# INSTRUCTION SHEET OFF VEHICLE CARBURETOR SERVICE AISAN 2 BARREL

#### **GENERAL EXPLODED VIEW**

# THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET 58-PLIMP. IFT/O-RING **0**-100 102 18 CONTROL OF THE PARTY OF THE PAR 103 106 105 104

#### DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. NOTE: TO REMOVE TAMPER RESISTANT RETAINER FROM CHOKE COVER. CAREFULLY DRILL RIVET HEADS OFF. REMOVE CHOKE COMPONENTS THEN KNOC OUT REMAINDER OF RIVETS. DISASSEMBLY OF SECONDARY VACUUM UNIT (19) IS NOT NECESSARY UNIESS DIAPHRAGM IS BEING REPLACED. TO REMOVE DIDE MIXTURE NEEDLE PLUG, CENTER PUNCH CENTER OF PLUG, CAREFULLY DRILL A .255" HOLE IN PLUG. (NOTE THERE IS ONLY, O40" CLEARANCE BETWEEN PLUG AND MIXTURE SCREW.) PRY REMAINDER OF PLUG FROM HOLE.

#### NOMENCLATURE

REF. NO.  1. SCREW-PUMP LEVER 2. RETAINER-PUMP ROD 3. LEVER & CONNECTING ROD 3. LEVER & CONNECTING ROD 4. POP RIVET (4) SOME MODELS- RETAINER 5. SCREW & LKWSHR. (3) SOME MODELS-RETAINER 6. CHOKE COVER & RETAINER ASSY. 7. GASKET-CHOKE COVER 8. SCREW-CHOKE SHAFT 10. LEVER-CHOKE SHAFT 11. SCREW & LKWSHR. (3)-CHOKE HOUSING 12. HOUSING-CHOKE 13. CHOKE PULL OFF & LINK ASSY. 14. WASHER-SCE DIA LINK 17. WASHER-SEC. DIA LINK 17. WASHER-SEC. DIA LINK 18. SCREW & LKWSHR. (2)-SEC. DIAPHRAGM 19. SECONDARY DIAPHRAGMASSY. 20. GASKET-SCL DIAPHRAGMASSY. 21. CUP RETAINER-SEC. DIA LINK 22. SPRING-THROTTLE RETURN 23. RETAINER-SC. DIA LINK 24. RETAINER-ALX PLUL OFF LINK 24. RETAINER-ALX PLUL OFF LINK 24. RETAINER-PALY PLUL OFF LINK 25. SCREW & LKWSHR. (2)-SRACKET 26. THROTTLE POSITIONER ASSY. 27. AUX PULL OFF SEMBLY 28. SOLENDIO ASSY-PRI. DIDE 29. GASKET-SOLENDID 30. O-RING-PRI. SOLENDID 30. O-RING-PRI. SOLENDID 31. SOLENDIO ASSY-PRI. DIDE 29. GASKET-SOLENDID 31. SOLENDIO ASSY-PRI. DIDE 20. GASKET-SOLENDID 31. SOLENDIO ASSY-PRI. DIDE 21. GANGET-PRI. PLIPE 22. GASKET-SOLENDID 33. O-RING-SEC. SOLENDID 34. SCREW & LKWSHR. (2)-BRACKET 35. BRACKET-WIRE LOOM 35. SCREW & LKWSHR. BRACKET 36. BRACKET-WIRE LOOM 36. SCREW & LKWSHR. BRACKET 37. BRACKET-FOLENINE BRACKET 38. BRACKET-FOLE NING 39. SCREW & LKWSHR. BRACKET 39. BRACKET-FOLE NING 40. SCREW & LKWSHR. SHACKET 41. GAURD-CHOKE LINKAGE 42. BRACKET-FOLE NING 43. SCREW & LKWSHR. BRACKET 44. BRACKET-AUX ROD GUIDE 45. SCREW & LKWSHR. SHACKET 46. BOLT-FUEL INLET FITTING 47. GASKET (2)-FUEL INLET FITTING 48. FITTING-FUEL INLET 49. FITTING-FUEL INLET 40. GASKET-PIL MINI FITTING 41. GAURD-CHOKE LINKAGE 42. BRACKET-VILE INLET FITTING 43. SCREW & LKWSHR. (3)-BOWL COVER 44. BRACKET-AUX ROD GUIDE 45. FOR MARKET SCREW & LKWSHR. (3)-BOWL COVER 45. SCREW & LKWSHR. (3)-BOWL COVER 46. GASKET-PIL MAIN JET 47. GASKET-PIL MAIN JET 48. FITTING-FUEL INLET FITTING 49. FUEL-PIL MAIN JET 40. GASKET-PIL ADJUSTING 40. SCREW & LKWSHR. (3)-BOWL COVER 41. GAURD-CHOKE LINKAGE 42. BRACKET-AUX ROD GUIDE 43. SCREW & LKWSH	NOMENCLATURE								
