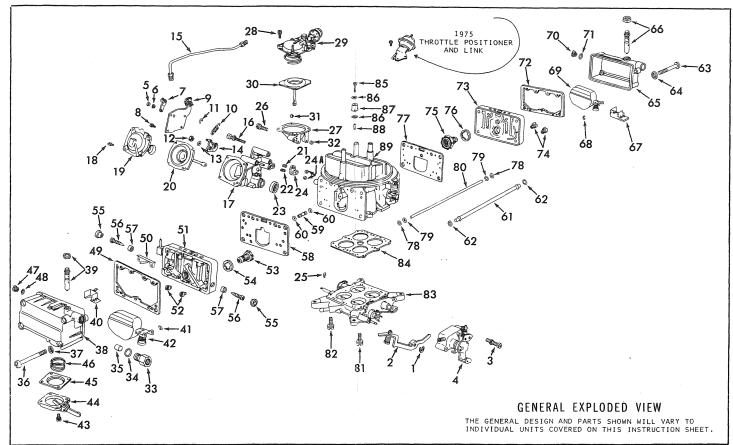
INSTRUCTION SHEET HOLLEY CARBURETOR - MODEL 4150G, 4150MG



DISASSEMBLY

DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY
BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND
INSPECTION. NOTE: PRIMARY SIDE (CHOKE SIDE) AND SECONDARY SIDE
PARTS ARE NOT ALWAYS IDENTICAL. BE SURE TO MARK PARTS REMOVED FROM
PRIMARY SIDE. CARE MUST BE TAKEN WHEN REMOVING OR INSTALLING COVER
SCREWS FROM THE GOVERNOR OR SECONDARY UNITS TO PREVENT DAMAGE TO THE
DIAPHRAGMS. ALSO MARK DIAPHRAGMS AND SPRINGS FOR PROPER ASSEMBLY.
CARBURETORS HAVING TWO GOVERNOR BYPASS JETS (21)(22) NOTE SIZES AND
LOCATION. IDLE ADJUSTING NEEDLES (56) ARE SOMETIMES LOCATED IN THE
SECONDARY METERING BODY (73). SECONDARY METERING BODY (73) WILL
SOMETIMES BE BLANK OR HAVE AN ENRICHMENT OR OVERRUN VALVE (75).

CLEANING

CLEANING
CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG
ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR
CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BORES ARE FREE OF ALL
CARBON AND VARNISH DEPOSITS. RINSE OFF IN SUITABLE SOLVENT. BLOW
OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY
TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. CAUTION: DO NOT SOAK
PARTS WITH ATTACHED PLASTIC PARTS FOR A LONG PERIOD OF TIME. DO NOT
SOAK ANY PARTS CONTAINING RUBBER OR DIAPHRAGM ASSEMBLIES. (20)(29)
(30)(42)(69) (30)(42)(69)

(30)(42)(69)

REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE SPECIAL
INSTRUCTIONS AND FOLLOW NUMERICAL OUTLINE IN MAKING ADJUSTMENTS
NECESSARY FOR CARBURETOR BEING SERVICED.

SPECIAL INSTRUCTIONS

SCREWS LISTED BELOW MUST BE TIGHTENED IN THREE STAGES CROSSWISE, TO ARRIVE AT THE CORRECT TORQUE.

THROTTLE BODY GASKET(84)-MAKE SURE HOLES ARE PROPERLY MATCHED TO THROTTLE BODY. TORQUE THROTTLE BODY SCREWS TO 50 INCH POUNDS.

BALANCE TUBE (80) INSTALLATION-SEE FIG. 1.

ENRICHMENT OR OVERRUN VALVE (75)(53) INSTALLATION-TORQUE TO 100 INCH POUNDS.

PRI. AND SEC. FUEL BOWL (65)(38)-BEFORE INSTALLING MAKE DRY FLOAT LEVEL ADJUSTMENT.

BOWL SCREW INSTALLATION (36)(63).-INSTALL GASKETS (37)(64) ON SCREWS BEFORE INSTALLING THEN TORQUE EVENLY IN STAGES TO 40 INCH LBS.

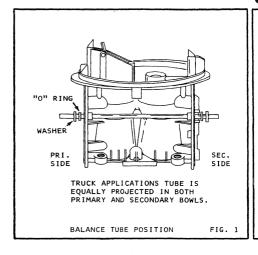
FUEL LINE TUBE (61)-INSTALL O-RINGS (62) ON THE EXTREME ENDS OF THE TUBE, THEY WILL ROLL ON THE TUBE WHEN INSTALLING THE FUEL BOWL.

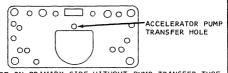
IDLE ADJUSTING NEEDLES (56)-TURN IN UNTIL LIGHTLY SEATED, THEN BACK OUT 1 TURN. (DO NOT INSTALL IDLE LIMITER CAPS AT THIS TIME WHERE USED.)

