50-436-2

JET = PRI. SLOW _____ SCREW & WASHERS (2) =

JET - PRI. MAIN AIR

BLEED ______ JET = ACCELERATOR AIR

JET - ACCELERATOR AIR BLEED TUBE - PRI, EMULSION GASKET - PRI, VENTURI JET - COASTING AIR

BLEED JET - COASTING JET - SEC. SLOW JET - SEC. SLOW AIR

BLEED 69. SCREW & WASHERS (3)-SEC. VENTURI 70. SEC. VENTURI ASSY. 71. JET - SEC. MAIN AIR

71. SET - SEC. MAIN AIR BLEED 72. TUBE - SEC. EMULSION 73. GASKET - SEC. VENTUR I 74. GASKET - SEC. VENTUR I

75. JET - VACUUM 76. PLUG - PRI. MAIN JET

76. PLUG - PRI, MAIN JET
77. GASKET - PLUG
78. JET - PRI, MAIN ______
79. PLUG - SEC, MAIN JET
80. GASKET - PLUG
81. JET - SEC, MAIN ______
82. SCREW & LOCKWASHER - THROTTLE BODY
83. SCREW & LOCKWASHER - CONTACTURE (2)

SCREW & LOCKWASHER (2)-THROTTLE BODY

SCREW & LOCKWASHER (1)-THROTTLE BODY (HOLLOW)

85. BOWL ASSY. 86. GASKET - THROTTLE BODY 87. NEEDLE - IDLE ADJ. 89. SPRING - IDLE NEEDLE

89. THROTTLE BODY ASSY.

INSTRUCTION SHEET HITACHI CARBURETOR- MODEL DRJ 340 LUV TRUCK SERIES 1.2.3.

REF. NO. 1. SCREW PUMP L SLEEVE

ŝ. LEVER SPR ING 4. 5. SCREW SOLENO

6.

7. O-RING

8. 9. 10.

11.

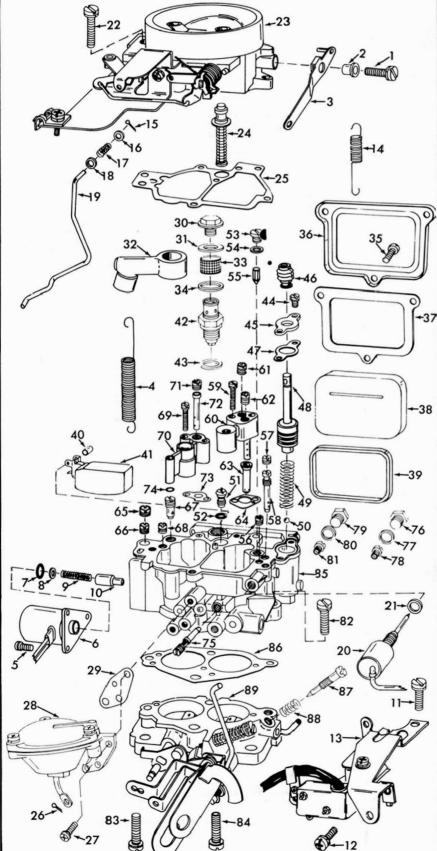
12.

13.

DISASSEMBLY

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMITICLEANING AND INSPECTION. BEING CAREFUL WITH THE COASTING VALVE SOLENOID (6), THROTTLE SWITCH & BRACKET (13). ANTI DIESELING SOLENOID (22). AS THE LOOM IS NOT MADE TO SEPARATE WILL STAY TOGETHER AS A UNIT. REMOVE STAKING FROM AIR HORN FOR EASY REMOVAL OF FOWER FISTON ASSY. <u>BE</u> <u>CAREFUL</u> TO NOTE SIZES OF ALL JETS AND THEIR LOCATION FOR PROPER ASSEMBLY. RECORD SIZES BELOW.

NOMENCLATURE	
•	REF.
SCREW & LOCKWASHER - PUMP LEVER SLEEVE - PUMP LEVER LEVER - PUMP SPRING - THROTTLE RETURN SCREW & LOCKWASHER (3) - SOLENOID SOLENOID - COASTING VALVE O-RING - SOLENOID WASHER - SHIM SPRING - VALVE VALVE - COASTING SCREW & LOCKWASHER -	 PLATE - PUMP BOOT - PUMP BOOT - PUMP GASKET - PUMP PLATE PUMP ASSY. SPRING - PUMP RETURN SO. BALL (NYLON) - PUMP INTAKE CHECK POWER VALVE ASSY. GASKET - POWER VALVE PLUC - PUMP DISC, NEEDLE GASKET - PLUG NEEDLE - PUMP DISC. JET - PRIM AIR
SUITCU DDACVET	

65.

66.

67. 68.

83.

84.

BLEED

RIFED

- VALVE. SCREW & LOCKWASHER -55. BLEED 57. PLUG - PRI. SLOW JET SWITCH BRACKET SCREW & LOCKWASHER -SWITCH BRACKET THROTTLE SWITCH AND 58. 59. PRI. VENTURI 60. PRI. VENTURI ASSY.
- BRACKET ASSY. SPRING SEC. THROTTLE 14. RETURN 61. COTTER PIN - FAST IDLE 15. ROD 62. 16. WASHER - FAST IDLE ROD SPRING - FAST IDLE ROD WASHER - FAST IDLE ROD 63.
- 18. ROD - FAST IDLE 19.
- 20. SOLENOID - ANTI DIESELING
- 21. GASKET SOLENOID 22. SCREW & LOCKWASHER (3) -
- AIR HORN AIR HORN ASSY. 23.
- POWER PISTON ASSY. GASKET AIR HORN COTTER PIN SEC. 24. 25.
- 25.
- DIAPHRAGM LINK SCREW & LOCKWASHER (3) -27.
- SEC. DIAPHRAGM SEC. DIAPHRAGM ASSY. 28.
- 29. GASKET - SEC. DIAPHRAGM ASSY. BOLT - FUEL INLET NIPPLE GASKET - NIPPLE NIPPLE - FUEL INLET SCREEN - FUEL INLET
- 30. 31.
- 32.
- 33.
- 34. GASKET NUPPLE
 35. SCREW (3) LEVEL GAUGE COVER
 36. COVER LEVEL GAUGE
 37. GASKET LEVEL GAUGE
- COVER
- COVER 38. GAUGE LEVEL 39. SEAL LEVEL GAUGE 40. COLLAR FLOAT 41. FLOAT & LEVER ASSY. 42. NEEDLE & SEAT ASSY. 43. GASKET (SERVICE) -WEEDLE & SEAT

- NEEDLE & SEAT 44. SCREW & LOCKWASHER (2)-
 - CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF ORSCURE AREAS. CAUTION: DO NOT SOAK RUBBER PARTS, SOLENOIDS, DIAPHRAGM UNITS OR FLOAT IN ANY TYPE OF SOLVENTS.

REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY, NOTE: SPECIAL INSTRUCTIONS AND ADJUSTMENTS.

SPECIAL INSTRUCTIONS

IDLE ADJUSTING NEEDLE (87) - TURN NEEDLE IN UNTIL LIGHTLY SEATED THEN BACK OUT 3 1/2 TURNS.

PUMP RETURN SPRING (49) - INSTALL WITH CROSS WIRE IN SLOT AT BOTTOM OF PUMP CYLINDER.

NEEDLE & SEAT (42) - INSTALL GASKET (43) ON SERVICE NEEDLE & SFAT.

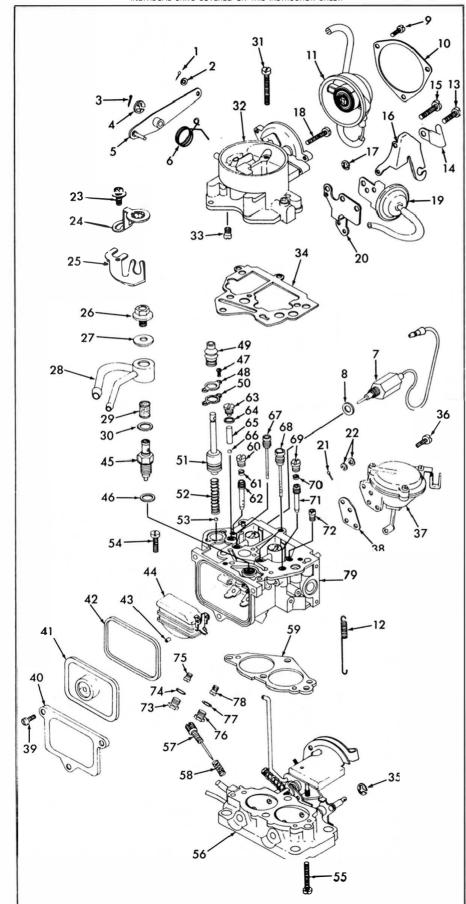
LEVEL GAUGE COVER SCREWS (35) - TIGHTEN SCREWS DOWN EVENLY DON'T OVERTIGHTEN.

POWER PISTON (24) - AFTER INSTALLATION LIGHTLY RESTAKE CASTING AROUNG WASHER.

PUMP PLATE

INSTRUCTION SHEET HITACHI CARBURETOR- TYPE DCH 340 LUV TRUCK SERIES 9

GENERAL EXPLODED VIEW THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



DISASSEMBLY

USE THE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. CAUTION: BE CAREFUL TO NOTE SIZES OF ALL JETS AND THEIR LOCATION FOR PROPER ASSEMBLY. RECORD SIZES BELOW.