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7. GASKET-CHOKE COVER 8. SCREW-CHOKE SHAFT ARM 9. WASHER-SCREW 10. LEVER-CHOKE SHAFT 11. SCREW & LKWSHR. (3)-CHOKE 12. HOUSING-CHOKE 13. CHOKE PULL OFF & LINK ASSY. 14. WASHER-LEVER SPACER 15. SPRING-SEC. RETURN 16. RETAINER-SEC. DIA. LINK 17. WASHER-SEC. DIA. LINK 17. WASHER-SEC. DIA. LINK 18. SCREW & LKWSHR. (2)-SEC. DIAPHRAGM 19. SECONDARY DIAPHRAGMASSY. 20. GASKET-SEC. DIAPHRAGMASSY. 21. CUP RETAINER-SPRING 22. SPRING-THROTTLE RETURN 23. RETAINER-AUX. PULL OFF LINK 24. RETAINER-AUX. PULL OFF LINK 25. SCREW & LKWSHR. (2)-BRACKET 26. THROTTLE POSITIONER ASSY. 27. AUX. PULL OFF SSEMBLY 28. SOLENOID ASSYPRI IDLE CUT OFF 29. GASKET-SOLENOID 30. O-RING-PRI. SOLENOID 31. SOLENOID ASSYPRI IDLE CUT OFF 29. GASKET-SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 29. GASKET-SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 31. SOLENOID ASSYSEC. IDLE CUT OFF 32. GASKET-SOLENOID 33. O-RING-SEC. SOLENOID 34. SCREW & LKWSHR. BRACKET 36. BRACKET-WIRE LOOM 37. SOLENOID ASSYSEC. IDLE CUT OFF 38. GASKET-SOLENOID 39. O-RING-SEC. SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 39. GASKET-SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 30. GASKET-SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 30. GASKET-SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 32. GASKET-SOLENOID 33. SOLENOID ASSYSEC. IDLE CUT OFF 34. GASKET-SOLENOID 35. SOREW & LKWSHR. BRACKET AR GASKET-SOLENOID 36. SOREW & LKWSHR. BRACKET AR GASKET-SOLENOID 37. GASKET-SOLENOID 38. SCREW & LKWSHR. BRACKET AR GASKET-SOLENOID 39. O-RING-SEC. SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF AR GASKET-SOLENOID 31. SOLENOID 32. GASKET-SOLENOID 33. O-RING-SEC. SOLENOID 34. SCREW & LKWSHR. BRACKET AR GASKET-SOLENOID 35. GREW & LKWSHR. BRACKET AR GASKET-SOLENOID 36. GASKET-SOLENOID 37. GASKET-RUME AND GASKET AR GASKET-RUME AND GAS	_								
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9. WASHER-SCREW 10. LEVER-CHOKE SHAFT 11. SCREW & LKWSHR. (3)-CHOKE HOUSING-CHOKE 12. HOUSING-CHOKE 13. CHOKE PULL OFF & LINK ASSY. 14. WASHER-SEC, RETURN 15. SPRING-SEC, RETURN 16. RETAINER-SEC, DIA, LINK 17. WASHER-SEC, DIA, LINK 17. WASHER-SEC, DIA, LINK 18. SCREW & LKWSHR. (2)-SEC. DIAPHRAGM 19. SECONDARY DIAPHRAGMASSY. 20. GASKET-SEC, DIAPHRAGMASSY. 21. CUP RETAINER-SPRING 22. SPRING-THROTTLE RETURN 23. RETAINER-AUX, PULL OFF LINK 24. RETAINER-T. P. LINK 25. SCREW & LKWSHR. (2)-BRACKET 26. SOLENOID ASSY, -PRI, IDLE 27. CUT OFF 28. GASKET-SOLENOID 30. O-RING-PRI, SOLENOID 31. SOLENOID ASSY, -PRI, IDLE CUT OFF 29. GASKET-SOLENOID 31. SOLENOID ASSY, -PRI, IDLE CUT OFF 29. GASKET-SOLENOID 31. SOLENOID ASSY, -PRI, IDLE CUT OFF 32. GASKET-SOLENOID 33. SOLENOID ASSY, -PRI, IDLE