# 50-436-2

JET = PRI. SLOW \_\_\_\_\_ SCREW & WASHERS (2) =

JET - PRI. MAIN AIR

BLEED \_\_\_\_\_\_ JET = ACCELERATOR AIR

JET - ACCELERATOR AIR BLEED TUBE - PRI, EMULSION GASKET - PRI, VENTURI JET - COASTING AIR

BLEED JET - COASTING JET - SEC. SLOW JET - SEC. SLOW AIR

BLEED 69. SCREW & WASHERS (3)-SEC. VENTURI 70. SEC. VENTURI ASSY. 71. JET - SEC. MAIN AIR

71. SET - SEC. MAIN AIR BLEED 72. TUBE - SEC. EMULSION 73. GASKET - SEC. VENTUR I 74. GASKET - SEC. VENTUR I

75. JET - VACUUM 76. PLUG - PRI. MAIN JET

76. PLUG - PRI, MAIN JET
77. GASKET - PLUG
78. JET - PRI, MAIN \_\_\_\_\_\_
79. PLUG - SEC, MAIN JET
80. GASKET - PLUG
81. JET - SEC, MAIN \_\_\_\_\_\_
82. SCREW & LOCKWASHER - THROTTLE BODY
83. SCREW & LOCKWASHER - CONTACTURE (2)

SCREW & LOCKWASHER (2)-THROTTLE BODY

SCREW & LOCKWASHER (1)-THROTTLE BODY (HOLLOW)

85. BOWL ASSY. 86. GASKET - THROTTLE BODY 87. NEEDLE - IDLE ADJ. 89. SPRING - IDLE NEEDLE

89. THROTTLE BODY ASSY.

# **INSTRUCTION SHEET** HITACHI CARBURETOR- MODEL DRJ 340 LUV TRUCK SERIES 1.2.3.

REF. NO. 1. SCREW PUMP L SLEEVE

ŝ. LEVER SPR ING 4. 5. SCREW SOLENO

6.

7. O-RING

8. 9. 10.

11.

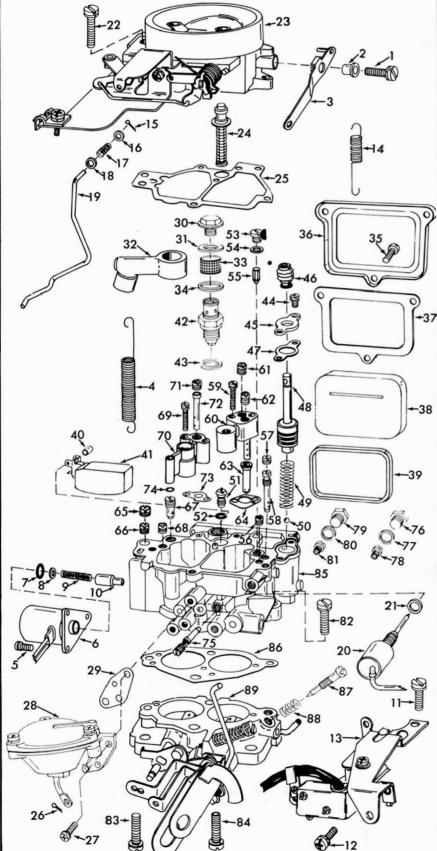
12.

13.

#### DISASSEMBLY

### GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMITICLEANING AND INSPECTION. BEING CAREFUL WITH THE COASTING VALVE SOLENOID (6), THROTTLE SWITCH & BRACKET (13). ANTI DIESELING SOLENOID (22). AS THE LOOM IS NOT MADE TO SEPARATE WILL STAY TOGETHER AS A UNIT. REMOVE STAKING FROM AIR HORN FOR EASY REMOVAL OF FOWER FISTON ASSY. <u>BE</u> <u>CAREFUL</u> TO NOTE SIZES OF ALL JETS AND THEIR LOCATION FOR PROPER ASSEMBLY. RECORD SIZES BELOW.

NOMENCLATURE	
•	REF.
SCREW & LOCKWASHER - PUMP LEVER SLEEVE - PUMP LEVER LEVER - PUMP SPRING - THROTTLE RETURN SCREW & LOCKWASHER (3) - SOLENOID SOLENOID - COASTING VALVE O-RING - SOLENOID WASHER - SHIM SPRING - VALVE VALVE - COASTING SCREW & LOCKWASHER -	<ol> <li>PLATE - PUMP</li> <li>BOOT - PUMP</li> <li>BOOT - PUMP</li> <li>GASKET - PUMP PLATE</li> <li>PUMP ASSY.</li> <li>SPRING - PUMP RETURN</li> <li>SO. BALL (NYLON) - PUMP INTAKE CHECK</li> <li>POWER VALVE ASSY.</li> <li>GASKET - POWER VALVE</li> <li>PLUC - PUMP DISC, NEEDLE</li> <li>GASKET - PLUG</li> <li>NEEDLE - PUMP DISC.</li> <li>JET - PRIM AIR</li> </ol>
SUITCU DDACVET	

65.

66.

67. 68.

83.

84.

BLEED

RIFED

- VALVE. SCREW & LOCKWASHER -55. BLEED 57. PLUG - PRI. SLOW JET SWITCH BRACKET SCREW & LOCKWASHER -SWITCH BRACKET THROTTLE SWITCH AND 58. 59. PRI. VENTURI 60. PRI. VENTURI ASSY.
- BRACKET ASSY. SPRING SEC. THROTTLE 14. RETURN 61. COTTER PIN - FAST IDLE 15. ROD 62. 16. WASHER - FAST IDLE ROD SPRING - FAST IDLE ROD WASHER - FAST IDLE ROD 63.
- 18. ROD - FAST IDLE 19.
- 20. SOLENOID - ANTI DIESELING
- 21. GASKET SOLENOID 22. SCREW & LOCKWASHER (3) -
- AIR HORN AIR HORN ASSY. 23.
- POWER PISTON ASSY. GASKET AIR HORN COTTER PIN SEC. 24. 25.
- 25.
- DIAPHRAGM LINK SCREW & LOCKWASHER (3) -27.
- SEC. DIAPHRAGM SEC. DIAPHRAGM ASSY. 28.
- 29. GASKET - SEC. DIAPHRAGM ASSY. BOLT - FUEL INLET NIPPLE GASKET - NIPPLE NIPPLE - FUEL INLET SCREEN - FUEL INLET
- 30. 31.
- 32.
- 33.
- 34. GASKET NUPPLE
  35. SCREW (3) LEVEL GAUGE COVER
  36. COVER LEVEL GAUGE
  37. GASKET LEVEL GAUGE
- COVER
- COVER 38. GAUGE LEVEL 39. SEAL LEVEL GAUGE 40. COLLAR FLOAT 41. FLOAT & LEVER ASSY. 42. NEEDLE & SEAT ASSY. 43. GASKET (SERVICE) -WEEDLE & SEAT

- NEEDLE & SEAT 44. SCREW & LOCKWASHER (2)-
  - CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF ORSCURE AREAS. CAUTION: DO NOT SOAK RUBBER PARTS, SOLENOIDS, DIAPHRAGM UNITS OR FLOAT IN ANY TYPE OF SOLVENTS.

## REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY, NOTE: SPECIAL INSTRUCTIONS AND ADJUSTMENTS.

# SPECIAL INSTRUCTIONS

IDLE ADJUSTING NEEDLE (87) - TURN NEEDLE IN UNTIL LIGHTLY SEATED THEN BACK OUT 3 1/2 TURNS.

PUMP RETURN SPRING (49) - INSTALL WITH CROSS WIRE IN SLOT AT BOTTOM OF PUMP CYLINDER.

NEEDLE & SEAT (42) - INSTALL GASKET (43) ON SERVICE NEEDLE & SFAT.

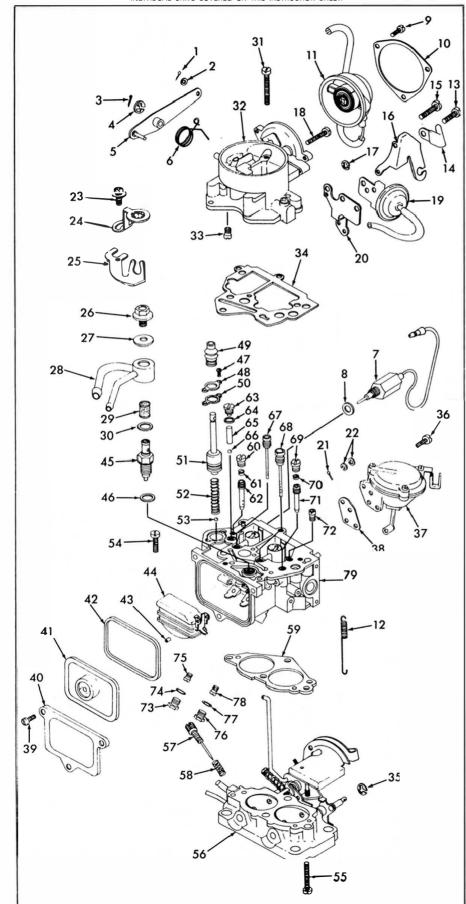
LEVEL GAUGE COVER SCREWS (35) - TIGHTEN SCREWS DOWN EVENLY DON'T OVERTIGHTEN.

POWER PISTON (24) - AFTER INSTALLATION LIGHTLY RESTAKE CASTING AROUNG WASHER.

PUMP PLATE

# **INSTRUCTION SHEET HITACHI CARBURETOR- TYPE DCH 340 LUV TRUCK SERIES 9**

GENERAL EXPLODED VIEW THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



#### DISASSEMBLY

USE THE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. CAUTION: BE CAREFUL TO NOTE SIZES OF ALL JETS AND THEIR LOCATION FOR PROPER ASSEMBLY. RECORD SIZES BELOW.

#### NOMENCLATURE

REF. NO.	REF. NO.
I. COTTER PIN- PUMP ROD     2. WASHER: PUMP ROD     3. COTTER PIN- PUMP LEVER PIN     4. RETAINER- PUMP LEVER     5. LEVER: PUMP     6. SPRING- PUMP LEVER     7. SOLENOID ASSY. ANTI DIESELING     8. GASKET- SOLENOID     9. SCREW (3): RETAINER     10. RETAINER: CHOKE COVER     11. CHOKE COVER ASSY. ELECTRIC     12. SPRING- SEC. THROTTLE RETURN     LEVER.     13. SCREW & LOCKWASHER- CLAMP &     BRACKET.     14. CLAMP- WIRE     15. SCREW & LOCKWASHER- BRACKET     16. BRACKET. CABLE     17. RETAINER- VACUUM BREAK LINK     18. SCREW & LOCKWASHER- BRACKET     18. SCREW & LOCKWASHER- CHOKE     HOUSING.     19. VACUUM BREAK & MOSE ASSY.     20. BRACKET- SCR. RETURN SPRING     21. COTTER PIN- FAST IDLE ROD     23. SCREW, LOCK & FLAT WASHER-     CLAMP.     4. LOCK: BANJO BOLT     25. BRACKET- BANJO     27. WASHER- BANJO BOLT (UPPER)     28. ASHER- BANJO (LOWER)     31. SCREW & LOCKWASHER (3)- AIR HORN     22. AIR HORN ASSEMBLY     33. JET- PRI SLOW AIR BLEED      4. GASKET- ARH ORN     35. RETAINER- SC DIAPH. LINK     SCREW & LOCKWASHER (3)- AIR HORN     22. AIR HORN ASSEMBLY     33. BRTAINER- SEC DIAPH. LINK     SCREW & LOCKWASHER (3)- AIR HORN     24. AIR HORN ASSEMBLY     33. GASKET- SEC DIAPH. ASSY	39. SCREW (3)- COVER 40. COVER- LEVEL GAUGE 41. GAUGE- LEVEL GAUGE 42. SEAL- LEVEL GAUGE 43. COLLAR- FLOAT 44. FLOAT & LEVEL ASU 45. NEEDLE & SEAT ASSY. 46. GASKET (SERVICE)- NEEDLE SEAT 47. SCREW & LOCKWASHER (2)- PUMP PLATE. 48. PLATE- PUMP 49. BOOT- PUMP 50. GASKET- PUMP RETURN 53. BALL (METAL)- PUMP INTAKE CHECK 54. SCREW & LOCKWASHER- THROTTLE BODY. 55. SCREW & LOCKWASHER (3)- THROTTLE BODY. 56. THROTTLE BODY ASSY. 57. NEEDLE- IDLE ADJ. NEEDLE 58. GASKET- THROTTLE BODY 59. GASKET- THROTTLE BODY 50. PLUG- PRI, SLOW JET 51. SPRING- PRI, SLOW JET 51. SPRING- PRI, SLOW JET 52. JET- PRI, MAIN AIR BLEED 53. REIGHT PUMP DISC. BALL 54. GASKET- PLUG 55. SCL SLOW JET 57. SEEC. MAIN AIR BLEED 59. JET- SEC. SLOW JET 50. SPRING- SEC. SLOW JET 51. JET- SEC. SLOW JET 51. JET- SEC. MAIN JET 57. GASKET- PLUG 58. SAKET- PLUG 59. JET- PRI. MAIN JET 51. GASKET- PLUG 57. JET- PRI. MAIN JET 51. JET- SEC. MAIN JET 53. PLUG- SEC. MAIN JET 54. GASKET- PLUG 55. SCL MAIN JET 55. GASKET- PLUG 56. MAIN JET 57. GASKET- PLUG 57. JET- PRI. MAIN JET 57. GASKET- PLUG 57. JET- SEC. MAIN JET 57. GASKET- PLUG 57. JET- PRI. MAIN JET 57. GASKET- PLUG 57. JET PRI. MAIN JET 57. GASKET- PLUG 57. JET PRI. MAIN JET 57. GASKET- PLUG 57. JET PRI. MAIN JET 57. GASKET- PLUG 57. MAIN JET 57. GASKET- PLUG 57. MAIN JET 57. GASKET PLUG

#### CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBELED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT BLOW OUT PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY FORCLEANING OF DASAGES IN CASIMUS WITH COMPRESSED AIR AND CHECK CAREFULLY FORCLEANING OF OBSCURE AREAS, CAUTION: OD NOT SOAK RUBBER PARTS, SOLENOID (7); DIAPHRAGM UNITS (19)-(37); FLOAT (44), OR ELECTRIC CHOKE COVER ASSY, (11) IN ANY TYPE OF CLEANING SOLVENT

#### REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY NOTE SPECIAL INSTRUCTIONS AND ADJUSTMENTS

### SPECIAL INSTRUCTIONS

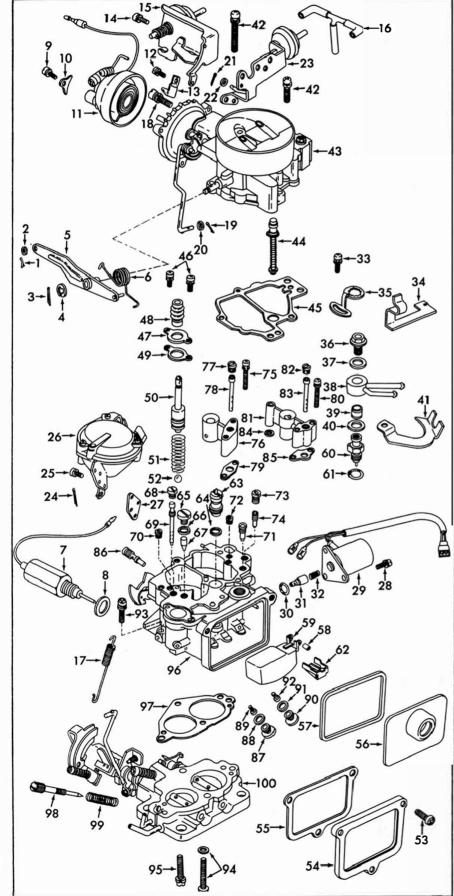
IDLE ADJUSTING NEEDLE (57)- TURN NEEDLE IN UNTIL LIGHTLY SEATED THEN BACK OUT 2 TO 3 TURNS

NEEDLE & SEAT (45)- INSTALL GASKET (46)- ON SERVICE NEEDLE AND SEAT BEFORE INSTALLING.

LEVEL GAUGE COVER SCREWS (39)- TIGHTEN SCREWS DOWN EVENLY (DO NOT OVER TIGHTEN)

# **INSTRUCTION SHEET** HITACHI CARBURETOR- MODEL DCP 340 LUV TRUCK SERIES 4.5.6.8

GENERAL EXPLODED VIEW THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



#### DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. REMOVE STAKING FROM AIR HORN FOR EASY REMOVAL OF POWER PISTON ASSY. (44). <u>BE CAREFUL</u> TO NOTE SIZES OF ALL JETS AND THEIR LOCATION FOR PROPER ASSEMBLY. RECORD SIZES BELOW.