GOVERNOR DIAPHRAGM (20) INSTALLATION-SEE FIG. 3.

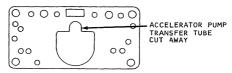
81 - 1	
4	
GENERAL EXPLODED VIEW	
THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO	
INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.	
NOMENCLATURE	
REF.	REF.
NO.	NO.
1. RETAINER-PUMP OPERATING LEVER	42. FLOAT & SPRING ASSYPRI.
2. LEVER-PUMP OPERATING	43. FLOAT & LOCKWASHER(4)-PUMP
3. SCREW & LKWSHR(2)-THROTTLE	COVER
OPERATING HOUSING ASSY. 4. THROTTLE OPERATING HSG. ASSY.	44. COVER ASSYPUMP 45. DIAPHRAGM-PUMP
5. NUT-CHOKE LEVER	46. SPRING-DIAPHRAGM
6. LOCKWASHER-CHOKE LEVER	47. PLUG-SIGHT LEVEL
7. LEVER-CHOKE CONTROL	48. GASKET-SIGHT LEVEL PLUG
8. SCREW & LKWSHR(4)-GOV. HSG. COVER	49. GASKET-PRI. FUEL BOWL
9. COVER-GOV. HSG. 10. SPRING-GOV.	50. VENT BAFFLE-PRI. METERING BODY
11. RETAINER-GOV. DIAPHRAGM LINK	51. METERING BODY-PRI. 52. JET(2)-PRI. MAIN
12. NUT-GOV. LEVER	53. VALVE-PRI. ENRICHMENT (POWER)
13. LOCKWASHER-GOV. LEVER	54. GASKET-PRI. ENRICHMENT VALVE
14. LEVER-GOV.	55. CAP(2)-IDLE LIMITER
15. VACUUM LINE-SEC. CONTROL VALVE	56. NEEDLE(2)-IDLE ADJUSTING
(1975) 16. SCREW & LKWSHR(3)-GOV. HSG.	57. SEAL(2)-IDLE ADJ. NEEDLE 58. GASKET-PRI. METERING BLOCK
17. GOV. HSG. ASSY.	59. FUEL PIPE-CROSS OVER
18. SCREW & LOCKWASHER(4)-GOV.	50. O-RING(2)-CROSS OVER FUEL PIPE
DIAPHRAGM COVER	61. TUBE-FUEL LINE
19. COVER & SPRING-GOV. DIAPHRAGM 20. DIAPHRAGM ASSYGOV.	62. O-RING(2)-FUEL LINE TUBE
21. JET-GOV. BYPASS (A)	63. SCREW(4)-SEC. FUEL BOWL 64. GASKET(4)-SEC. FUEL BOWL SCREW
22. JET-GOV. BYPASS (B)	56. BOWL-SEC. FUEL
23. SEAL-GOV. HSG.	66. NEEDLE & SEAT ASSYSEC.
24. GASKET-GOV. HSG.	67. BAFFLE PLATE-SEC. N/S
24A. GASKET(2)-GOV. HSG.(SOME MODELS) 25. RETAINER-SEC. DIAPHRAGM LINK	68. RETAINER-FLOAT
26. SCREW & LKWSHR(3)-SEC. DIAPHRAGM	69. FLOAT & SPRING ASSYSEC. 70. PLUG-SIGHT LEVEL
HOUSING	71. GASKET-SIGHT LEVEL PLUG
27. SEC. DIAPHRAGM HSG. ASSY.	72. GASKET-SEC. FUEL BOWL
28. SCREW & LOCKWASHER(4)-SEC.	73. METERING BODY-SEC.
DIAPHRAGM COVER 29. COVER & SPRING-SEC. DIAPHRAGM	74. JET(2)-SEC. MAIN 75. VALVE-OVERRUN (SOME MODELS)
(1975 WITH ATTACHED SEC.	76. GASKET-OVERRUN VALVE
CONTROL VALVE)	77. GASKET-SEC. MFTERING BODY
30. DIAPHRAGM ASSYSECONDARY	78. WASHER(2)-BALANCE TUBE
31. CHECK BALL-SEC. DIAPHRAGM HSG.	79. O-RING(2)-BALANCE TUBE
32. GASKET-SEC. DIAPHRAGM HSG. 33. FITTING-FUEL INLET	80. TUBE-BALANCE 81. SCREW & FLATWSHR(7)-THROTTLE BODY
34. GASKET-FITTING	82. SCREW & FLAIWSHR(7)-THROTTLE BODY
35. SCREEN-FUEL INLET	83. THROTTLE BODY ASSY.
36. SCREW(4)-PRI. FUEL BOWL	84. GASKET-THROTTLE BODY
37. GASKET(4)-PRI. FUEL BOWL	85. SCREW-PUMP DISC. NOZZLE
38. BOWL-PRI. FUEL 39. NEEDLE & SEAT ASSYPRI.	86. GASKET(2)-PUMP NOZZLE
40. BAFFLE PLATE-PRI. N/S	87. NOZZLE-PUMP DISC. 88. NEEDLE VALVE-PUMP DISC.
41. RETAINER-FLOAT	89. MAIN BODY ASSY.
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SPECIAL INSTRUCTIONS





USE ON PRIMARY SIDE WITHOUT PUMP TRANSFER TUBE



USE ON PRIMARY SIDE ONLY WHEN PUMP TRANSFER TUBE (59) IS USED.