CUT OFF 34. SCREW & LKWSHR, BRACKET 35. BRACKET-WIRE LOOM 36. SCREW & LKWSHR, BRACKET 36. BRACKET-WIRE LOOM 37. SCREW & LKWSHR, BRACKET 38. BRACKET-WIRE LOOM 39. SCREW & LKWSHR, BRACKET 39. BRACKET-WIRE LOOM 30. SCREW & LKWSHR, BRACKET 39. BRACKET-TULE ROD 40. GASKET 19. FR. GRACKET 40. GRACKET 19. FR. GRACKET 41. JET-JOLE 42. SPRING-JUX, PUMP DIAPHRAGM 43. SCREW & LKWSHR, BRACKET 44. JET-JOLE 45. RETAINER-SC. DIAL LINK 46. BALL-TUX, PUMP DIAPHRAGM 47. GASKET 19. GRACKET 48. GASKET 19. GRACKET 49. SCREW & LKWSHR, 19. THROTTLE BODY 41. GASKET 19. GRACKET 49. SCREW & LKWSHR, 19. THROTTLE BODY 41. GASKET 19. GRACKET 41. JET-JOLE 41. JET-JOLE 42. SPRING-JUX, PUMP DIAPHRAGM 43. SCREW & LKWSHR, 19. THROTTLE 44. JET-JOLE 45. RETAINER-SC. DIAL LINK 46. BRACKET-SOLEROID 47. GASKET 19. GRACKET 48. GASKET 19. GRACKET 49. GRACKET-SOLEROID 40. GRACKET-SOLEROID 41. GASKET 19. GRACKET 41. JET-JOLE 41. GRACKET-S									
10. LEVER-CHOKE SHAFT 11. SCREW & LKWSHR. (3)-CHOKE HOUSING-CHOKE 12. CHOKE PULL OFF & LINK ASSY. 13. CHOKE PULL OFF & LINK ASSY. 14. WASHER-LEVER SPACER 15. SPRING-SEC. RETURN 16. RETAINER-SEC. DIA LINK 17. WASHER-SEC. DIA LINK 18. SCREW & LKWSHR. (2)-SEC. DIAPHRAGM 19. SECONDARY DIAPHRAGMASSY. 20. GASKET-SEC. DIAPHRAGMASSY. 21. CUP RETAINER-SPRING 22. SPRING-THROTTLE RETURN 23. RETAINER-AUX. PULL OFF LINK 24. RETAINER-T.P. LINK 25. SCREW & LKWSHR. (2)-BRACKET 26. THROTTLE POSTIONER ASSY. 27. AUX. PULL OFF LINK 26. SOLENOID ASSYPRI. IDLE 27. CUT OFF 28. SOLENOID ASSYPRI. DILE 28. SOLENOID ASSYSEC. IDLE 29. GASKET-SOLENOID 30. O-RING-PRI. SOLENOID 31. SOLENOID ASSYSEC. IDLE 29. CUT OFF 29. GASKET-SOLENOID 30. O-RING-PRI. SOLENOID 31. SOLENOID ASSYSEC. IDLE 20. TOFF 32. GASKET-SOLENOID 33. O-RING-SEC. SOLENOID 34. SCREW & LKWSHR. BRACKET 35. BRACKET-WIRE LOOM 36. SCREW & LKWSHR. BRACKET 36. GASKET-SULENOID 37. SCREW & LKWSHR. BRACKET 38. GASKET-SOLENOID 39. SCREW & LKWSHR. BRACKET 48. GASKET-SOLENOID 31. SCREW & LKWSHR. BRACKET 59. RING-AUX. PUMP DIAPHRAGM 50. SCREW & LKWSHR. BRACKET 50. BRACKET-WIRE LOOM 51. SPRING-BUX. PUMP DISC. BALL 68. BALL-PUMP DISC. CHECK (LARGE) 67. RETAINER-INTAKE CHECK (LARGE									
11. SCREW & LKWSHR, (3)-CHOKE HOUSING 12. HOUSING-CHOKE 13. CHOKE PULL OFF & LINK ASSY. 14. WASHER-LEVER SPACER 15. SPRING-SEC, DIAL LINK 17. WASHER-SEC, DIAL LINK 17. WASHER-SEC, DIAL LINK 17. WASHER-SEC, DIAL LINK 18. SCREW & LKWSHR, (2)-SEC. DIAPHRAGM 19. SECONDARY DIAPHRAGMASSY. 20. GASKET-SEC, DIAPHRAGMASSY. 