### NOMENCLATURE

NO.1. COTTER PIN-PUMP ROD2. WASHER-PUMP ROD3. COTTER PIN-PUMP LEVER3. EVENC-PUMP4. RETAINER-PUMP LEVER5. SPRING-PUMP LEVER5. SPRING-PUMP LEVER6. SPRING-PUMP LEVER7. SOLENOID ASSYANTI-DIESELING9. GASKET-SOLENOID9. SCREW(3)-RETAINER9. SCREW(3)-RETAINER10. RETAINER(3)-CHARC COVER11. ELECTRIC CHOKE COVER ASSY.12. SCREW & LOCKMASHER-CLAMP8. BRACKET13. CLAMP-WIRE14. SCREW & LOCKMASHER-CLAMP5. SOREW & LOCKMASHER-CLAMP15. VACUUM BREAK ASSY16. HOSE ASSYVACUUM BREAK17. SPRING-SEC. THROTTLERETURN LEVER18. SCREW & LOCKMASHER-CHOKE19. COTTER PIN-FAST IDLE ROD20. WASHER(2)-FAST IDLE ROD21. COTTER PIN-FAST IDLE ROD21. COTTER PIN-FAST IDLE ROD23. VACUUM BREAK ASSY24. COTTER PIN-FAST IDLE ROD25. SCREW & LOCKMASHER(3)-26. SCREM & LOCKMASHER(3)-27. SCREM & LOCKMASHER(3)-28. SCREW & LOCKMASHER(3)-29. SOLENDID29. SCREM-FUEL INLET30. O-RING-SOLENDID31. VALVE32. SCREW & LOCKMASHER(3)-33. SCREW & LOCKMASHER(3)-34. CALMP BRACKET35. SCREW & LOCKMASHER(3)-36. BOUT-BANJO <th>REF.</th> <th>REF.</th>	REF.	REF.
<ol> <li>WASHER-PUMP ROD</li> <li>COTTER PIN-PUMP LEVER</li> <li>LEVER-PUMP</li> <li>SPRING-PUMP LEVER</li> <li>LEVER-PUMP</li> <li>SPRING-PUMP LEVER</li> <li>SCREW &amp; LOCKWASHER-CLAMP</li> <li>SCREW &amp; LOCKWASHER-CHOKE</li> <li>GASKET-SOLENOID</li> <li>SCREW &amp; LOCKWASHER-CHOKE</li> <li>SCREW &amp; LOCKWASHER (3)-</li> <li>SC</li></ol>	NO.	NO.
<ol> <li>WASHER-PUMP ROD</li> <li>COTTER PIN-PUMP LEVER</li> <li>LEVER-PUMP</li> <li>SPRING-PUMP LEVER</li> <li>LEVER-PUMP</li> <li>SPRING-PUMP LEVER</li> <li>SCREW &amp; LOCKWASHER-CLAMP</li> <li>SCREW &amp; LOCKWASHER-CHOKE</li> <li>GASKET-SOLENOID</li> <li>SCREW &amp; LOCKWASHER-CHOKE</li> <li>SCREW &amp; LOCKWASHER (3)-</li> <li>SC</li></ol>	1. COTTER PIN-PUMP ROO	50. PUMP ASSY.
<ol> <li>COTTER PIN-PUMP LEVER PIN</li> <li>RETAINER-PUMP LEVER</li> <li>SPRING-PUMP LEVER</li> <li>SPRING-PUMP LEVER</li> <li>SPRING-PUMP LEVER</li> <li>SPRING-PUMP LEVER</li> <li>SOLENOID ASSYANTI- DIESELING</li> <li>GASKET-SOLEMOID</li> <li>SCREW(3)-RETAINER</li> <li>GASKET-COVER</li> <li>GASKET-COVER ASSY.</li> <li>RETAINER(3)-CHOKE COVER</li> <li>SCREW &amp; LOCKWASHER-CLAMP</li> <li>CLAPP-WIRE</li> <li>SCREW &amp; LOCKWASHER-CHOKE MUXILIARY</li> <li>SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>SCREW &amp; LOCKWASHERCHOKE HOUSING</li> <li>SCREW &amp; LOCKWASHERCHOKE HOUSING</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. VENTURI</li> <li>SCREW &amp; LOCKWASHER C3)- SEC. VENTURI</li> <li>SCREW &amp; LOCKWASHER C3)- SEC. VENTURI</li> <li>SCREW &amp; LOCKWASHER C3)- SEC. VENTURI</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. VENTURI</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. VENTURI</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. VENTURI</li> <li>SCREW &amp; LOCKWASHER(2)- AIR MORN</li> <li>SCREW &amp; LOCKWASHER(2)- AIR MORN</li> <li>SCREW &amp; LOCKWASHER(2)- AIR MORN</li> <li>SCREW &amp; LOCKWASHER(2)- AIR MORN ASSY.</li> <li>SCREW &amp; LOCKWASHER(2)- AIR MORN</li> <li>SCREW &amp; LOCKWASHER(2)- AIR MORN ASSY.</li> <li>SCREW &amp; LOCKWASHER(2)- AIR MORN</li> <l< td=""><td></td><td></td></l<></ol>		
5.LEVER-PUMP53.SCREW(3)-COVER6.SPRING-PUMP LEVER53.GASKET-COVER7.SOLENOID ASSYANTI-56.GAUGE-LEVELGAUGE9.SCREW(3)-RETAINER50.GAUGE-LEVELGAUGE9.SCREW(3)-RETAINER50.SEAL-LEVEL GAUGE58.10.RETAINER(3)-CHOKE COVER59.FLOAT & LEVER ASSY.11.ELECTRIC CHOKE COVER ASSY.60.NEEDLE & SEAT ASSY.12.SCREW & LOCKWASHER-BRACKET63.POWER VALVE13.CLAMP-WIRE62.CLIP-FUEL SHIELD14.SCREW & LOCKWASHER-BRACKET63.POWER VALVE15.VACUUM BREAK ASSY60.MEEDLE - PUMP DISC.16.MOSE ASSYVACUUM BREAKFUIG-PRI. SLOW JET17.SPRING-SEC. THROTTLE69.JET-PRI. SLOW AIR18.SCREW & LOCKWASHER-CHOKE70.JET-PRI. SLOW AIR19.COTTER PIN-FAST IDLE ROD71.JET-DECELERATION20.MASHER(2)-FAST IDLE ROD72.JET-SEC. SLOW_T21.COTTER PIN-FAST IDLE ROD73.JET-DECELERATION AIR22.WASHER(2)-VACUUM BREAK73.JET-DECELERATION AIR23.SCREW & LOCKWASHER(3)-SCREW & LOCKWASHER(3)-24.SCREW & LOCKWASHER(3)-79.GASKET-PRI. KHUSION25.SCREW & LOCKWASHER(3)-79.GASKET-SEC. VENTURI26.SCREW & LOCKWASHER(3)-80.SCREW & MASHERS(3)-27.SGREW & LOCKWASHERCLAMP81.82.	3. COTTER PIN-PUMP LEV	