NOMENCLATURE

REF. NO.	REF. NO.
I. COTTER PIN- PUMP ROD 2. WASHER: PUMP ROD 3. COTTER PIN- PUMP LEVER PIN 4. RETAINER- PUMP LEVER 5. LEVER: PUMP 6. SPRING- PUMP LEVER 7. SOLENOID ASSY. ANTI DIESELING 8. GASKET- SOLENOID 9. SCREW (3): RETAINER 10. RETAINER: CHOKE COVER 11. CHOKE COVER ASSY. ELECTRIC 12. SPRING- SEC. THROTTLE RETURN LEVER. 13. SCREW & LOCKWASHER- CLAMP & BRACKET. 14. CLAMP- WIRE 15. SCREW & LOCKWASHER- BRACKET 16. BRACKET. CABLE 17. RETAINER- VACUUM BREAK LINK 18. SCREW & LOCKWASHER- BRACKET 18. SCREW & LOCKWASHER- CHOKE HOUSING. 19. VACUUM BREAK & MOSE ASSY. 20. BRACKET- SCR. RETURN SPRING 21. COTTER PIN- FAST IDLE ROD 23. SCREW, LOCK & FLAT WASHER- CLAMP. 4. LOCK: BANJO BOLT 25. BRACKET- BANJO 27. WASHER- BANJO BOLT (UPPER) 28. ASHER- BANJO (LOWER) 31. SCREW & LOCKWASHER (3)- AIR HORN 22. AIR HORN ASSEMBLY 33. JET- PRI SLOW AIR BLEED 4. GASKET- ARH ORN 35. RETAINER- SC DIAPH. LINK SCREW & LOCKWASHER (3)- AIR HORN 22. AIR HORN ASSEMBLY 33. BRTAINER- SEC DIAPH. LINK SCREW & LOCKWASHER (3)- AIR HORN 24. AIR HORN ASSEMBLY 33. GASKET- SEC DIAPH. ASSY	39. SCREW (3)- COVER 40. COVER- LEVEL GAUGE 41. GAUGE- LEVEL GAUGE 42. SEAL- LEVEL GAUGE 43. COLLAR- FLOAT 44. FLOAT & LEVEL ASU 45. NEEDLE & SEAT ASSY. 46. GASKET (SERVICE)- NEEDLE SEAT 47. SCREW & LOCKWASHER (2)- PUMP PLATE. 48. PLATE- PUMP 49. BOOT- PUMP 50. GASKET- PUMP RETURN 53. BALL (METAL)- PUMP INTAKE CHECK 54. SCREW & LOCKWASHER- THROTTLE BODY. 55. SCREW & LOCKWASHER (3)- THROTTLE BODY. 56. THROTTLE BODY ASSY. 57. NEEDLE- IDLE ADJ. NEEDLE 58. GASKET- THROTTLE BODY 59. GASKET- THROTTLE BODY 50. PLUG- PRI, SLOW JET 51. SPRING- PRI, SLOW JET 51. SPRING- PRI, SLOW JET 52. JET- PRI, MAIN AIR BLEED 53. REIGHT PUMP DISC. BALL 54. GASKET- PLUG 55. SCL SLOW JET 57. SEEC. MAIN AIR BLEED 59. JET- SEC. SLOW JET 50. SPRING- SEC. SLOW JET 51. JET- SEC. SLOW JET 51. JET- SEC. MAIN JET 57. GASKET- PLUG 58. SAKET- PLUG 59. JET- PRI. MAIN JET 51. GASKET- PLUG 57. JET- PRI. MAIN JET 51. JET- SEC. MAIN JET 53. PLUG- SEC. MAIN JET 54. GASKET- PLUG 55. SCL MAIN JET 55. GASKET- PLUG 56. MAIN JET 57. GASKET- PLUG 57. JET- PRI. MAIN JET 57. GASKET- PLUG 57. JET- SEC. MAIN JET 57. GASKET- PLUG 57. JET- PRI. MAIN JET 57. GASKET- PLUG 57. JET PRI. MAIN JET 57. GASKET- PLUG 57. JET PRI. MAIN JET 57. GASKET- PLUG 57. JET PRI. MAIN JET 57. GASKET- PLUG 57. MAIN JET 57. GASKET- PLUG 57. MAIN JET 57. GASKET PLUG

CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBELED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT BLOW OUT PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY FORCLEANING OF DASAGES IN CASIMUS WITH COMPRESSED AIR AND CHECK CAREFULLY FORCLEANING OF OBSCURE AREAS, CAUTION: OD NOT SOAK RUBBER PARTS, SOLENOID (7); DIAPHRAGM UNITS (19)-(37); FLOAT (44), OR ELECTRIC CHOKE COVER ASSY, (11) IN ANY TYPE OF CLEANING SOLVENT

REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY NOTE SPECIAL INSTRUCTIONS AND ADJUSTMENTS

SPECIAL INSTRUCTIONS

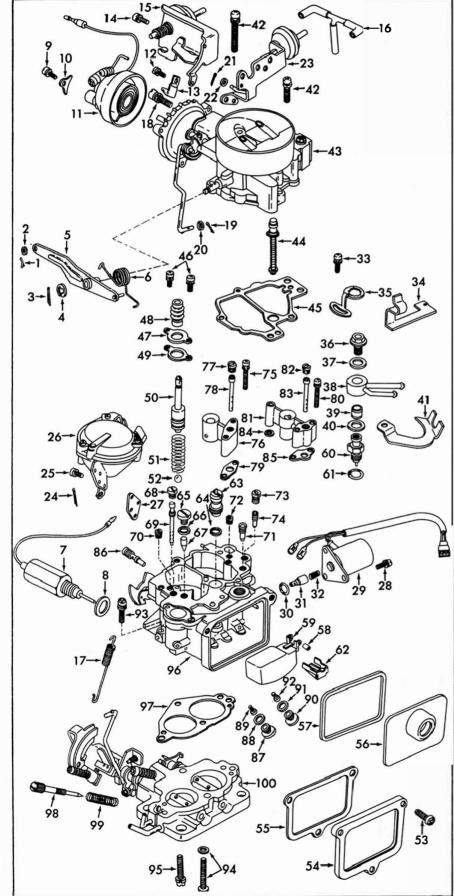
IDLE ADJUSTING NEEDLE (57)- TURN NEEDLE IN UNTIL LIGHTLY SEATED THEN BACK OUT 2 TO 3 TURNS

NEEDLE & SEAT (45)- INSTALL GASKET (46)- ON SERVICE NEEDLE AND SEAT BEFORE INSTALLING.

LEVEL GAUGE COVER SCREWS (39)- TIGHTEN SCREWS DOWN EVENLY (DO NOT OVER TIGHTEN)

INSTRUCTION SHEET HITACHI CARBURETOR- MODEL DCP 340 LUV TRUCK SERIES 4.5.6.8

GENERAL EXPLODED VIEW THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. REMOVE STAKING FROM AIR HORN FOR EASY REMOVAL OF POWER PISTON ASSY. (44). <u>BE CAREFUL</u> TO NOTE SIZES OF ALL JETS AND THEIR LOCATION FOR PROPER ASSEMBLY. RECORD SIZES BELOW.