21. CUP RETAINER-SPRING 22. SPRING-THROTTLE RETURN 23. RETAINER-AUX, PULL OFF LINK 24. RETAINER-T.P, LINK 25. SCREW & LKWSHR (2)-BRACKET 26. THROTTLE POSITIONER ASSY. 27. AUX, PULL OFF LINK 28. SOLENOID ASSY-PRI, DILE 29. GASKET-SOLENOID 30. O-RING-PRI, SOLENOID 31. SOLENOID ASSY-PRI, DILE CUT OFF 29. GASKET-SOLENOID 31. SOLENOID ASSY-PRI, DILE CUT OFF 29. GASKET-SOLENOID 31. SOLENOID ASSY-PRI, DILE CUT OFF 31. SOLENOID ASSY-PRI, DILE CUT OFF 32. GASKET-SOLENOID 33. O-RING-SEC, SOLENOID 34. SCREW & LKWSHR-BRACKET 35. BRACKET-WIRE LOOM 36. SCREW & LKWSHR-BRACKET 36. BRACKET-WIRE LOOM 37. SCREW & LKWSHR-BRACKET 38. BRACKET-WIRE LOOM 38. SCREW & LKWSHR-BRACKET 39. BRACKET-WIRE LOOM 310. SCREW & LKWSHR-BRACKET 30. BRACKET-FULE PIPE 40. SCREW & LKWSHR-BRACKET 40. SCREW & LKWSHR-BRACKET 41. SCREW & LKWSHR-BRACKET 42. SCREW & LKWSHR-BRACKET 43. SCREW & LKWSHR-BRACKET 44. SCREW & LKWSHR-BRACKET 45. SCREW & LKWSHR-BRACKET 46. GASKET SOLENOID 47. CHORNOLOPS ASSEMBLY 48. SCREW & LKWSHR-BRACKET 49. SCREW & LKWSHR-BRACKET 40.									
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16. RETAINER-SEC. DIA. LINK 17. WASHER-SEC. DIA. LINK 18. SCREW & LKWSHR. (2)-SEC. DIAPHRAGM 19. SECONDARY DIAPHRAGMASSY. 20. GASKET-SEC. DIAPHRAGMASSY. 21. CUP RETAINER-SPRING 22. SPRING-THROTTLE RETURN 23. RETAINER-AUX, PULL OFF LINK 24. RETAINER-T.P. LINK 25. SCREW & LKWSHR. (2)-BRACKET 26. THROTTLE POSITIONER ASSY. 27. AUX PULL OFF ASSEMBLY 28. SOLENOID ASSYPRI. IDLE 20. GASKET-SOLENOID 30. O-RING-SPR. SOLENOID 31. SOLENOID ASSYPSC. IDLE 21. CUT OFF 22. GASKET-SOLENOID 33. O-RING-SEC. SOLENOID 34. SCREW & LKWSHR. BRACKET 35. BRACKET-WIRE LOOM 36. SCREW & LKWSHR. BRACKET 37. BRACKET-WIRE LOOM 38. SCREW & LKWSHR. BRACKET 39. BRACKET-WIRE LOOM 30. SCREW & LKWSHR. BRACKET 39. BRACKET-FULE IPIE 40. SCREW & LKWSHR. BRACKET 41. GAURD 42. SCREW & LKWSHR. BRACKET 43. BRACKET-WIRE LOOM 43. SCREW & LKWSHR. BRACKET 44. GASKET SOLENOID 45. SCREW & LKWSHR. BRACKET 46. SCREW & LKWSHR. SCREW 47. SCREW & LKWSHR. SCREW 48. LRWSHR. SCREW 49. SCREW & LKWSHR. SCREW 49. SCREW & LKWSHR. SCREW 40. SCREW & LKWSHR. SCREW 41. SCREW & LKWSHR. SCREW 41. SCREW & LKWSHR. SCREW 42. SCREW & LKWSHR. SCREW 43. SCREW & LKWSHR. SCREW 44. SCREW & LKWSHR. SCREW 45. SCREW & LKWSHR. SCREW 46. SCREW & LKWSHR. SCREW 47. JET-JOLE 48. GASKET-SOLENOID 49. SCREW & LKWSHR. SCREW 59. SCREW & LKWS	14.	WASHER-LEVER SPACER							
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24. RETAINER-T.P. LINK 25. SCREW & LKWSHR (2)-BRACKET 26. THROTTLE POSITIONER ASSY. 27. AUX PULL OFF ASSEMBLY 28. SOLENOID ASSYPRI. IDLE 29. GASKET-SOLENOID 30. O-RING-PRI. SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 29. GASKET-SOLENOID 31. SOLENOID ASSYSEC. IDLE CUT OFF 31. SOLENOID ASSYSEC. IDLE CUT OFF 32. GASKET-SOLENOID 33. O-RING-SEC. SOLENOID 34. SCREW & LKWSHRBRACKET 35. BRACKET-WIRE LOOM 36. SCREW & LKWSHRBRACKET 37. BRACKET-WIRE LOOM 38. SCREW & LKWSHRBRACKET 39. BRACKET-WIRE LOOM 30. SCREW & LKWSHRBRACKET 40. SCREW & LKWSHRBRACKET 41. GAURD-CHOKE LINKAGE 42. BRACKET-WIRE LOOM 43. SCREW & LKWSHRBRACKET 44. BRACKET-WIRE LOOM 45. SCREW & LKWSHRBRACKET 