<ul> <li>6. SPRING-PUMP LEVER</li> <li>7. SOLENOID ASSYANTI- DIESELING</li> <li>8. GASKET-SC. JCHOKE COVER</li> <li>9. SCREW &amp; LOCKWASHER-CLAMP</li> <li>8. GASKET-SC. SLOWASHER-CLAMP</li> <li>8. SCREW &amp; LOCKWASHER-BRACKET</li> <li>10. RETAINER(3)-CHOKE COVER</li> <li>11. ELECTRIC CHOKE COVER ASSY.</li> <li>12. SCREW &amp; LOCKWASHER-CLAMP</li> <li>13. CLAMP-WIRE</li> <li>14. SCREW &amp; LOCKWASHER-BRACKET</li> <li>15. VACUUM BREAK ASSY AUXILIARY</li> <li>15. VACUUM BREAK ASSY AUXILIARY</li> <li>16. HOSE ASSYVACUUM BREAK UNITS</li> <li>17. SPRING-SEC. THROTTLE RETURN LEVER</li> <li>18. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>10. WASHER(2)-FAST IDLE ROD</li> <li>10. WASHER(2)-FAST IDLE ROD</li> <li>11. COTTER PIN-VACUUM BREAK DIAPHRAGM LINK</li> <li>12. VACUUM BREAK ASSYMAIN</li> <li>13. SCREW &amp; LOCKWASHER(3)- SSC. DIAPHRAGM ASSY.</li> <li>14. SCREW &amp; LOCKWASHER(3)- SSC. DIAPHRAGM ASSY.</li> <li>15. SCREW &amp; LOCKWASHER(3)- SSC. DIAPHRAGM ASSY.</li> <li>16. PRI. VENTURI</li> <li>16. PRI. VENTURI</li> <li>17. JET-PRI. AIR BLEED_</li> <li>17. JET-PRI. AIR BLEED_</li> <li>18. SCREW &amp; LOCKWASHER(3)- SSC. VENTURI</li> <li>19. SOLENOID</li> <li>10. VALVE-COASTING VALVE</li> <li>10. O-RING-SOLENOID</li> <li>11. VALVE-COASTING VALVE</li> <li>12. SCREW &amp; LOCKWASHER(2)- SSC. PING-COASTING VALVE</li> <li>13. SCREW &amp; LOCKWASHER(2)- SSC. VENTURI</li> <li>14. CLAMP BRACKET</li> <li>15. BOLNOID ASSYCOASTING VALVE</li> <li>15. GASKET-SEC. VENTURI</li> <li>16. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>17. PLATE-PUMP</li> <li>18. BOND-FUEL INLET</li> <li>19. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>19. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>10. GASKET-PLUG</li> <li>20. CHOKASHER</li> <li>20. JET-PRI. MAIN JET</li> <li>21. GASKET-AIR HORN</li> <li>22. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>23. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>24. COCKWASHER(2)- PUMP PLATE</li> <li>25. CREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>26. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>27. SCREW &amp; LOCKWASH</li></ul>		
<ul> <li>7. SOLENOID ASSYANTI- DIESELING</li> <li>8. GASKET-SOLENOID</li> <li>9. SCREW(3)-RETAINER</li> <li>9. SCREW(3)-RETAINER</li> <li>9. SCREW(3)-RETAINER</li> <li>9. SCREW(3)-RETAINER</li> <li>9. SCREW &amp; LOCKWASHER-CLAMP</li> <li>10. REATANP-WIRE</li> <li>11. CLAMP-WIRE</li> <li>12. CLAMP-WIRE</li> <li>13. CLAMP-WIRE</li> <li>14. SCREW &amp; LOCKWASHER-BRACKET</li> <li>15. VACUUM BREAK ASSY AUXILIARY</li> <li>16. MOSE ASSYVACUUM BREAK UNITS</li> <li>17. SPRING-SEC. THROTTLE RETURN LEVER</li> <li>18. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>10. GOTTER PIN-FAST IDLE ROD</li> <li>11. JET-SEC. SLOW AIR</li> <li>12. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK</li> <li>13. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>14. CLAMP MIRE</li> <li>15. SCREW &amp; LOCKWASHER-CHOKE</li> <li>15. SCREW &amp; LOCKWASHER-CHOKE</li> <li>16. MOSE ASSYWAIN</li> <li>17. SPRING-SEC. THROTTLE RETURN LEVER</li> <li>18. SCREW &amp; LOCKWASHER-CHOKE</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>10. ADT-PRI. SLOW AIR</li> <li>10. JET-PRI. SLOW AIR</li> <li>11. JET-SEC. SLOW AIR</li> <li>12. SCREW &amp; LOCKMASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>13. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>14. SCREW &amp; LOCKWASHER (3)- SOLENOID</li> <li>15. SOLENOID ASSYCOASTING VALVE</li> <li>15. SCREW &amp; LOCKWASHER (3)- SOLENOID ASSYCOASTING VALVE</li> <li>15. SCREW &amp; LOCKWASHER (3)- SOLENOID ASSYCOASTING</li> <li>16. JET-VACUUM</li> <li>17. SCREW &amp; LOCKWASHER (3)- SEC. VENTURI</li> <li>18. SCREW &amp; LOCKWASHER (3)- SCREW &amp; LOCKWASHER (3)- AIR HORN</li> <li>19. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>19. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>10. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>11. SEC. VENTURI</li> <li>22. JET-SEC. MAIN JET</li> <li>23. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>24. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>25. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>26. SC</li></ul>		
DIESELING56. GAUGE-LEVEL8. GASKET-SOLENOID57. SEAL-LEVEL GAUGE9. SCREW(3)-RETAINER58. COLLAR-FLOAT10. RETAINER(3)-CHOKE COVER ASSY.59. FLOAT & LEVER ASSY.11. ELECTRIC CHOKE COVER ASSY.50. NEEDLE & SEAT ASSY.12. SCREW & LOCKWASHER-CLAMP58. COLLAR-FLOAT13. CLAMP-MIRE54. GASKET(SERVICE)-NEEDLE14. SCREW & LOCKWASHER-BRACKET56. CASKET(SERVICE)-NEEDLE15. VACUUM BREAK ASSY64. GASKET-POWER VALVE16. MOSE ASSY,-VACUUM BREAK65. PLUG-PUMP DISC.17. SPRING-SEC. THROTTLE69. JET-PRI. SLOW JET18. SCREW & LOCKWASHER-CHOKE60. JET-PRI. SLOW JET19. COTTER PIN-FAST IDLE ROD70. JET-PRI. SLOW JET21. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW22. WASHER(2)-PACUUM BREAKDIAPHRAGM LINK23. VACUUM BREAK ASSYMAIN73. SCREW & LOCKWASHER(3)-24. COTTER PIN-SEC. DIAPHRAGM ASSY.73. JET-DECELERATION25. SCREW & LOCKWASHER(3)-73. JET-DECELERATION26. SOLENOID73. SCREW & LOCKWASHER(3)-27. SOLENOID ASSYCOASTING74. UET-PRI. AIR BLEED28. SOLENOID ASSYCOASTING73. SCREW & MASHERS(3)-29. SOLENOID ASSYCOASTING74. GASKET-SEC. VENTURI30. ORING-SOLENOID83. GASKET-SEC. VENTURI31. VALVE-COASTING84. GASKET-SEC. VENTURI32. SPRING-COASTING VALVE85. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER(3)-74. GASKET-PLUG34. CLAMP BRACKET73. SCREW & LOCKWASHER(2)-35. SCREW & LOCKWASHER(3)-74. GASKET-PLUG36. BOULT-BA		