NOMENCLATURE

NO.1. COTTER PIN-PUMP ROD2. WASHER-PUMP ROD3. COTTER PIN-PUMP LEVER3. EVENC-PUMP4. RETAINER-PUMP LEVER5. SPRING-PUMP LEVER5. SPRING-PUMP LEVER6. SPRING-PUMP LEVER7. SOLENOID ASSYANTI-DIESELING9. GASKET-SOLENOID9. SCREW(3)-RETAINER9. SCREW(3)-RETAINER10. RETAINER(3)-CHARC COVER11. ELECTRIC CHOKE COVER ASSY.12. SCREW & LOCKMASHER-CLAMP8. BRACKET13. CLAMP-WIRE14. SCREW & LOCKMASHER-CLAMP5. SOREW & LOCKMASHER-CLAMP15. VACUUM BREAK ASSY16. HOSE ASSYVACUUM BREAK17. SPRING-SEC. THROTTLERETURN LEVER18. SCREW & LOCKMASHER-CHOKE19. COTTER PIN-FAST IDLE ROD20. WASHER(2)-FAST IDLE ROD21. COTTER PIN-FAST IDLE ROD21. COTTER PIN-FAST IDLE ROD23. VACUUM BREAK ASSY24. COTTER PIN-FAST IDLE ROD25. SCREW & LOCKMASHER(3)-26. SCREM & LOCKMASHER(3)-27. SCREM & LOCKMASHER(3)-28. SCREW & LOCKMASHER(3)-29. SOLENDID29. SCREM-FUEL INLET30. O-RING-SOLENDID31. VALVE32. SCREW & LOCKMASHER(3)-33. SCREW & LOCKMASHER(3)-34. CALMP BRACKET35. SCREW & LOCKMASHER(3)-36. BOUT-BANJO <th>REF.</th> <th>REF.</th>	REF.	REF.
 WASHER-PUMP ROD COTTER PIN-PUMP LEVER LEVER-PUMP SPRING-PUMP LEVER LEVER-PUMP SPRING-PUMP LEVER SCREW & LOCKWASHER-CLAMP SCREW & LOCKWASHER-CHOKE GASKET-SOLENOID SCREW & LOCKWASHER-CHOKE SCREW & LOCKWASHER (3)- SC	NO.	NO.
 WASHER-PUMP ROD COTTER PIN-PUMP LEVER LEVER-PUMP SPRING-PUMP LEVER LEVER-PUMP SPRING-PUMP LEVER SCREW & LOCKWASHER-CLAMP SCREW & LOCKWASHER-CHOKE GASKET-SOLENOID SCREW & LOCKWASHER-CHOKE SCREW & LOCKWASHER (3)- SC	1. COTTER PIN-PUMP ROO	50. PUMP ASSY.
 COTTER PIN-PUMP LEVER PIN RETAINER-PUMP LEVER SPRING-PUMP LEVER SPRING-PUMP LEVER SPRING-PUMP LEVER SPRING-PUMP LEVER SOLENOID ASSYANTI- DIESELING GASKET-SOLEMOID SCREW(3)-RETAINER GASKET-COVER GASKET-COVER ASSY. RETAINER(3)-CHOKE COVER SCREW & LOCKWASHER-CLAMP CLAPP-WIRE SCREW & LOCKWASHER-CHOKE MUXILIARY SCREW & LOCKWASHER-CHOKE HOUSING SCREW & LOCKWASHERCHOKE HOUSING SCREW & LOCKWASHERCHOKE HOUSING SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. SCREW & LOCKWASHER(3)- SEC. VENTURI SCREW & LOCKWASHER C3)- SEC. VENTURI SCREW & LOCKWASHER C3)- SEC. VENTURI SCREW & LOCKWASHER C3)- SEC. VENTURI SCREW & LOCKWASHER(3)- SEC. VENTURI SCREW & LOCKWASHER(3)- SEC. VENTURI SCREW & LOCKWASHER(3)- SEC. VENTURI SCREW & LOCKWASHER(2)- AIR MORN SCREW & LOCKWASHER(2)- AIR MORN SCREW & LOCKWASHER(2)- AIR MORN SCREW & LOCKWASHER(2)- AIR MORN ASSY. SCREW & LOCKWASHER(2)- AIR MORN SCREW & LOCKWASHER(2)- AIR MORN ASSY. SCREW & LOCKWASHER(2)- AIR MORN <l< td=""><td></td><td></td></l<>		
5.LEVER-PUMP53.SCREW(3)-COVER6.SPRING-PUMP LEVER53.GASKET-COVER7.SOLENOID ASSYANTI-56.GAUGE-LEVELGAUGE9.SCREW(3)-RETAINER50.GAUGE-LEVELGAUGE9.SCREW(3)-RETAINER50.SEAL-LEVEL GAUGE58.10.RETAINER(3)-CHOKE COVER59.FLOAT & LEVER ASSY.11.ELECTRIC CHOKE COVER ASSY.60.NEEDLE & SEAT ASSY.12.SCREW & LOCKWASHER-BRACKET63.POWER VALVE13.CLAMP-WIRE62.CLIP-FUEL SHIELD14.SCREW & LOCKWASHER-BRACKET63.POWER VALVE15.VACUUM BREAK ASSY60.MEEDLE - PUMP DISC.16.MOSE ASSYVACUUM BREAKFUIG-PRI. SLOW JET17.SPRING-SEC. THROTTLE69.JET-PRI. SLOW AIR18.SCREW & LOCKWASHER-CHOKE70.JET-PRI. SLOW AIR19.COTTER PIN-FAST IDLE ROD71.JET-DECELERATION20.MASHER(2)-FAST IDLE ROD72.JET-SEC. SLOW_T21.COTTER PIN-FAST IDLE ROD73.JET-DECELERATION AIR22.WASHER(2)-VACUUM BREAK73.JET-DECELERATION AIR23.SCREW & LOCKWASHER(3)-SCREW & LOCKWASHER(3)-24.SCREW & LOCKWASHER(3)-79.GASKET-PRI. KHUSION25.SCREW & LOCKWASHER(3)-79.GASKET-SEC. VENTURI26.SCREW & LOCKWASHER(3)-80.SCREW & MASHERS(3)-27.SGREW & LOCKWASHERCLAMP81.82.	3. COTTER PIN-PUMP LEV	
 6. SPRING-PUMP LEVER 7. SOLENOID ASSYANTI- DIESELING 8. GASKET-SC. JCHOKE COVER 9. SCREW & LOCKWASHER-CLAMP 8. GASKET-SC. SLOWASHER-CLAMP 8. SCREW & LOCKWASHER-BRACKET 10. RETAINER(3)-CHOKE COVER 11. ELECTRIC CHOKE COVER ASSY. 12. SCREW & LOCKWASHER-CLAMP 13. CLAMP-WIRE 14. SCREW & LOCKWASHER-BRACKET 15. VACUUM BREAK ASSY AUXILIARY 15. VACUUM BREAK ASSY AUXILIARY 16. HOSE ASSYVACUUM BREAK UNITS 17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 10. WASHER(2)-FAST IDLE ROD 10. WASHER(2)-FAST IDLE ROD 11. COTTER PIN-VACUUM BREAK DIAPHRAGM LINK 12. VACUUM BREAK ASSYMAIN 13. SCREW & LOCKWASHER(3)- SSC. DIAPHRAGM ASSY. 14. SCREW & LOCKWASHER(3)- SSC. DIAPHRAGM ASSY. 15. SCREW & LOCKWASHER(3)- SSC. DIAPHRAGM ASSY. 16. PRI. VENTURI 16. PRI. VENTURI 17. JET-PRI. AIR BLEED_ 17. JET-PRI. AIR BLEED_ 18. SCREW & LOCKWASHER(3)- SSC. VENTURI 19. SOLENOID 10. VALVE-COASTING VALVE 10. O-RING-SOLENOID 11. VALVE-COASTING VALVE 12. SCREW & LOCKWASHER(2)- SSC. PING-COASTING VALVE 13. SCREW & LOCKWASHER(2)- SSC. VENTURI 14. CLAMP BRACKET 15. BOLNOID ASSYCOASTING VALVE 15. GASKET-SEC. VENTURI 16. SCREW & LOCKWASHER(2)- AIR HORN 17. PLATE-PUMP 18. BOND-FUEL INLET 19. SCREW & LOCKWASHER(2)- AIR HORN 19. SCREW & LOCKWASHER(2)- AIR HORN 10. GASKET-PLUG 20. CHOKASHER 20. JET-PRI. MAIN JET 21. GASKET-AIR HORN 22. SCREW & LOCKWASHER(2)- PUMP PLATE 23. SCREW & LOCKWASHER(2)- PUMP PLATE 24. COCKWASHER(2)- PUMP PLATE 25. CREW & LOCKWASHER(2)- PUMP PLATE 26. SCREW & LOCKWASHER(2)- PUMP PLATE 27. SCREW & LOCKWASH		
 7. SOLENOID ASSYANTI- DIESELING 8. GASKET-SOLENOID 9. SCREW(3)-RETAINER 9. SCREW(3)-RETAINER 9. SCREW(3)-RETAINER 9. SCREW(3)-RETAINER 9. SCREW & LOCKWASHER-CLAMP 10. REATANP-WIRE 11. CLAMP-WIRE 12. CLAMP-WIRE 13. CLAMP-WIRE 14. SCREW & LOCKWASHER-BRACKET 15. VACUUM BREAK ASSY AUXILIARY 16. MOSE ASSYVACUUM BREAK UNITS 17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 10. GOTTER PIN-FAST IDLE ROD 11. JET-SEC. SLOW AIR 12. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK 13. SCREW & LOCKWASHER-CHOKE HOUSING 14. CLAMP MIRE 15. SCREW & LOCKWASHER-CHOKE 15. SCREW & LOCKWASHER-CHOKE 16. MOSE ASSYWAIN 17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE 19. COTTER PIN-FAST IDLE ROD 10. ADT-PRI. SLOW AIR 10. JET-PRI. SLOW AIR 11. JET-SEC. SLOW AIR 12. SCREW & LOCKMASHER(3)- SEC. DIAPHRAGM ASSY. 13. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 14. SCREW & LOCKWASHER (3)- SOLENOID 15. SOLENOID ASSYCOASTING VALVE 15. SCREW & LOCKWASHER (3)- SOLENOID ASSYCOASTING VALVE 15. SCREW & LOCKWASHER (3)- SOLENOID ASSYCOASTING 16. JET-VACUUM 17. SCREW & LOCKWASHER (3)- SEC. VENTURI 18. SCREW & LOCKWASHER (3)- SCREW & LOCKWASHER (3)- AIR HORN 19. SCREW & LOCKWASHER(3)- AIR HORN 19. SCREW & LOCKWASHER(3)- AIR HORN 10. SCREW & LOCKWASHER(3)- AIR HORN 11. SEC. VENTURI 22. JET-SEC. MAIN JET 23. SCREW & LOCKWASHER(2)- AIR HORN 24. SCREW & LOCKWASHER(2)- AIR HORN 25. SCREW & LOCKWASHER(2)- AIR HORN 26. SC		