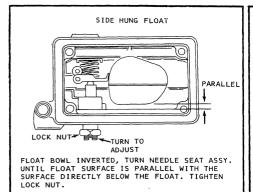
NOTE: EITHER PRIMARY METERING BODY GASKET CAN BE USED ON THE SECONDARY SIDE.

PROPER INSTALLATION PRIMARY METERING BODY GASKET. FIG. 2

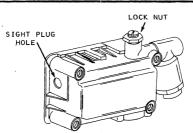
INSTALL COVER (19) WITH THE SCREWS FINGER TIGHT. STRETCH AND HOLD DIAPHRAGM ROD BY HAND UNTIL CENTER LINE OF HOOK END OF ROD AND CENTER LINE OF THE BOSS MATCH. THEN TIGHTEN SCREWS EVENLY WHILE MAINTAINING DIAPHRAGM STRETCHED IN THIS POSITION.

INSTALLING GOVERNOR DIAPHRAGM FIG. 3

ADJUSTMENTS



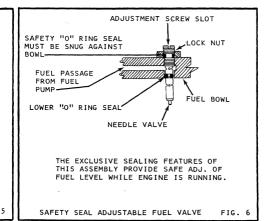
DRY FLOAT LEVEL ADJUSTMENTS



- TRUCK SETTING ON LEVEL SURFACE AND
- REMOVE SIGHT LEVEL PLUG FROM BOWL.
 ADJUST NEEDLE SEAT ASSY. SO FUEL LEVEL WILL BE AT BOTTOM EDGE OF SIGHT PLUG HOLE. (PLUS OR MINUS 1/32" TOLERANCE.)
- TIGHTEN LOCK NUT.

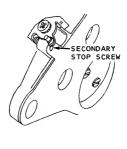
FIG. 4

WET FLOAT LEVEL ADJUSTMENT FIG. 5



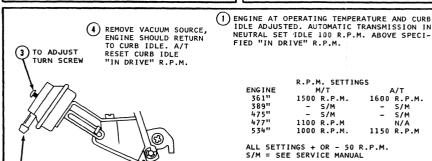
(2) HOLD THROTTLE IN WIDE OPEN POSITION 1 PUMP CAM POSITION FOR NORMAL DRIVING, USE NO. 1 SETTING. ADJUSTMENT SCREW (C) 0 4 ADJUST CLEARANCE BETWEEN PUMP LEVER AND ADJUSTING NUT (CLEARANCE IS .015) (3) PUMP OPERATING LEVER HELD IN COMPRESSED POSITION PRI. & SEC. PUMP ADJUSTMENT FIG. 7

SECONDARY THROTTLE STOP SCREW, BACK OUT UNTIL SECONDARY THROTTLE PLATES ARE CLOSED. TURN SCREW IN UNTIL IT CONTACTS STOP, THEN TURN SCREW IN 1/2 TURN MORE.



SECONDARY THROTTLE STOP ADJUSTMENT FIG. 8

ENGINE AT OPERATING TEMP. AND CHOKE WIDE OPEN, ADJUST IDLE MIXTURE NEEDLES TO A SMOOTH IDLE. ADJUST IDLE STOP SCREW TO 500-550 R.P.M. OR FOLLOW SETTING ON ENGINE DECAL. IDLE ADJ. NEEDLE DLE STOP SCREW SLOW IDLE ADJUSTMENT FIG. 9



R.P.M. SETTINGS ENGINE M/T A/T

361" 389" 475" 1500 R.P.M. - S/M 1600 R.P.M. - S/M - S/M S/M 1100 R.P.M 1000 R.P.M. 1150 R.P.M

ALL SETTINGS + OR - 50 R.P.M. S/M = SEE SERVICE MANUAL

DISCONNECT VACUUM HOSE TO THE THROTTLE POSITIONER AND PLUG. CONNECT ENGINE MANIFOLD VACUUM SOURCE TO DIAPHRAGM WITH A "SLAVE" VACUUM HOSE. TACHOMETER CONNECTED CHECK R.P.M. (2)

THROTTLE POSITIONER (MODULATOR) ADJUSTMENT

FIG. 10