<ul> <li>8. GASKET-SOLENOID</li> <li>9. SCREW(3)-RETAINER</li> <li>9. COLLAR-FLOAT</li> <li>50. REDUCAT</li> <li>50. RECOVER</li> <li>51. SCREW &amp; LOCKWASHER-CLAMP</li> <li>6. BRACKET</li> <li>51. CLAMP-WIRE</li> <li>52. CLAP-FUEL SHIELD</li> <li>53. CLAMP-WIRE</li> <li>54. GASKET-SEC. SHARCKET</li> <li>54. GASKET-SEC. SHARCKET</li> <li>55. PLUG-PUMP DISC. NEEDLE</li> <li>56. RUGCHARAGH ASSY</li> <li>57. SERU &amp; LOCKWASHER-CHOKE</li> <li>57. SERU &amp; LOCKWASHER-CHOKE</li> <li>59. COTTER PIN-FAST IDLE ROD</li> <li>50. OTTER PIN-FAST IDLE ROD</li> <li>51. COTTER PIN-YACUUM BREAK</li> <li>51. GASKET-SEC. SLOW</li> <li>52. SCREW &amp; LOCKWASHER-CHOKE</li> <li>53. SCREW &amp; LOCKWASHER-CHOKE</li> <li>54. SCREW &amp; LOCKWASHER-CHOKE</li> <li>55. COTTER PIN-YACUUM BREAK</li> <li>51. COTTER PIN-YACUUM BREAK</li> <li>53. VACUUM BREAK ASSYMAIN</li> <li>54. COTTER PIN-YACUUM BREAK</li> <li>55. COLAPHRAGM ASSY.</li> <li>55. COLAPHRAGM ASSY.</li> <li>55. COLAPHRAGM ASSY.</li> <li>56. COLAPHRAGM ASSY.</li> <li>57. SCREW &amp; LOCKWASHER (3)-</li> <li>50. CONTR STING</li> <li>50. CONTRAY DIAPHRAGM ASSY.</li> <li>51. VALVE-COASTING</li> <li>52. SCREW &amp; LOCKWASHER C3)-</li> <li>53. CREW &amp; LOCKWASHER C3)-</li> <li>53. CREW &amp; LOCKWASHER C3)-</li> <li>53. CREW &amp; LOCKWASHER C3)-</li> <li>50. CASKET-SEC. DIAPHRAGM ASSY.</li> <li>53. CREW &amp; LOCKWASHER C3)-</li> <li>54. CLAMP BRACKET</li> <li>55. CASKET-SEC. SUENTURI</li> <li>55. CASKET-SEC. VENTURI</li> <li>55. CASKET-SEC. VENTURI</li> <li>56. GASKET-SEC. VENTURI</li> <li>57. PLUE-PAND BOLT</li> <li>56. GASKET-SEC. VENTURI</li> <li>57. SCREW &amp; LOCKWASHER(5)-</li> <li>41. BRACKET-BANJO BOLT</li> <li>50. CASKET-ALR HORN</li> <li>51. COCK BASHER(5)-</li> <li>43. AIR HORN ASSY.</li> <li>44. POKH P LATE</li> <li>50. CREW &amp; LOCKWASHER(5)-</li> <li>44. HORN ASSY.</li> <li>45. GASKET-ALR HORN</li> <li>46. SCREW &amp; LOCKWASHER(5)-</li> <li>47. PLATE-PUMP</li> <li>48. BOOLT-PUMP</li> <li>49. SCREW &amp; LOCKWASHER(2)-</li> <li>50. CREW &amp; LOCKWASHER(2)-</li> <li>50. CREW &amp; LOCKWASHER(2)-</li> <li>50. CREW &amp; LOCKW</li></ul>		
9. SCREW(3)-RETAINER58. COLLAR-FLOAT10. RETAINER(3)-CHOKE COVER59. FLOAT & LEVER ASSY.11. ELECTRIC CHOKE COVER ASSY.59. FLOAT & LEVER ASSY.12. SCREW & LOCKWASHER-CLAMP59. FLOAT & LEVER ASSY.13. CLAMP-MIRE52. CLIP-FUEL SHILLD14. SCREW & LOCKWASHER-BRACKET50. POWER VALVE15. VACUUM BREAK ASSY64. CASKET-POWER VALVE16. HOSE ASSYVACUUM BREAK65. PLUG-PUMP DISC. NEEDLE17. SPRING-SEC. THROTTLE68. PLUG-PRI. SLOW JET18. SCREW & LOCKWASHER-CHOKE69. JET-PRI. SLOW JET19. COTTER PIN-FAST IDLE ROD70. JET-PRI. SLOW JET10. WASHER(2)-YACUUM BREAK70. JET-PRI. SLOW JET19. COTTER PIN-YACUUM BREAK71. JET-SEC. SLOW JET10. WASHER(2)-YACUUM BREAK72. JET-SEC. SLOW AIR20. WASHER(2)-YACUUM BREAK73. JET-DECELERATION AIR21. COTTER PIN-SEC. DIAPHRAGM74. JET-DECELERATION23. VACUUM BREAK ASSYMAIN75. SCREW & LOCKWASHER(3)-24. COTTER PIN-SEC. DIAPHRAGM ASSY.75. SCREW & LOCKWASHER(2)-25. SCREW & LOCKWASHER(3)-79. GASKET-PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI27. SOLENOIDSOLENOID28. OLOR STING VALVE80. CHARDERS(3)-39. SOLENOID80. SCREW & WASHERS(3)-30. COREW & LOCKWASHER-CLAMP34. CLAMP BRACKET80. GASKET-SEC. VENTURI35. SCREW & LOCKWASHER(5)-36. BOLT-BANJO80. JET-PRI. MAIN JET37. SCREW & LOCKWASHER(5)-38. BADC-FUEL INLET39. SCREEN-FUEL INLET39. SCREW &		57 SEAL -LEVEL CAUCE
<ol> <li>RETAINER(3)-CHOKE COVER</li> <li>ELECTRIC CHOKE COVER ASSY.</li> <li>SCREW &amp; LOCKWASHER-CLAMP &amp; BRACKET</li> <li>SCREW &amp; LOCKWASHER-BRACKET</li> <li>CLAMP-WIRE</li> <li>SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>COTTER PIN-FAST IDLE ROD</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>SCREW &amp; LOCKWASHER(3)- SEC. VENTURI ASSY.</li> <li>SCREW &amp; LOCKWASHER (3)- SEC. VENTURI ASSY.</li> <li>SCREW &amp; LOCKWASHER-CLAMP</li> <li>SCREW &amp; LOCKWASHER(S)- AIR HORN</li> <li>SCREW &amp; LOCKWASHER(S)- AIR HORN</li> <li>SCREW &amp; LOCKWASHER(S)- AIR HORN</li></ol>		