DIESELING56. GAUGE-LEVEL8. GASKET-SOLENOID57. SEAL-LEVEL GAUGE9. SCREW(3)-RETAINER58. COLLAR-FLOAT10. RETAINER(3)-CHOKE COVER ASSY.59. FLOAT & LEVER ASSY.11. ELECTRIC CHOKE COVER ASSY.50. NEEDLE & SEAT ASSY.12. SCREW & LOCKWASHER-CLAMP58. COLLAR-FLOAT13. CLAMP-MIRE54. GASKET(SERVICE)-NEEDLE14. SCREW & LOCKWASHER-BRACKET56. CASKET(SERVICE)-NEEDLE15. VACUUM BREAK ASSY64. GASKET-POWER VALVE16. MOSE ASSY,-VACUUM BREAK65. PLUG-PUMP DISC.17. SPRING-SEC. THROTTLE69. JET-PRI. SLOW JET18. SCREW & LOCKWASHER-CHOKE60. JET-PRI. SLOW JET19. COTTER PIN-FAST IDLE ROD70. JET-PRI. SLOW JET21. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW22. WASHER(2)-PACUUM BREAKDIAPHRAGM LINK23. VACUUM BREAK ASSYMAIN73. SCREW & LOCKWASHER(3)-24. COTTER PIN-SEC. DIAPHRAGM ASSY.73. JET-DECELERATION25. SCREW & LOCKWASHER(3)-73. JET-DECELERATION26. SOLENOID73. SCREW & LOCKWASHER(3)-27. SOLENOID ASSYCOASTING74. UET-PRI. AIR BLEED28. SOLENOID ASSYCOASTING73. SCREW & MASHERS(3)-29. SOLENOID ASSYCOASTING74. GASKET-SEC. VENTURI30. ORING-SOLENOID83. GASKET-SEC. VENTURI31. VALVE-COASTING84. GASKET-SEC. VENTURI32. SPRING-COASTING VALVE85. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER(3)-74. GASKET-PLUG34. CLAMP BRACKET73. SCREW & LOCKWASHER(2)-35. SCREW & LOCKWASHER(3)-74. GASKET-PLUG36. BOULT-BA		
 8. GASKET-SOLENOID 9. SCREW(3)-RETAINER 9. COLLAR-FLOAT 50. REDUCAT 50. RECOVER 51. SCREW & LOCKWASHER-CLAMP 6. BRACKET 51. CLAMP-WIRE 52. CLAP-FUEL SHIELD 53. CLAMP-WIRE 54. GASKET-SEC. SHARCKET 54. GASKET-SEC. SHARCKET 55. PLUG-PUMP DISC. NEEDLE 56. RUGCHARAGH ASSY 57. SERU & LOCKWASHER-CHOKE 57. SERU & LOCKWASHER-CHOKE 59. COTTER PIN-FAST IDLE ROD 50. OTTER PIN-FAST IDLE ROD 51. COTTER PIN-YACUUM BREAK 51. GASKET-SEC. SLOW 52. SCREW & LOCKWASHER-CHOKE 53. SCREW & LOCKWASHER-CHOKE 54. SCREW & LOCKWASHER-CHOKE 55. COTTER PIN-YACUUM BREAK 51. COTTER PIN-YACUUM BREAK 53. VACUUM BREAK ASSYMAIN 54. COTTER PIN-YACUUM BREAK 55. COLAPHRAGM ASSY. 55. COLAPHRAGM ASSY. 55. COLAPHRAGM ASSY. 56. COLAPHRAGM ASSY. 57. SCREW & LOCKWASHER (3)- 50. CONTR STING 50. CONTRAY DIAPHRAGM ASSY. 51. VALVE-COASTING 52. SCREW & LOCKWASHER C3)- 53. CREW & LOCKWASHER C3)- 53. CREW & LOCKWASHER C3)- 53. CREW & LOCKWASHER C3)- 50. CASKET-SEC. DIAPHRAGM ASSY. 53. CREW & LOCKWASHER C3)- 54. CLAMP BRACKET 55. CASKET-SEC. SUENTURI 55. CASKET-SEC. VENTURI 55. CASKET-SEC. VENTURI 56. GASKET-SEC. VENTURI 57. PLUE-PAND BOLT 56. GASKET-SEC. VENTURI 57. SCREW & LOCKWASHER(5)- 41. BRACKET-BANJO BOLT 50. CASKET-ALR HORN 51. COCK BASHER(5)- 43. AIR HORN ASSY. 44. POKH P LATE 50. CREW & LOCKWASHER(5)- 44. HORN ASSY. 45. GASKET-ALR HORN 46. SCREW & LOCKWASHER(5)- 47. PLATE-PUMP 48. BOOLT-PUMP 49. SCREW & LOCKWASHER(2)- 50. CREW & LOCKWASHER(2)- 50. CREW & LOCKWASHER(2)- 50. CREW & LOCKW		
9. SCREW(3)-RETAINER58. COLLAR-FLOAT10. RETAINER(3)-CHOKE COVER59. FLOAT & LEVER ASSY.11. ELECTRIC CHOKE COVER ASSY.59. FLOAT & LEVER ASSY.12. SCREW & LOCKWASHER-CLAMP59. FLOAT & LEVER ASSY.13. CLAMP-MIRE52. CLIP-FUEL SHILLD14. SCREW & LOCKWASHER-BRACKET50. POWER VALVE15. VACUUM BREAK ASSY64. CASKET-POWER VALVE16. HOSE ASSYVACUUM BREAK65. PLUG-PUMP DISC. NEEDLE17. SPRING-SEC. THROTTLE68. PLUG-PRI. SLOW JET18. SCREW & LOCKWASHER-CHOKE69. JET-PRI. SLOW JET19. COTTER PIN-FAST IDLE ROD70. JET-PRI. SLOW JET10. WASHER(2)-YACUUM BREAK70. JET-PRI. SLOW JET19. COTTER PIN-YACUUM BREAK71. JET-SEC. SLOW JET10. WASHER(2)-YACUUM BREAK72. JET-SEC. SLOW AIR20. WASHER(2)-YACUUM BREAK73. JET-DECELERATION AIR21. COTTER PIN-SEC. DIAPHRAGM74. JET-DECELERATION23. VACUUM BREAK ASSYMAIN75. SCREW & LOCKWASHER(3)-24. COTTER PIN-SEC. DIAPHRAGM ASSY.75. SCREW & LOCKWASHER(2)-25. SCREW & LOCKWASHER(3)-79. GASKET-PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI27. SOLENOIDSOLENOID28. OLOR STING VALVE80. CHARDERS(3)-39. SOLENOID80. SCREW & WASHERS(3)-30. COREW & LOCKWASHER-CLAMP34. CLAMP BRACKET80. GASKET-SEC. VENTURI35. SCREW & LOCKWASHER(5)-36. BOLT-BANJO80. JET-PRI. MAIN JET37. SCREW & LOCKWASHER(5)-38. BADC-FUEL INLET39. SCREEN-FUEL INLET39. SCREW &		57 SEAL -LEVEL CAUCE
 RETAINER(3)-CHOKE COVER ELECTRIC CHOKE COVER ASSY. SCREW & LOCKWASHER-CLAMP & BRACKET SCREW & LOCKWASHER-BRACKET CLAMP-WIRE SCREW & LOCKWASHER-CHOKE HOUSING COTTER PIN-FAST IDLE ROD SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. SCREW & LOCKWASHER(3)- SEC. VENTURI ASSY. SCREW & LOCKWASHER (3)- SEC. VENTURI ASSY. SCREW & LOCKWASHER-CLAMP SCREW & LOCKWASHER(S)- AIR HORN SCREW & LOCKWASHER(S)- AIR HORN SCREW & LOCKWASHER(S)- AIR HORN		
12. SCREW & LOCKWASHER-CLAMP & BRACKET61. GASKET(SERVICE)-NEEDLE SEAT13. CLAMP-WIRE & GASKET-SEC.61. GASKET(SERVICE)-NEEDLE SEAT14. SCREW & LOCKWASHER-BRACKET AUXILIARY62. CLIP-FUEL SHIELD15. VACUUM BREAK ASSY AUXILIARY63. POWER VALVE 64. GASKET-POWER VALVE 65. PLUG-PUMP DISC. NEEDLE 66. GASKET-PUWP DISC.16. HOSE ASSYVACUUM BREAK UNITS63. VEUG-PRI. SLOW (69. UET-PRI. SLOW)17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING63. PLUG-PRI. SLOW (70. JET-PRI. SLOW)18. SCREW & LOCKWASHER-CHOKE HOUSING70. JET-PRI. SLOW (71. JET-PRI. SLOW)19. COTTER PIN-FAST IDLE ROD 20. WASHER(2)-FAST IDLE ROD 21. COTTER PIN-FAST IDLE ROD 22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK 23. VACUUM BREAK ASSY 24. COTTER PIN-SEC. DIAPHRAGM ASSY. 25. SCREW & LOCKWASHER (3)- SEC. DIAPHRAGM ASSY. 26. SCONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. VANTURI 28. SCREW & LOCKWASHER (3)- SSUENOID ASSYCOASTING 29. SOLENOID ASSYCOASTING 29. SOLENOID ASSYCOASTING 20. O-RING-SOLENOID 31. VALVE-COASTING VALVE 33. SCREW & LOCKWASHER CLAMP 34. CLAMP BRACKET 35. SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET 35. SCREW & LOCKWASHERCS)- 35. SCREW & LOCKWASHERCS)- 35. SCREW & LOCKWASHERCS)- 36. BOUT-BANJO 37. PLUG-PRI. MAIN JET 39. SCREEN-FUEL INLET 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE61. GASKET-SUCIANING 39. SCREW & LOCKWASHER(2)- MIN MORN ASSY. 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(2)- MUMP PLATE61. GASKET-SUCIANING 30. SCREW & LOCKW		
\$ BRACKET13. CLAMP-WIRE14. SCREW & LOCKWASHER-BRACKET14. SCREW & LOCKWASHER-BRACKET15. VACUUM BREAK ASSY AUXILIARY16. HOSE ASSYVACUUM BREAK UNITS17. SPRING-SEC. THROTTLE RETURN LEVER18. SCREW & LOCKWASHER-CHOKE HOUSING19. COTTER PIN-FAST IDLE ROD20. WASHER(2)-FAST IDLE ROD21. COTTER PIN-FAST IDLE ROD22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK23. VACUUM BREAK DIAPHRAGM LINK24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK25. SCREW & LOCKWASHER(3)- SCLENDID26. SCREW & LOCKWASHER(3)- SOLENOID27. SECK M & LOCKWASHER(3)- SOLENOID28. SCREW & LOCKWASHER (3)- SOLENOID29. SOLENOID 21. VALVE-COASTING VALVE-COASTING VALVE-COASTING VALVE30. O-RING-SOLENOID 31. VALVE-COASTING VALVE33. SCREW & LOCKWASHER-CLAMP 34. BANJO-FUEL INLET 35. SCREW & LOCKWASHER(3) SOLENOID34. BANJO-FUEL INLET 35. SCREW & LOCKWASHER(3) SCREM & LOCKWASHER(2) PUMP PLATE34. BANJO-FUEL INLET 35. SCREW & LOCKWASHER(3) AIR HORN 44. POWER PISTON ASSY, 45. GASKET-BANJO35. SCREW & LOCKWASHER(2) PUMP PLATE36. BOLT-BANJO 37. CASKET-PLUG38. BANJO-FUEL INLET 39. SCREM & LOCKWASHER(2) PUMP PLATE39. SCREW & LOCKWASHER(2) PUMP PLATE	11. ELECTRIC CHOKE COVE	ER ASSY. 60. NEEDLE & SEAT ASSY.