46. BOLT-FUEL INLET FITTING 46. BOLT-FUEL INLET FITTING 47. GASKET (2)-FUEL INLET FITTING 48. BITTING-FUEL INLET FITTING 49. SCREW & LKWSHR. (3)-BOWL COVER 40. GASKET-PILE BODY 41. GASKET-BUL FORD 42. GASKET-BUL FORD 43. SCREW & LKWSHR. BRACKET 44. BRACKET-AUX. POMP DIAPHRAGM 45. GREW (2)-BETAINER SIGHT GLASS 46. GASKET-BUL FORD 47. JET-SEC. MAIN JET 48. GASKET-SOLENOID 49. SCREW & LKWSHR. (3)-THROTTLE 49. SCREW & LKWSHR. (2)-SEC. VENTURI 40. SCCONDARY VENTURI ASSY. 41. GASKET-SOLENOID 41. GASKET-SOLENOID 42. SCREW & LKWSHR. (3)-THROTTLE 45. POWERVALVE ASSEMBLY 46. GASKET-SOLENOID 47. GASKET-BIL GOVEN 48. SCREW & LKWSHR. (3)-THROTTLE 48. GASKET-SOLENOID 49. O-RING-SIGH GLASS 49. SCREW & LKWSHR. (3)-THROTTLE 49. SCREW & LKWSHR. (3)-THROTTLE 40. SCREW & LKWSHR. (3)-THROTTLE 41. GASKET-SOLENOID 42. SCREW & LKWSHR. (3)-THROTTLE 42. SCREW & LKWSHR. (3)-THROTTLE 43. GASKET-SOLENOID 44. G									
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26. THROTTLE POSITIONER ASSY.  7. AUX. PULL OFF ASSEMBLY  28. SOLENOID ASSYPRI. IDLE  CUT OFF  29. GASKET-SOLENOID  30. O-RING-PRI. SOLENOID  31. SOLENOID ASSYSEC. IDLE  CUT OFF  29. GASKET-SOLENOID  31. SOLENOID ASSYSEC. IDLE  CUT OFF  32. GASKET-SOLENOID  33. O-RING-SEC. SOLENOID  34. SCREW & LKWSHR. BRACKET  55. BRACKET-WIRE LOOM  56. SCREW & LKWSHR. BRACKET  77. BRACKET-WIRE LOOM  88. SCREW & LKWSHR. BRACKET  89. BRACKET-WIRE LOOM  89. SCREW & LKWSHR. BRACKET  89. SPRING-AUX. PUMP DIAPHRAGM  90. DIAPHRAGM-AUX. PUMP DIAPHRAGM  90. DIAPHRAGM-AUX. PUMP DIAPHRAGM  91. SCREW & LKWSHR. BRACKET  80. SCREW & LKWSHR. BRACKET  92. RETAINER-SIGHT GLASS  93. SIGHT GLASS  94. O-RING-SIGHT GLASS  94. O-RING-SIGHT GLASS  95. ETAINER-SIGHT GLASS  96. GASKET-PLUG  97. JET-SEC. MAIN JET  99. PLUG-PRI. MAIN JET  99. PLUG-PRI. MAIN JET  90. GASKET-PLUG  91. GASKET-PLUG  91. GASKET-PLUG  92. GASKET-PLUG  93. SCREW & LKWSHR. BRACKET  94. GASKET-SOLENOID  95. GASKET-PLUG  96. GASKET-PLUG  97. JET-SEC. MAIN JET  99. PLUG-PRI. MAIN JET  99. SCREW & LKWSHR. (3)-AUX. PUMP  90. DIAPHRAGM-AUX. PUMP  91. SCREW & LKWSHR. (3)-AUX. PUMP  91. SCREW & LKWSHR. (3)-AUX. PUMP  91. SCREW & LKWSHR. (3)-AUX. PUMP  92. RETAINER-SIGHT GLASS  93. SIGHT GLASS  94. O-RING-SIGHT GLASS  95. GASKET-SOLENOID  96. GASKET-PLUG  97. JET-SEC. MAIN JET  99. PLUG-PRI. MAIN									
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32. GASKET-SOLENOID   33. O-RING-SEC. SOLENOID   34. SCREW & LKWSHR-BRACKET   35. BRACKET-WIRE LOOM   36. SCREW & LKWSHR-BRACKET   37. BRACKET-WIRE LOOM   38. SCREW & LKWSHR-BRACKET   39. BRACKET-FULE PIPE   40. SCREW & LKWSHR-BRACKET   40. SCREW & LKWSHR & LSWSHR & LKWSHR & LKWSHR & LKWSHR & LKWSHR & LKWSHR & LKWSHR & LSWSHR & LKWSHR & L	31.		84.	FLOAT BOWL ASSEMBLY					