12. SCREW & LOCKWASHER-CLAMP & BRACKET61. GASKET(SERVICE)-NEEDLE SEAT13. CLAMP-WIRE & GASKET-SEC.61. GASKET(SERVICE)-NEEDLE SEAT14. SCREW & LOCKWASHER-BRACKET AUXILIARY62. CLIP-FUEL SHIELD15. VACUUM BREAK ASSY AUXILIARY63. POWER VALVE 64. GASKET-POWER VALVE 65. PLUG-PUMP DISC. NEEDLE 66. GASKET-PUWP DISC.16. HOSE ASSYVACUUM BREAK UNITS63. VEUG-PRI. SLOW (69. UET-PRI. SLOW)17. SPRING-SEC. THROTTLE RETURN LEVER 18. SCREW & LOCKWASHER-CHOKE HOUSING63. PLUG-PRI. SLOW (70. JET-PRI. SLOW)18. SCREW & LOCKWASHER-CHOKE HOUSING70. JET-PRI. SLOW (71. JET-PRI. SLOW)19. COTTER PIN-FAST IDLE ROD 20. WASHER(2)-FAST IDLE ROD 21. COTTER PIN-FAST IDLE ROD 22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK 23. VACUUM BREAK ASSY 24. COTTER PIN-SEC. DIAPHRAGM ASSY. 25. SCREW & LOCKWASHER (3)- SEC. DIAPHRAGM ASSY. 26. SCONDARY DIAPHRAGM ASSY. 27. GASKET-SEC. VANTURI 28. SCREW & LOCKWASHER (3)- SSUENOID ASSYCOASTING 29. SOLENOID ASSYCOASTING 29. SOLENOID ASSYCOASTING 20. O-RING-SOLENOID 31. VALVE-COASTING VALVE 33. SCREW & LOCKWASHER CLAMP 34. CLAMP BRACKET 35. SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET 35. SCREW & LOCKWASHERCS)- 35. SCREW & LOCKWASHERCS)- 35. SCREW & LOCKWASHERCS)- 36. BOUT-BANJO 37. PLUG-PRI. MAIN JET 39. SCREEN-FUEL INLET 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE 39. SCREW & LOCKWASHER(2)- MUMP PLATE61. GASKET-SUCIANING 39. SCREW & LOCKWASHER(2)- MIN MORN ASSY. 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(2)- MUMP PLATE61. GASKET-SUCIANING 30. SCREW & LOCKW		
\$ BRACKET13. CLAMP-WIRE14. SCREW & LOCKWASHER-BRACKET14. SCREW & LOCKWASHER-BRACKET15. VACUUM BREAK ASSY AUXILIARY16. HOSE ASSYVACUUM BREAK UNITS17. SPRING-SEC. THROTTLE RETURN LEVER18. SCREW & LOCKWASHER-CHOKE HOUSING19. COTTER PIN-FAST IDLE ROD20. WASHER(2)-FAST IDLE ROD21. COTTER PIN-FAST IDLE ROD22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK23. VACUUM BREAK DIAPHRAGM LINK24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK25. SCREW & LOCKWASHER(3)- SCLENDID26. SCREW & LOCKWASHER(3)- SOLENOID27. SECK M & LOCKWASHER(3)- SOLENOID28. SCREW & LOCKWASHER (3)- SOLENOID29. SOLENOID 21. VALVE-COASTING VALVE-COASTING VALVE-COASTING VALVE30. O-RING-SOLENOID 31. VALVE-COASTING VALVE33. SCREW & LOCKWASHER-CLAMP 34. BANJO-FUEL INLET 35. SCREW & LOCKWASHER(3) SOLENOID34. BANJO-FUEL INLET 35. SCREW & LOCKWASHER(3) SCREM & LOCKWASHER(2) PUMP PLATE34. BANJO-FUEL INLET 35. SCREW & LOCKWASHER(3) AIR HORN 44. POWER PISTON ASSY, 45. GASKET-BANJO35. SCREW & LOCKWASHER(2) PUMP PLATE36. BOLT-BANJO 37. CASKET-PLUG38. BANJO-FUEL INLET 39. SCREM & LOCKWASHER(2) PUMP PLATE39. SCREW & LOCKWASHER(2) PUMP PLATE	11. ELECTRIC CHOKE COVE	ER ASSY. 60. NEEDLE & SEAT ASSY.
<ul> <li>13. CLAMP-WIRE</li> <li>14. SCREW &amp; LOCKWASHER-BRACKET</li> <li>15. VACUUM BREAK ASSY AUXILIARY</li> <li>16. HOSE ASSYVACUUM BREAK UNITS</li> <li>17. SPRING-SEC. THROTLE RETURN LEVER</li> <li>18. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>20. WASHER(2)-FAST IDLE ROD</li> <li>21. COTTER PIN-FAST IDLE ROD</li> <li>22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK</li> <li>23. VACUUM BREAK ASSY MAINER (2)-VACUUM BREAK DIAPHRAGM LINK</li> <li>23. VACUUM BREAK ASSY DIAPHRAGM LINK</li> <li>24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK</li> <li>25. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>26. SECONDARY DIAPHRAGM ASSY.</li> <li>27. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>28. SCREW &amp; LOCKWASHER (3)- SOLENOID</li> <li>29. SOLENOID</li> <li>20. O-RING-SOLENOID</li> <li>21. VALVE-COASTING VALVE</li> <li>23. SPRING-COASTING VALVE</li> <li>33. SCREW &amp; LOCKWASHER C3)- SOLENOID</li> <li>34. CLAMP BRACKET</li> <li>35. CLCK-BANJO BOLT</li> <li>36. BOLT-BANJO</li> <li>37. MASHER-BANJOCLOWER)</li> <li>38. BANJO-FUEL INLET</li> <li>39. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>34. RORN ASSY.</li> <li>35. CREW &amp; LOCKWASHER(3)- SCREW &amp; LOCKWASHERC(2)- MUM PLATE</li> <li>35. CREW &amp; LOCKWASHERCAND</li> <li>36. BOLT-BANJO</li> <li>37. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>38. GASKET-PLUG</li> <li>39. SCREW &amp; LOCKWASHER(3)- AIR HORN ASSY.</li> <li>34. HORN ASSY.</li> <li>35. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>36. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>37. CASKET-AIR HORN</li> <li>38. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>39. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>30. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>31. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>32. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>33. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>34. BOND-FUMP</li> <li>35. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>35. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>36. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>37. SCREW &amp; LOCKWASHER(2)- MUM PLATE</li> <li>38. SCREW &amp; LOCKWASHER(</li></ul>		