 13. CLAMP-WIRE 14. SCREW & LOCKWASHER-BRACKET 15. VACUUM BREAK ASSY AUXILIARY 16. HOSE ASSYVACUUM BREAK UNITS 17. SPRING-SEC. THROTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 20. WASHER(2)-FAST IDLE ROD 21. COTTER PIN-FAST IDLE ROD 22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK 23. VACUUM BREAK ASSY MAINER (2)-VACUUM BREAK DIAPHRAGM LINK 23. VACUUM BREAK ASSY DIAPHRAGM LINK 24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK 25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 26. SECONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. DIAPHRAGM ASSY. 28. SCREW & LOCKWASHER (3)- SOLENOID 29. SOLENOID 20. O-RING-SOLENOID 21. VALVE-COASTING VALVE 23. SPRING-COASTING VALVE 33. SCREW & LOCKWASHER C3)- SOLENOID 34. CLAMP BRACKET 35. CLCK-BANJO BOLT 36. BOLT-BANJO 37. MASHER-BANJOCLOWER) 38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER(3)- AIR HORN 34. RORN ASSY. 35. CREW & LOCKWASHER(3)- SCREW & LOCKWASHERC(2)- MUM PLATE 35. CREW & LOCKWASHERCAND 36. BOLT-BANJO 37. SCREW & LOCKWASHER(3)- AIR HORN 38. GASKET-PLUG 39. SCREW & LOCKWASHER(3)- AIR HORN ASSY. 34. HORN ASSY. 35. SCREW & LOCKWASHER(2)- MUM PLATE 36. SCREW & LOCKWASHER(2)- MUM PLATE 37. CASKET-AIR HORN 38. SCREW & LOCKWASHER(2)- MUM PLATE 39. SCREW & LOCKWASHER(2)- MUM PLATE 30. SCREW & LOCKWASHER(2)- MUM PLATE 31. SCREW & LOCKWASHER(2)- MUM PLATE 32. SCREW & LOCKWASHER(2)- MUM PLATE 33. SCREW & LOCKWASHER(2)- MUM PLATE 34. BOND-FUMP 35. SCREW & LOCKWASHER(2)- MUM PLATE 35. SCREW & LOCKWASHER(2)- MUM PLATE 36. SCREW & LOCKWASHER(2)- MUM PLATE 37. SCREW & LOCKWASHER(2)- MUM PLATE 38. SCREW & LOCKWASHER(
14. SCREW & LOCKWASHER-BRACKET63. POWER VALVE15. VACUUM BREAK UNITS64. GASKET-POWER VALVE16. MOSE ASSYVACUUM BREAK UNITS65. PLUG-PUMP DISC. NEEDLE17. SPRING-SEC. THROTTLE RETURN LEVER66. GASKET-PLUG18. SCREW & LOCKWASHER-CHOKE HOUSING67. NEEDLE-PUMP DISC.19. COTTER PIN-FAST IDLE ROD70. JET-PRI. SLOW21. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW22. WASHER(2)-FAST IDLE ROD71. JET-SEC. SLOW23. VACUUM BREAK DIAPHRAGM LINK73. JET-DECELERATION AIR BLEED24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK74. JET-DECELERATION25. SCREW & LOCKWASHER(3)- SOLENOID75. SCREW & LOCKWASHER(2)- YALVE26. SOLENOID79. GASKET-PRI. VENTURI SOLENOID27. JAEKEN & LOCKWASHER (3)- SOLENOID79. GASKET-PRI. VENTURI SCL. DIAPHRAGM ASSY.28. SCREW & LOCKWASHER (3)- SOLENOID79. GASKET-PRI. VENTURI SCL OCKWASHER (3)- SOLENOID29. SOLENOID VALVE79. GASKET-SEC. VENTURI SCLEW & LOCKWASHER (3)- SCLEW & LOCKWASHER (3)- SCLEW & LOCKWASHER-CLAMP SL LOCK-BANJO BOLT38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER/C2)- MASHER-BANJO(LOWER)39. SCREW & LOCKWASHER(3)- AIR HORN 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(2)- AIR HORN 43. AIR HORN 44. POWER PISTON ASSY, 44. POWER PISTON ASSY, 45. GASKET-FLUMP 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP48. BODT-PUMP49. SCREW & LOCKWASHER(2)- PUMP PLATE49. SCREW & LOCKWASHER(2)- PUMP PLATE40. BOOT-PUMP41. BRACKET-BANJO 43. BODT-PUMP <td></td> <td></td>		
 15. VACUUM BREAK ASSY AUXILIARY 16. MOSE ASSYVACUUM BREAK UNITS 17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 20. WASHER(2)-FAST IDLE ROD 21. COTTER PIN-FAST IDLE ROD 22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK 23. VACUUM BREAK ASSY MASHER(2)-VACUUM BREAK DIAPHRAGM LINK 24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK 25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 26. SECONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. DIAPHRAGM ASSY. 28. SCREW & LOCKWASHER (3)- SEC. DIAPHRAGM ASSY. 29. SOLENOID 20. O-RING-SOLENOID 21. VALVE-COASTING VALVE 30. O-RING-SOLENOID 31. VACUUM BRAKET 35. SCREW & LOCKWASHER (3)- SEC. VENTURI 36. BOLNOID ASSYCOASTING VALVE 30. O-RING-SOLENOID 31. VALVE-COASTING VALVE 33. SCREW & LOCKWASHER (3)- SEC. VENTURI ASSY. 34. CLAMP BRACKET 35. LOCK-BANJO BOLT 36. BANJO-FUEL INLET 37. WASHER-BANJO BOLTUPER) 38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER(3)- AIR MORN 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(2)- AIR MORN 43. AIR MORN ASSY. 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP 49. SCREW & LOCKWASHER(2)- THROTTLE BODY 49. SCREW & LOCKWASHER(2)- THROTTLE BODY 40. BACKET-AIR HORN 41. BRACKET-AIR HORN 42. SCREW & LOCKWASHER(2)- THROTTLE BODY 43. BROT-PUMP 44. BODY-PUMP 45. CASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- THROTTLE BODY 47. PLATE-PUMP 48. NEEDLE-IDLE ADJ.N SEEDLE 		
AUXILIARY65. PLUG-PUMP DISC. NEEDLE16. HOSE ASSYVACUUM BREAK UNITS66. GASKET-PLUG17. SPRING-SEC. THROTTLE RETURN LEVER67. NEEDLE-PUMP DISC.18. SCREW & LOCKWASHER-CHOKE HOUSING70. JET-PRI. SLOW JET19. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW AIR BLEED21. COTTER PIN-YACUUM BREAK DIAPHRAGM LINK73. JET-DECELERATION AIR BLEED22. WASHER(2)-FAST IDLE ROD73. JET-DECELERATION AIR BLEED23. VACUM BREAK ASSYMAIN74. JET-DECELERATION BLEED24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK74. JET-DECELERATION BLEED25. SCREW & LOCKWASHER(3)- SOLENOID SOLENOID77. JET-PRI. AIR BLEED29. SOLENOID ASSYCOASTING VALVE78. TUBE-PRI. VENTURI SSC. VENTURI29. SOLENOID ASSYCOASTING VALVE79. GASKET-SEC. VENTURI BLEED20. O-RING-SOLENOID SI. VALVE SSCREW & LOCKWASHER C3)- SSCREW & LOCKWASHER-CLAMP SLOCK-BANJO BOLT34. CLAMP BRACKET SS CREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CS)- AIR HORN 44. POWER PISTON ASSY.34. RMORN 45. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP34. BOT-PUMP34. BOT-PUMP35. CAREW & LOCKWASHER(2)- PUMP PLATE36. ODT-PUMP37. CLARPINA 48. BOOT-PUMP34. CLARP BRAKET 47. PLATE-PUMP34. CLARP BRAKET 48. BOOT-PUMP34. CLARP BANOGLOWERS 49. SCREW & LOCKWASHER(2)- THROTTLE BODY 47. PLATE-PUMP35. CREW & LOCKWASHER(2)- THROTTLE B		
 16. HOSE ASSYVACUUM BREAK UNITS 17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 20. WASHER(2)-FAST IDLE ROD 21. COTTER PIN-VACUUM BREAK DIAPHRAGM LINK 23. VACUUM BREAK ASSYMAIN 24. COTTER PIN-SEC. DIAPHRAGM 25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 26. SECONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. DIAPHRAGM ASSY. 28. SCREW & LOCKWASHER(3)- SOLENOID 29. SOLENOID ASSYCOASTING VALVE 30. O-RING-SOLENOID 31. VALVE-COASTING 32. SPRING-COASTING VALVE 33. SCREW & LOCKWASHER C3)- SOLENOID ASSYCOASTING 34. CLAMP BRACKET 35. LOCK-BANJO BOLT 36. BANJO-FUEL INLET 37. WASHER-BANJO BOLT 38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BODT-PUMP 49. SCREW & LOCKWASHER(2)- PUMP PLATE 49. GASKET-AIR HORN 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BODT-PUMP 48. BODT-PUMP 49. SCREW & LOCKWASHER(2)- PUMP PLATE 40. MSHER-BANJO BOLT 41. BOCKWASHER(2)- PUMP PLATE 42. SCREW & LOCKWASHER(2)- THROTTLE BODY 43. AIR MORN ASSY. 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SOCT-PUMP 47. PLATE-PUMP 48. BODT-PUMP 48. BODT-PUMP 49. SPRINC-IDLE ADJ. NEEDLE 		