33. O-RING-SEC. SOLENOID 34. SCREW & LKWSHRBRACKET 35. BRACKET-WIRE LOOM 36. SCREW & LKWSHRBRACKET 37. BRACKET-WIRE LOOM 38. SCREW & LKWSHRBRACKET 39. BRACKET-WIRE LOOM 30. SCREW & LKWSHRBRACKET 40. SCREW & LKWSHRBRACKET 40. SCREW & LKWSHRBRACKET 41. GAURD 41. GAURD-CHOKE LINKAGE 42. BRACKET-WIRE LOOM 43. SCREW & LKWSHRBRACKET 44. BRACKET-MUR. FOOD GUIDE 45. RETAINER-FAST IDLE ROD (LOWER) 46. BOLT-FUEL INLET FITTING 47. GASKET [2]-FUEL INLET FITTING 48. FITTING-FUEL INLET 49. SCREW & LKWSHR. (3)-BOWL COVER 49. SCREW & LKWSHR. (3)-BOWL COVER 40. GASKET-PILK AMIN JET 41. GASKET LEINLET FITTING 41. GASKET LEINLET FITTING 42. GASKET-PILK AMIN JET 43. GASKET-BRACKET 44. BRACKET-AUX. PUMP DIAPHRAGM 48. GASKET-AUX. PUMP DIAPHRAGM 49. DIAPHRAGM-AUX. PUMP 49. DIAPHRAGM-AUX. PUMP 49. DIAPHRAGM-AUX. PUMP DIAPHRAGM 49. DIAPHRAGM-AUX. PUMP 40. DIAPHRAGM-AUX. PUMP 40. DIAPHRAGM-AUX. PUMP 40. DIAPHRAGM-AUX. PUMP 41. GASKET-BUAN. PAUX. 40. PAUR. PUMP 41. GAURD-AUX. PUMP 41. GAURD-AUX. PUMP 41. GAURD-AUX. PUMP 4									
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BRACKET-WIRE LOOM									
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37. BRACKET-WIRE LOOM       90. DIAPHRAGM-AUX, PUMP         38. SCREW & LKWSHR-BRACKET       91. SCREW & LKWSHR-BRACKET         40. SCREW & LKWSHR-BRACKET       92. RETAINER-SIGHT GLASS         41. GAURD-CHOKE LINKAGE       93. SIGHT GLASS         42. BRACKET-WIRE LOOM       96. GASKET-PLUG         43. SCREW & LKWSHR-BRACKET       97. JET-SEC. MAIN JET         44. BRACKET-AUX ROD GUIDE       98. GASKET-SEC. MAIN JET         45. RETAINER-FAST IDLE ROD (LOWER)       100. GASKET-PLUG         46. BOLT-FUEL INLET FITTING       100. GASKET-PLUG         47. GASKET (2)-FUEL INLET FITTING       101. JET-PRI. MAIN JET         48. FITTING-FUEL INLET       102. GASKET-PRI. MAIN JET         49. SCREW & LKWSHR. (3)-BOWL COVER       104. GASKET-PRI. MAIN JET         49. GASKET-SUL GASKET-PRI. MAIN JET       102. GASKET-PRI. MAIN JET         40. SCREW & LKWSHR. (3)-BOWL COVER       104. GASKET-PRI. MAIN JET         40. SCREW & LKWSHR. (3)-BOWL COVER       105. SORGEW & LWSHR. (3)-BOWL COVER         40. SCREW & LWSHR. (3)-BOWL COVER       104. DEDLE ADJ. NEEDLE									
S. SCREW & LKWSHR-BRACKET     S. BRACKET-FULE PIPE     S. GAURD     S. GAURD     S. GAURD     S. GAURD     S. GAURD     S. GAURD SIGHT GLASS     SIGHT GLASS     S. SIGHT GLAS     S. SIGHT GLASS     S. SIGHT GLASS     S. SIGHT GLASS									
93   BRACKET-FUEL PIPE									
40. SCREW & LKWSHR-BRACKET			91.	BETAINED CICHT CLASS					
& GAURD     41. GAURD—CHOKE LINKAGE     42. BRACKET-WIRE LOOM     43. SCREW & LKWSHR-BRACKET     44. BRACKET-AUX. ROD GUIDE     45. RETAINER-FAST IDLE ROD     (LOWER)     46. BOLT-FUEL INLET FITTING     47. GASKET 12F-FUEL INLET FITTING     48. FITTING-FUEL INLET     49. SCREW & LKWSHR. (3)-BOWL COVER     49. SCREW & LKWSHR. (3)-BOWL COVER     50. BOWLCOVER ASSEMBLY     50. BOWLCOVER ASSEMBL									