 UNITS 17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 10. COTTER PIN-FAST IDLE ROD 11. JET-SEC. SLOW 12. WASHER(2)-FAST IDLE ROD 12. WASHER(2)-FAST IDLE ROD 12. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK 13. VACUUM BREAK ASSYMAIN 14. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK 15. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 16. SECONDARY DIAPHRAGM ASSY. 17. GASKET-SEC. DIAPHRAGM ASSY. 17. GASKET-SEC. DIAPHRAGM ASSY. 18. SCREW & LOCKWASHER (3)- SOLENOID 19. O-RING-SOLENOID 11. VALVE-COASTING VALVE 10. O-RING-SOLENOID 12. SPRING-CGASTING VALVE 13. SCREW & LOCKWASHER (2)- SOLENOID ASSYCOASTING 14. CLAMP BRACKET 15. LOCK-BANJO BOLT 15. BONJO-FUEL INLET 16. BOLT-BANJO 17. MASHER-BANJO BOLTUPER) 18. BANJO-FUEL INLET 19. SCREM & LOCKWASHER(2)- AIR HORN 14. HORN ASSY. 15. GASKET-AIR HORN 15. GASKET-AIR HORN 16. SCREW & LOCKWASHER(2)- AIR HORN 16. BOCKWASHER(2)- AIR HORN 17. ALTE-PUMP 18. ROEDLE-DUMP 19. SCREW & LOCKWASHER(2)- PUMP PLATE 19. SCREW & LOCKWASHER(2)- THROTTLE BODY 10. RALVE-COASTING NASY, 11. BRACKET-BANJO 12. SCREW & LOCKWASHER(3)- AIR HORN ASSY. 13. SCREW & LOCKWASHER(2)- THROTTLE BODY 14. BRACKET-AIR HORN 15. GASKET-AIR HORN 16. SCREW & LOCKWASHER(2)- PUMP PLATE 17. CASKET-AIR HORN 18. NEEDLE-IDLE ADJUSTING 19. SCREW & LOCKWASHER(2)- THROTTLE BODY 10. CASKET-AIR HORN 10. SCREW & LOCKWASHER(2)- THROTTLE BODY 11. BACKET-BANJO 12. SCREW & LOCKWASHER(2)- THROTTLE BODY 13. SCREW & LOCKWASHER(2)- THROTTLE BODY 14. BROT-PUMP 15. SCREW & LOCKWASHER(2)- THROTTLE BODY 15. SCREW &		BREAK 66. GASKET-PLUG
 17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 20. WASHER(2)-FAST IDLE ROD 21. COTTER PIN-FAST IDLE ROD 22. WASHER(2)-FAST IDLE ROD 23. VACUUM BREAK DIAPHRAGM LINK 24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK 25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 26. SECONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. DIAPHRAGM ASSY. 28. SCREW & LOCKWASHER (3)- SOLENOID 29. SOLENOID ASSYCOASTING VALVE 29. SOLENOID ASSYCOASTING 20. O-RING-SOLENOID 21. VALVE-COASTING VALVE 23. SCREW & LOCKWASHER CALMP 24. CLAMP BRACKET 25. LOCK-BANJO BOLT 26. BOLT-BANJO 27. WASHER-BANJO BOLT 28. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- AIR HORN 46. SCREW & LOCKWASHER(2)- AIR HORN 47. HATE PAIN. 48. GOT-PUMP 48. BOT-PUMP 48. BOT-PUMP 49. SCREW & LOCKWASHER(2)- PUMP PLATE 49. SCREW & LOCKWASHER(2)- PUMP PLATE 40. WASHER-BANJO (LOWER) 41. HORN ASSY. 43. AIR MORN ASSY. 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SOT-PUMP 47. PLATE-PUMP 48. BODT-PUMP 49. SPRING-IDLE ADJ. NEEDLE 41. DCKWASHER(2)- PUMP PLATE 42. DCKWASHER(2)- PUMP PLATE 43. AIR MORN ASSY. 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SOT-PUMP 47. PLATE-PUMP 48. BODT-PUMP 48. BODT-PUMP 49. SPRING-IDLE ADJ. NEEDLE 		
 18. SCREW & LOCKWASHER-CHOKE HOUSING 19. COTTER PIN-FAST IDLE ROD 20. WASHER(2)-FAST IDLE ROD 21. COTTER PIN-YACUUM BREAK 22. WASHER(2)-VACUUM BREAK 23. VACUUM BREAK ASSYMAIN 24. COTTER PIN-SEC. DIAPHRAGM 25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 26. SECONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. DIAPHRAGM ASSY. 28. SCREW & LOCKWASHER (3)- SOLENOID 29. SOLENOID 20RING-SOLENOID 21. VALVE-COASTING VALVE 30. O-RING-SOLENOID 31. VALVE-COASTING VALVE 33. SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET 35. LOCK-BANJO BOLT 36. BOLT-BANJO 37. WASHER-BANJO BOLTUPER) 38. BANJO-FUEL INLET 39. SCREM & LOCKWASHER(3)- AIR MORN 41. BRACKET-BANJO 42. SCREM & LOCKWASHER(3)- AIR MORN 43. AIR MORN ASSY. 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BODT-PUMP 49. SCREW & LOCKWASHER(2)- PUMP PLATE 49. BODT-PUMP 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(2)- PUMP PLATE 43. AIR MORN 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BODT-PUMP 49. SCREW & LOCKWASHER(2)- THROTTLE BODY 49. SCREW & LOCKWASHER(2)- THROTTLE BODY 48. NEEDLE-IDLE ADJUSTING 49. SPRING-IDLE ADJ. NEEDLE 	17. SPRING-SEC. THROTTL	
HOUSINGBLEED19. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW20. WASHER(2)-FAST IDLE ROD72. JET-SEC. SLOW AIR21. COTTER PIN-VACUUM BREAK73. JET-DECELERATION AIR22. WASHER(2)-VACUUM BREAKBLEED73. VACUUM BREAK ASSYMAIN74. JET-DECELERATION24. COTTER PIN-SEC. DIAPHRAGM74. JET-DECELERATION25. SCREW & LOCKWASHER(3)-55. SCREW & LOCKWASHER(3)-26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.78. TUBE-PRI. VENTURI28. SCREW & LOCKWASHER (3)-79. GASKET-PRI. VENTURI29. SOLENOID ASSYCOASTING80. SCREW & WASHERS(3)-20. O-RING-SOLENOID81. SEC. VENTURI ASSY.23. SCREW & LOCKWASHER-CLAMP81. GASKET-SEC. VENTURI34. CLAMP BRACKET82. JET-SEC. AIR BLEED35. LOCK-BANJO BOLT83. GASKET-SEC. VENTURI36. BOLT-BANJO83. JET-PRI. MAIN37. WASHER-BANJO BOLT83. JET-PRI. MAIN38. BANJO-FUEL INLET80. PLUG-PRI. MAIN39. SCREW & LOCKWASHER(3)-83. JET-PRI. MAIN31. BANJO-FUEL INLET90. PLUG-SEC. MAIN34. AIR MORN94. SCREW & LOCKWASHER-34. AIR MORN94. SCREW & LOCKWASHER-34. AIR MORN94. SCREW & LOCKWASHER34. AIR MORN94. SCREW & LOCKWASHER34. GASKET-AIR MORN94. SCREW & LOCKWASHER35. CICK & LOCKWASHER(2)-94. SCREW & LOCKWASHER36. AJET-PRILATE95. SCREW & LOCKWASHER37. HURON94. SCREW & LOCKWASHER38. GASKET-AIR MORN94. SCREW & LOCKWASHER <td></td> <td></td>		
19. COTTER PIN-FAST IDLE ROD71. UET-SEC. SLOW20. WASHER(2)-FAST IDLE ROD71. UET-SEC. SLOW21. COTTER PIN-YACUUM BREAKBLEED22. WASHER(2)-VACUUM BREAK73. JET-DECELERATION AIR23. VACUUM BREAK ASSYMAIN74. JET-DECELERATION24. COTTER PIN-SEC. DIAPHRAGM75. SCREW & LOCKWASHER(3)-25. SCREW & LOCKWASHER(3)-76. PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.78. TUBE-PRI. EMULSION28. SCREW & LOCKWASHER (3)-79. GASKET-PRI. VENTURI29. SOLENOID79. GASKET-SEC. VENTURI30. O-RING-SOLENOID81. TUBE-SEC. EMULSION31. VALVE-COASTING84. GASKET-SEC. VENTURI32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT85. GASKET-SEC. VENTURI36. BANJO-FUEL INLET80. SECEN-FULG37. WASHER-BANJO BOLTUPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. FLUG-SEC. MAIN40. WASHER-BANJO BOLTUPER)89. JET-PRI. MAIN38. GASKET-SEC. VENTURI39. SCREW & LOCKWASHER(3)-41. BRACKET-BANJO42. SCREW & LOCKWASHER(3)-43. AIR MORN44. POWER PISTON ASSY.45. GASKET-AIR HORN46. SCREW & LOCKWASHER(2)-47. PLATE-PUMP48. BOOT-PUMP49. SPRING-IDLE ADJUSTING49. SPRING-IDLE ADJUSTING40. BOOT-PUMP		
20. WASHER(2)-FAST IDLE ROD72. JET-SEC. SLOW AIR21. COTTER PIN-VACUUM BREAKBLEED		
 21. COTTER PIN-VACUUM BREAK DIAPHRAGM LINK 22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK 23. VACUUM BREAK ASSYMAIN 24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK 25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY. 26. SECONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. DIAPHRAGM ASSY. 28. SCREW & LOCKWASHER (3)- SOLENOID 29. SOLENOID ASSYCOASTING VALVE 20. O-RING-SOLENOID 21. VALVE-COASTING 22. SPRING-COASTING VALVE 23. SCREW & LOCKWASHER-CLAMP 24. CLAMP BRACKET 25. LOCK-BANJO BOLT 26. BOLT-BANJO 27. WASHER-BANJO BOLT 28. BANJO-FUEL INLET 29. SCREW & LOCKWASHER(3)- AIR HORN 24. CAKET-BEANJO BOLT 25. SCREW & LOCKWASHER(3)- AIR HORN 26. SCREW & LOCKWASHER(3)- AIR HORN 27. PIATE-PAIN. ASSY. 28. CREW & LOCKWASHER(2)- THROTTLE BODY 29. SCREW & LOCKWASHER(2)- THROTTLE BODY 20. GASKET-AIR HORN 21. SCREW & LOCKWASHER(2)- THROTTLE BODY 22. SCREW & LOCKWASHER(2)- THROTTLE BODY 23. SCREW & LOCKWASHER(2)- THROTTLE BODY 24. DOKWASHER(2)- PUMP PLATE 25. CREW & LOCKWASHER(2)- THROTTLE BODY 26. SCREW & LOCKWASHER(2)- THROTTLE BODY 27. PLATE-PUMP 28. NEEDLE-IDLE ADJUSTING 29. SPRING-IDLE ADJ. NEEDLE 		
DIAPHRAGM LINK73. JET-DECELERATION AIR22. WASHER(2)-VACUUM BREAKBLED_23. VACUUM BREAK ASSYMAIN74. JET-DECELERATION24. COTTER PIN-SEC. DIAPHRAGM75. SCREW & LOCKWASHER(3)-25. SCREW & LOCKWASHER(3)-76. PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED_27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)-79. GASKET-PRI. VENTURI29. SOLENOID79. GASKET-PRI. VENTURI30. O-RING-SOLENOID80. SCREW & WASHERS(3)-31. VALVE-COASTING80. SCREW & WASHERS(3)-32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP84. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. BANJO-FUEL INLET80. SCREW & LOCKWASHER(3)-36. BANJO-FUEL INLET80. SCREW & LOCKWASHER(3)-37. WASHER-BANJO BOLT87. PLUG-PRI. MAIN38. BANJO-FUEL INLET80. SCREW & LOCKWASHER(3)-39. SCREM & LOCKWASHER(3)-87. SCREW & LOCKWASHER41. BRACKET-BANJO92. JET-PRI. MAIN42. SCREM & LOCKWASHER(3)-93. SCREW & LOCKWASHER-43. AIR MORN94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY,94. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN94. SCREW & LOCKWASHER(2)-47. PLATE-PUMP99. SFRING-IDLE ADJ, NEEDLE48. BOOT-PUMP99. SFRINC-IDLE ADJ, NEEDLE		
22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK86 LEED24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK74. JET-DECELERATION25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.76. PRI. VENTURI PRI. VENTURI ASSY.26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.78. TUBE-PRI. EMULSION (SOLENOID29. SOLENOID VALVE79. GASKET-PRI. VENTURI SOLENOID20. O-RING-SOLENOID S1. VALVE81. SEC. VENTURI ASSY.23. SCREW & LOCKWASHER (3)- SOLENOID ASSYCOASTING VALVE81. SEC. VENTURI ASSY.24. CLAMP BRACKET S5. LOCK-BANJO BOLT85. JET-VACUUM 85. LOCKWASHER-CLAMP 36. BOLT-BANJO36. BOLT-BANJO S2. SCREW & LOCKWASHER(3)- AIR HORN 42. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY.84. GASKET-PLUG 89. JET-PRI. MAIN JET 85. SCREW & LOCKWASHER(2)- 71. GASKET-AIR HORN 44. POWER PISTON ASSY.47. PLATE-PUMP 48. BOOT-PUMP94. SCREW & LOCKWASHER(2)- THROTTLE BODY 47. PLATE-PUMP48. BOOT-PUMP95. SCREW & LOCKWASHER(2)- THROTTLE BODY 48. NEEDLE-IDLE ADJUSTING 49. SFRING-IDLE ADJ. NEEDLE		
DIAPHRAGM LINK74. JET-DECELERATION23. VACUUM BREAK ASSYMAIN75. SCREW & LOCKWASHER(2)- PRI. VENTURI24. COTTER PIN-SEC. DIAPHRAGM75. SCREW & LOCKWASHER(2)- PRI. VENTURI25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.76. PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)- SOLENOID79. GASKET-PRI. VENTURI29. SOLENOID ASSYCOASTING VALVE80. SCREW & WASHERS(3)- SCC. VENTURI30. O-RING-SOLENOID 31. VALVE-COASTING 32. SPRING-COASTING VALVE 35. LOCK-BANJO BOLT81. GASKET-SEC. VENTURI34. CLAMP BRACKET 35. LOCK-BANJO BOLT85. GASKET-SEC. VENTURI36. BOLT-BANJO 37. WASHER-BANJO BOLT 38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER(3)- AIR HORN 42. SCREW & LOCKWASHER(3)- AIR HORN ASSY.89. JET-PRI. MAIN 92. JET-SEC. MAIN 92. JET-PRI. MAIN 93. SCREW & LOCKWASHER- 11. GASKET-LUG40. WASHER-BANJO (DWER) 44. POWER PISTON ASSY.94. SCREW & LOCKWASHER- 11. GASKET-LUG44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP95. SCREW & LOCKWASHER(2)- THROTTLE BODY 48. NEEDLE-IDLE ADJUSTING 49. SPRING-IDLE ADJ. NEEDLE		
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ASSY. LINK76. PRI. VENTURI ASSY.25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED_ (SOLID END)26. SECONDARY DIAPHRAGM ASSY. SCREW & LOCKWASHER (3)- SOLENOID ASSYCOASTING VALVE79. GASKET-PRI. VENTURI (SOLID END)29. SOLENOID ASSYCOASTING VALVE80. SCREW & WASHERS(3)- SCC. VENTURI SCREW & LOCKWASHER (3)- SCREW & LOCKWASHER-CLAMP 31. SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET81. SEC. VENTURI SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET36. BOLT-BANJO 37. WASHER-BANJO BOLT 38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER(3)- AIR HORN 42. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY. 44. POWER PISTON ASSY.76. PRI. VENTURI ASSY. 79. GASKET-SEC. VENTURI 87. PLATE-PUMP 48. BOOT-PUMP40. MASHER-BAND 43. AIR HORN 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE77. PLATE-PUMP 99. SFRING-IDLE ADJ. STREM 99. SFRING-IDLE ADJ. SCREW & LOCKWASHER(2)- THROTTLE BODY 99. SFRING-IDLE ADJ. SCREW & LOCKWASHERE 99. SFRING-IDLE ADJ. NEEDLE		
25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED_ TWBE-PRI. EMULSION (SOLID END)27. GASKET-SEC. DIAPHRAGM ASSY. 		PHRAGM PRI. VENTURI
SEC. DIAPHRAGM ASSY.78. TÜBE-PRI. EMULSION26. SECONDARY DIAPHRAGM ASSY.(SOLID END)27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)-80. SCREW & WASHERS(3)-29. SOLENOID ASSYCOASTING81. SEC. VENTURI ASSY.29. SOLENOID ASSYCOASTING81. SEC. VENTURI ASSY.20. O-RING-SOLENOID81. SEC. VENTURI ASSY.31. VALVE-COASTING VALVE82. JET-SEC. AIR BLEED32. SPRING-CCASTING VALVE84. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT85. JET-VACUUM36. BOLT-BANJO89. JET-PRI. MAIN37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREW & LOCKWASHER(3)-92. JET-SEC. MAIN41. BRACKET-BANJO92. JET-SEC. MAIN42. SCREW & LOCKWASHER(3)-94. SCREW & LOCKWASHER-43. AIR MORN94. SCREW & LOCKWASHER-44. POWER PISTON ASSY.94. SCREW & LOCKWASHER-45. GASKET-AIR MORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-77. GASKET-HROTTLE BODY47. PLATE-PUMP99. SFRING-IDLE ADJ. NEEDLE48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		
26. SECONDARY DIAPHRAGM ASSY.(SOLID END)27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)-80. SCREW & WASHERS(3)-29. SOLENOID80. SCREW & WASHERS(3)-30. O-RING-SOLENOID81. SEC. VENTURI31. VALVE-COASTING82. JET-SEC. AIR BLEED32. SPRING-COASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. BOLD-BANJO BOLT85. GASKET-SEC. VENTURI36. BOLT-BANJO BOLT87. PLUG-PRI. MAIN JET39. SCREM & LOCKWASHER-CLAMP89. JET-PRI. MAIN JET39. SCREM & LOCKWASHER(3)-90. PLUG-SEC. MAIN JET41. BRACKET BANJO BOLT UPPEN91. SGASKET-PLUG42. SCREM & LOCKWASHER(3)-92. JET-SEC. MAIN41. BRACKET-BANJO92. JET-SEC. MAIN42. SCREM & LOCKWASHER(3)-94. SCREW & LOCKWASHER-43. AIR MORN94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		
27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-RI. VENTURI28. SCREW & LOCKWASHER (3)- SOLENOID80. SCREW & WASHERS(3)- SEC. VENTURI29. SOLENOID ASSYCOASTING VALVE81. SEC. VENTURI30. O-RING-SOLENOID81. SEC. VENTURI31. VALVE-COASTING VALVE82. JET-SEC. AIR BLEED32. SPRING-CGASTING VALVE 33. SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET 35. LOCK-BANJO BOLT 36. BOLT-BANJO84. GASKET-SEC. VENTURI 85. GASKET-SEC. VENTURI 85. GASKET-SEC. VENTURI 85. JET-VACUM 87. PLUG-PRI. MAIN JET 88. GASKET-PLUG 89. JET-PRI. MAIN JET 99. SCREEN-FUEL INLET 40. WASHER-BANJO (LOWER) 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY. 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP79. SCREW & LOCKWASHER(2)- THROTILE BODY 47. PLATE-PUMP47. PLATE-PUMP 48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		
28. SCREW & LOCKWASHER (3)- SOLENOID 80. SCREW & WASHERS(3)- SEC. VENTURI 29. SOLENOID ASSYCOASTING 81. SEC. VENTURI ASSY. 29. SOLENOID ASSYCOASTING 82. JET-SEC. AIR BLEED 30. O-RING-SOLENOID 83. SCREW & LOCKWASHER-CLAMP 31. VALVE-COASTING 84. GASKET-SEC. VENTURI 32. SPRING-COASTING VALVE 84. GASKET-SEC. VENTURI 33. SCREW & LOCKWASHER-CLAMP 85. GASKET-SEC. VENTURI 34. CLAMP BRACKET 85. GASKET-SEC. VENTURI 35. LOCK-BANJO BOLT 87. PLUG-PRI. MAIN JET 36. BOLT-BANJO 88. JET-VACUUM 37. WASHER-BANJO BOLT 89. JET-PRI. MAIN 38. BANJO-FUEL INLET 90. PLUG-SEC. MAIN JET 39. SCREW & LOCKWASHER(3)- 92. JET-SEC. MAIN JET 41. BRACKET-BANJO 92. JET-SEC. MAIN JET 42. SCREW & LOCKWASHER(3)- 92. JET-SEC. MAIN JET 43. AIR HORN 92. JET-SEC. MAIN JET 44. POWER PISTON ASSY. 94. SCREW & LOCKWASHER- 45. GASKET-AIR HORN 95. SCREW & LOCKWASHER(2)- 47. PLATE-PUMP 94. NEEDLE-IDLE ADJ. 48. BOOT-PUMP 99. SFRING-IDLE ADJ.		