4.1. GAURD-CHOKE LINKAGE 4.2. BRACKET-WIRE LOOM 4.3. SCREW & LKWSHR-BRACKET 4.4. BRACKET-AUJR. ROD GUIDE 4.5. RETAINER-FAST IDLE ROD 4.6. BOLT-FUEL INLET FITTING 4.7. GASKET 12FUEL INLET FITTING 4.8. FITTING-FUEL INLET 4.9. SCREW & LKWSHR. (3)-BOWL COVER 5.0. BOWLCOVER ASSEMBLY 5. PRING-IDLE ADJ.USTING 5. PRING-IDLE ADJ.UST.DILE DILE ADJ.UST.DILE DILE ADJ.UST.DILE DILE ADJ.UST.DILE DILE DILE DILE DILE DILE DILE DILE	70.								
42. BRACKET-WIRE LOOM 43. SCREW & LKWSHR. BRACKET 44. BRACKET-AUX. ROD GUIDE 45. RETAINER-FAST IDLE ROD (LOWER) 46. BOLT-FUEL INLET FITTING 47. GASKET [2]-FUEL INLET FITTING 48. FITTING-FUEL INLET 49. SCREW & LKWSHR. (3)-BOWL COVER 50. BOWLCOVER ASSEMBLY 105. SPRING-IDLE ADJ. NEEDLE	41								
4.3. SCREW & LKWSHR-BRACKET 4.4. BRACKET-AUX. ROD GUIDE 4.5. RETAINER-FASTIDLE ROD 4.6. BOLT-FUEL INLET FITTING 4.7. GASKET (2)-FUEL INLET FITTING 4.8. FITTING-FUEL INLET 4.9. SCREW & LKWSHR. (3)-BOWL COVER 5.0. BOWLCOVER ASSEMBLY 5.1. JET-PRI. MAIN (BRASS) 102. GASKET-PIL MAIN (BRASS) 104. GASKET-PIL MAIN (BRASS) 105. GASKET-PIL MAIN (BRASS) 106. SCREW & LKWSHR. (3)-BOWL COVER 107. SPRING-IDLE ADJ. NEEDLE 108. SPRING-IDLE ADJ. NEEDLE									
44. BRACKET-AUX. ROD GUIDE 45. RETAINER-FAST IDLE ROD (LOWER) 46. BOLT-FUEL INLET FITTING 47. GASKET 12)-FUEL INLET FITTING 48. FITTING-FUEL INLET 49. SCREW & LKWSHR. (3)-BOWL COVER 50. BOWLCOVER ASSEMBLY 104. NEEDLE-IDLE ADJ. NEEDLE									
45. RETAINER-FAST IDLE ROD   LOWER) 46. BOLT-FUEL INLET FITTING 47. GASKET (2)-FUEL INLET FITTING 48. FITTING-FUEL INLET 49. SCREW & LWSHR. (3)-BOWL COVER 50. BOWLCOVER ASSEMBLY 105. SPRING-IDLE ADJ. NEEDLE ADJ. NEEDLE									
(LOWER)  46. BOLT-FUEL INLET FITTING  47. GASKET (2)-FUEL INLET FITTING  48. FITTING-FUEL INLET  49. SCREW & LKWSHR (3)-BOWL COVER  50. BOWLCOVER ASSEMBLY  100. GASKET-PIL MAIN (BRASS)  101. JET-PRI. MAIN (BRASS)  102. GASKET-PRI. MAIN JET  103. GASKET-THROTTLE BODY  104. NEEDLE-IDLE ADJ. NEEDLE  105. SPRING-IDLE ADJ. NEEDLE	45.	RETAINER-FAST IDLE ROD							
47. GASKET (2)-FUEL INLET FITTING 48. FITTING-FUEL INLET 49. SCREW & LKWSHR. (3)-BOWL COVER 50. BOWLCOVER ASSEMBLY 102. GASKET-THROTTLE BODY 104. NEEDLE-IDLE ADJUSTING 105. SPRING-IDLE ADJ. NEEDLE		(LOWER)							
48. FITTING-FUEL INLET 49. SCREW & LKWSHR. (3)-BOWL COVER 50. BOWLCOVER ASSEMBLY 103. GASKET-THROTTLE BODY 104. NEEDLE-IDLE ADJ.USTING 105. SPRING-IDLE ADJ. NEEDLE									
49. SCREW & LKWSHR. (3)-BOWL COVER 104. NEEDLE-IDLE ADJUSTING 105. SPRING-IDLE ADJ. NEEDLE			102.	GASKET-PRI. MAIN JET					
50. BOWLCOVER ASSEMBLY 105. SPRING-IDLE ADJ. NEEDLE									
51. PIN-FLOAT 106. THROTTLE BODY ASSEMBLY									
	51.	PIN-FLUAT	106.	THRU I ILE BODY ASSEMBLY					

## CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. (CAUTION: DO NOT PROLONG SOAKING OF PARTS CONTAINING PLASTIC MATERIALS THAT ARE NOT REMOVABLE.) MAKE CERTAIN THIE THROTTLE BORES ARE FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. DO NOT SOAK DIAPHRAGM ASSEMBLIES, FLOAT, SOLENOIDS OR PARTS CONTAINING RUBBER MATERIAL.

#### REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE SPECIAL INSTRUCTIONS AND ADJUSTMENTS.

### SPECIAL INSTRUCTIONS

IDLE ADJUSTING NEEDLE INSTALLATION. TURN NEEDLE IN UNTIL LIGHTLY SEATED, THEN BACK OUT 2 1/2-3 TURNS. FINAL ADJUSTMENT SEE CAR SERVICE MANUAL.

THROTTLE BODY SCREW & LOCKWASHER (HOLLOW) (82)-BE SURE TO INSTALL IN PROPER HOLE. (VACUUM PASSAGE FOR POWER VALVE PISTON.)

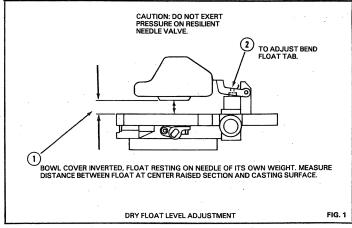
PROPER HOLE. (VACUUM PASSAGE FOR POWER VALVE PISTON.)
PUMP PLUNGER (56)-REMOVE PAPER SLEEVE FROM LEATHER CUP. FLEX LEATHER
OUTWARD SLIGHTLY, SOAK CUP IN LIGHT OIL A FEW MINUTES PRIOR TO PLACING IN
CARBURETOR.

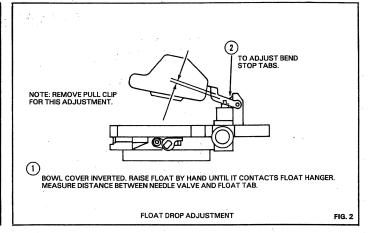
BOWL COVER GASKET & FUEL INLET NEEDLE PULL CLIP. DO NOT INSTALL UNTIL FLOAT LEVEL & DROP HAVE BEEN SET.

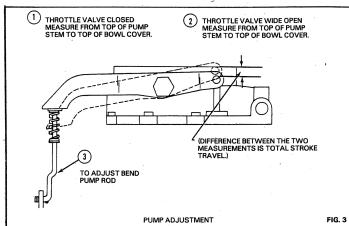
WHEN INSTALLING CHOKE COVER 8E SURE HOOK ON COIL SPRING IS AGAINST ARM OF CHOKE SHAFT. ALIGN NOTCH IN COVER WITH RAISED BOSS IN CASTING. (THIS TYPE OF CHOKE COVER IS NON ADJUSTABLE.) INSTALL NEW POP RIVETS.

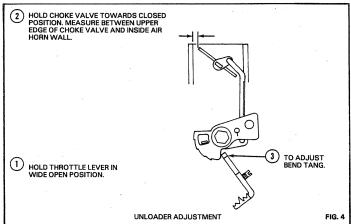
CHOKE COVERS WITHOUT NOTCH, ALIGN MARK ON CHOKE COVER WITH INDEX MARK ON CHOKE HOUSING.

# **ADJUSTMENTS**









### ADJUSTMENT DATA TABLE

APPLICATION	DRY FLOAT LEVEL	FLOAT DROP	PUMP ADJ.	UNLOADER	
1981-82 COROLLA 3T-C ENG. 1983-85 COROLLA 4A-C ENG. U.S.A. 1983-85 COROLLA 4A-C ENG. CAN. 1981 TERCEL 3A-C ENG. 1982 TERCEL 3A-C ENG. U.S.A. 1983-88 TERCEL 3A-C ENG. U.S.A. 1983-88 TERCEL 3A-C ENG. CAN.	9.2MM/3/8" 7.2MM/9/32" 7.2MM/9/32" 4.0MM/5/32" 7.2MM/9/32" 7.2MM/9/32"	1.6MM/.063" 1.8MM/.070" 1.8MM/.070" 1.2MM/.047" 1.8MM/.070" 1.8MM/.070"	5.OMM/.197" 4.OMM/.157" 3.OMM/.118" 3.OMM/.118" 4.OMM/.157" 3.OMM/.118"	3.5MM/9/64" 3.5MM/9/64" 3.5MM/9/64" 3.5MM/9/64" 3.5MM/9/64" 3.5MM/9/64"	

REV. 10/85