29. SOLENOID ASSYCOASTING VALVE81. SEC. VENTURI ASSY. 82. JET-SEC. AIR BLEED_ 83. SEREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET 35. LOCK-BANJO BOLT 36. BOLT-BANJO 		(3)- 80. SCREW & WASHERS(3)-
VALVEVALVE82. JET-SEC. AIR BLEED30. O-RING-SOLENOID82. JET-SEC. AIR BLEED31. VALVE-COASTING83. TUBE-SEC. EMULSION32. SPRING-COASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. BOLT-BANJO BOLT85. GASKET-SEC. VENTURI36. BOLT-BANJO BOLT87. PLUG-PRI. MAIN JET37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN JET38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN JET41. BRACKET-BANJO92. JET-SEC. MAIN JET42. SCREW & LOCKWASHER(3)-93. SCREW & LOCKWASHER-43. AIR HORN ASSY.94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP98. NEEDLE-IDLE ADJ.NING48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		SEC. VENTURI
30. O-RING-SOLENOID33. TUBE-SEC. EMULSION31. VALVE-COASTING43. TUBE-SEC. VENTURI32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT87. PLUG-PRI. MAIN JET36. BOLT-BANJO80. TUBE-SEC. MAIN JET37. WASHER-BANJO BOLT UPPEN89. JET-PRI. MAIN JET38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO (LOWER)92. JET-SEC. MAIN JET41. BRACKET-BANJO93. SCREW & LOCKWASHER-42. SCREW & LOCKWASHER(3)-74. RORN43. AIR MORN ASSY.94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		or see venour assi
31. VALVE-COASTING(OPEN END.)32. SPRING-COASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT87. PLUG-PRI. MAIN JET36. BOLT-BANJO80.TC-PULG37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN JET38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEN-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN JET41. BRACKET-BANJO92. JET-SEC. MAIN_ET42. SCREW & LOCKWASHER(3)-93. SCREW & LOCKWASHER-44. POWER PISTON ASSY.94. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		
32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT86. JET-VACUUM36. BOLT-BANJO87. PLUG-PRI. MAIN JET37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN41. BRACKET-BANJO93. SCREW & LOCKWASHER-42. SCREW & LOCKWASHER(3)-93. SCREW & LOCKWASHER-43. AIR HORN94. SCREW & LOCKWASHER44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-47. PLATE-PUMP98. NEEDLE-IDLE ADJUSTING48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		
33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT86. JET-VACUUM36. BOLT-BANJO87. PLUG-PRI. MAIN JET37. WASHER-BANJO BOLT UPPER)88. GASKET-PLUG38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO (LOWER)92. JET-PRI. MAIN41. BRACKET-BANJO92. JET-SEC. MAIN JET42. SCREW & LOCKWASHER(3)-92. JET-SEC. MAIN43. AIR MORN94. SCREW & LOCKWASHER-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.97. PLATE99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		
34. CLAMP BRACKET86. JET-VACUUM		
35.LOCK-BANJOBOLT36.BOLT-BANJOBOLT37.MASHER-BANJOBOLT(UPPER)38.BANJO-FUEL INLET90.39.SCREEN-FUEL INLET90.40.MASHER-BANJO (LOWER)41.BRACKET-BANJO42.SCREW & LOCKWASHER(3)-AIR HORN94.43.AIR HORN ASSY.44.POWER PISTON ASSY,45.SCREW & LOCKWASHER(2)-PUMP PLATE96.64.BOCKWASHER(2)-97.PLATE-PUMP98.BOOT-PUMP99.SRING-IDLE ADJ. NEEDLE		
36. BOLT-BANJO88. GASKET-PLUG37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN41. BRACKET-BANJO93. SCREW & LOCKWASHER-42. SCREW & LOCKWASHER(3)-74. KHORN43. AIR MORN ASSY.94. SCREW & LOCKWASHER-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.97. PLATE97. GASKET-THROTTLE BODY48. BOOT-PUMP98. NEEDLE-IDLE ADJUSTING	35. LOCK-BANJO BOLT	
38. BANJO-FUEL INLET 90. PLUG-SEC. MAIN JET 39. SCREEN-FUEL INLET 91. GASKET-PLUG 40. WASHER-BANJO(LOWER) 92. JET-SEC. MAIN 41. BRACKET-BANJO 92. JET-SEC. MAIN 42. SCREW & LOCKWASHER(3)- 93. SCREW & LOCKWASHER- 43. AIR HORN ASSY. 94. SOCREW & LOCKWASHER(2)- 45. GASKET-AIR HORN 95. SCREW & LOCKWASHER(2)- 46. SCREW & LOCKWASHER(2)- 96. BOWL ASSY. 97. PLATE 97. GASKET-THROTTLE BODY 48. BOOT-PUMP 98. NEEDLE-IDLE ADJ. NEEDLE	36. BOLT-BANJO	88. GASKET-PLUG
39. SCREEN-FUEL INLET 91. GASKET-PLUG 40. WASHER-BANJO(LOWER) 92. JET-SEC. MAIN		
40. WASHER-BANJO(LOWER) 92. JET-SEC. MAIN		
41. BRACKET-BANJO 93. SCREW & LOCKWASHER- THROTTLE BODY 42. SCREW & LOCKWASHER(3)- AIR HORN 94. SCREW & LOCKWASHER- THROTTLE BODY(HOLLOW) 43. AIR HORN ASSY. 95. SCREW & LOCKWASHER(2)- THROTTLE BODY 45. GASKET-AIR HORN 96. BOWL ASSY. 46. SCREW & LOCKWASHER(2)- PUMP PLATE 96. BOWL ASSY. 97. PLATE-PUMP 98. NEEDLE-IDLE ADJUSTING 98. BOOT-PUMP 99. SFRING-IDLE ADJ. NEEDLE		
42. SCREW & LOCKWASHER(3)- AIR HORN THROTTLE BODY 43. AIR HORN ASSY. 94. SCREW & LOCKWASHER- THROTTLE BODY(HOLLOW) 44. POWER PISTON ASSY. 95. SCREW & LOCKWASHER(2)- THROTTLE BODY 45. GASKET-AIR HORN 95. SCREW & LOCKWASHER(2)- THROTTLE BODY 46. SCREW & LOCKWASHER(2)- PUMP PLATE 96. BOWL ASSY. 47. PLATE-PUMP 98. NEEDLE-IDLE ADJUSTING 48. BOOT-PUMP 99. SFRING-IDLE ADJ. NEEDLE		
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43. AIR HORN ASSY. THROTTLE BODY(HOLLOW) 44. POWER PISTON ASSY. 95. SCREW & LOCKWASHER(2)- 45. GASKET-AIR HORN 95. SCREW & LOCKWASHER(2)- 46. SCREW & LOCKWASHER(2)- 96. BOWL ASSY. 97. PLATE 97. GASKET-THROTTLE BODY 48. BOOT-PUMP 98. NEEDLE-IDLE ADJUSTING 48. BOOT-PUMP 99. SPRING-IDLE ADJ. NEEDLE		
44. POWER PISTON ASSY, 95. SCREW & LOCKWASHER(2)- THROTTLE BODY 45. GASKET-AIR HORN THROTTLE BODY 46. SCREW & LOCKWASHER(2)- PUMP PLATE 96. BOWL ASSY. 47. PLATE-PUMP 97. GASKET-THROTTLE BODY 48. BOOT-PUMP 99. SPRING-IDLE ADJ. NEEDLE		
46. SCREW & LOCKWASHER(2)- PUMP PLATE 96. BOWL ASSY. 97. GASKET-THROTTLE BODY 97. GASKET-THROTTLE BODY 48. BOOT-PUMP 98. NEEDLE-IDLE ADJUSTING 48. BOOT-PUMP 99. SPRING-IDLE ADJ. NEEDLE	44. POWER PISTON ASSY,	
PUMP PLATE 97. GASKET-THROTTLE BODY 47. PLATE-PUMP 98. NEEDLE-IDLE ADJUSTING 48. BOOT-PUMP 99. SPRING-IDLE ADJ. NEEDLE		THROTTLE BODY
47. PLATE-PUMP 98. NEEDLE-IDLE ADJUSTING 48. BOOT-PUMP 99. SPRING-IDLE ADJ. NEEDLE		
48. BOOT-PUMP 99. SPRING-IDLE ADJ. NEEDLE		
TUU, INKUITLE BODT ASST.		
	THE BASKET-FURE FLATE	100. INKUTTLE BOUT ASST.

CLEANING

CLEANING CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. <u>CAUTION</u>; DO NOT SOAK RUBBER PARTS (16), (48), (56): SOLENOIDS (7), (29); DIAPHRAGM UNITS (15), (23), (26); FLOAT (59); OR ELECTRIC CHOKE COVER ASSY. (11) IN ANY TYPE OF CLEANING SOLVENT.

REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY, NOTE: SPECIAL INSTRUCTIONS AND ADJUSTMENTS.

SPECIAL INSTRUCTIONS

IDLE ADJUSTING NEEDLE (98)-- TURN NEEDLE IN UNTIL LIGHTLY SEATED THEN BACK OUT 2-3 TURNS.

NEEDLE AND SEAT (60)--INSTALL GASKET (61) ON SERVICE NEEDLE AND SEAT BEFORE INSTALLING.

LEVEL GAUGE COVER SCREWS (53)-- TIGHTEN SCREWS DOWN EVENLY (DON'T OVERTIGHTEN).

POWER PISTON (44) -- AFTER INSTALLATION LIGHTLY RESTAKE CASTING AROUND WASHER.

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ADJUSTMENTS