14. SCREW & LOCKWASHER-BRACKET63. POWER VALVE15. VACUUM BREAK UNITS64. GASKET-POWER VALVE16. MOSE ASSYVACUUM BREAK UNITS65. PLUG-PUMP DISC. NEEDLE17. SPRING-SEC. THROTTLE RETURN LEVER66. GASKET-PLUG18. SCREW & LOCKWASHER-CHOKE HOUSING67. NEEDLE-PUMP DISC.19. COTTER PIN-FAST IDLE ROD70. JET-PRI. SLOW21. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW22. WASHER(2)-FAST IDLE ROD71. JET-SEC. SLOW23. VACUUM BREAK DIAPHRAGM LINK73. JET-DECELERATION AIR BLEED24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK74. JET-DECELERATION25. SCREW & LOCKWASHER(3)- SOLENOID75. SCREW & LOCKWASHER(2)- YALVE26. SOLENOID79. GASKET-PRI. VENTURI SOLENOID27. JAEKEN & LOCKWASHER (3)- SOLENOID79. GASKET-PRI. VENTURI SCL. DIAPHRAGM ASSY.28. SCREW & LOCKWASHER (3)- SOLENOID79. GASKET-PRI. VENTURI SCL OCKWASHER (3)- SOLENOID29. SOLENOID VALVE79. GASKET-SEC. VENTURI SCLEW & LOCKWASHER (3)- SCLEW & LOCKWASHER (3)- SCLEW & LOCKWASHER-CLAMP SL LOCK-BANJO BOLT38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER/C2)- MASHER-BANJO(LOWER)39. SCREW & LOCKWASHER(3)- AIR HORN 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(2)- AIR HORN 43. AIR HORN 44. POWER PISTON ASSY, 44. POWER PISTON ASSY, 45. GASKET-FLUMP 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP48. BODT-PUMP49. SCREW & LOCKWASHER(2)- PUMP PLATE49. SCREW & LOCKWASHER(2)- PUMP PLATE40. BOOT-PUMP41. BRACKET-BANJO 43. BODT-PUMP <td></td> <td></td>		
<ul> <li>15. VACUUM BREAK ASSY AUXILIARY</li> <li>16. MOSE ASSYVACUUM BREAK UNITS</li> <li>17. SPRING-SEC. THROTTLE RETURN LEVER</li> <li>18. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>20. WASHER(2)-FAST IDLE ROD</li> <li>21. COTTER PIN-FAST IDLE ROD</li> <li>22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK</li> <li>23. VACUUM BREAK ASSY MASHER(2)-VACUUM BREAK DIAPHRAGM LINK</li> <li>24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK</li> <li>25. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>26. SECONDARY DIAPHRAGM ASSY.</li> <li>27. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>28. SCREW &amp; LOCKWASHER (3)- SEC. DIAPHRAGM ASSY.</li> <li>29. SOLENOID</li> <li>20. O-RING-SOLENOID</li> <li>21. VALVE-COASTING VALVE</li> <li>30. O-RING-SOLENOID</li> <li>31. VACUUM BRAKET</li> <li>35. SCREW &amp; LOCKWASHER (3)- SEC. VENTURI</li> <li>36. BOLNOID ASSYCOASTING VALVE</li> <li>30. O-RING-SOLENOID</li> <li>31. VALVE-COASTING VALVE</li> <li>33. SCREW &amp; LOCKWASHER (3)- SEC. VENTURI ASSY.</li> <li>34. CLAMP BRACKET</li> <li>35. LOCK-BANJO BOLT</li> <li>36. BANJO-FUEL INLET</li> <li>37. WASHER-BANJO BOLTUPER)</li> <li>38. BANJO-FUEL INLET</li> <li>39. SCREW &amp; LOCKWASHER(3)- AIR MORN</li> <li>41. BRACKET-BANJO</li> <li>42. SCREW &amp; LOCKWASHER(2)- AIR MORN</li> <li>43. AIR MORN ASSY.</li> <li>44. POWER PISTON ASSY.</li> <li>45. GASKET-AIR HORN</li> <li>46. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>47. PLATE-PUMP</li> <li>48. BOOT-PUMP</li> <li>49. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>49. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>40. BACKET-AIR HORN</li> <li>41. BRACKET-AIR HORN</li> <li>42. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>43. BROT-PUMP</li> <li>44. BODY-PUMP</li> <li>45. CASKET-AIR HORN</li> <li>46. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>47. PLATE-PUMP</li> <li>48. NEEDLE-IDLE ADJ.N SEEDLE</li> </ul>		
AUXILIARY65. PLUG-PUMP DISC. NEEDLE16. HOSE ASSYVACUUM BREAK UNITS66. GASKET-PLUG17. SPRING-SEC. THROTTLE RETURN LEVER67. NEEDLE-PUMP DISC.18. SCREW & LOCKWASHER-CHOKE HOUSING70. JET-PRI. SLOW JET19. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW AIR BLEED21. COTTER PIN-YACUUM BREAK DIAPHRAGM LINK73. JET-DECELERATION AIR BLEED22. WASHER(2)-FAST IDLE ROD73. JET-DECELERATION AIR BLEED23. VACUM BREAK ASSYMAIN74. JET-DECELERATION BLEED24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK74. JET-DECELERATION BLEED25. SCREW & LOCKWASHER(3)- SOLENOID SOLENOID77. JET-PRI. AIR BLEED29. SOLENOID ASSYCOASTING VALVE78. TUBE-PRI. VENTURI SSC. VENTURI29. SOLENOID ASSYCOASTING VALVE79. GASKET-SEC. VENTURI BLEED20. O-RING-SOLENOID SI. VALVE SSCREW & LOCKWASHER C3)- SSCREW & LOCKWASHER-CLAMP SLOCK-BANJO BOLT34. CLAMP BRACKET SS CREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CLAMP SSCREW & LOCKWASHER-CS)- AIR HORN 44. POWER PISTON ASSY.34. RMORN 45. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP34. BOT-PUMP34. BOT-PUMP35. CAREW & LOCKWASHER(2)- PUMP PLATE36. ODT-PUMP37. CLARPINA 48. BOOT-PUMP34. CLARP BRAKET 47. PLATE-PUMP34. CLARP BRAKET 48. BOOT-PUMP34. CLARP BANOGLOWERS 49. SCREW & LOCKWASHER(2)- THROTTLE BODY 47. PLATE-PUMP35. CREW & LOCKWASHER(2)- THROTTLE B		
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<ul> <li>UNITS</li> <li>17. SPRING-SEC. THROTTLE RETURN LEVER</li> <li>18. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>10. COTTER PIN-FAST IDLE ROD</li> <li>11. JET-SEC. SLOW</li> <li>12. WASHER(2)-FAST IDLE ROD</li> <li>12. WASHER(2)-FAST IDLE ROD</li> <li>12. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK</li> <li>13. VACUUM BREAK ASSYMAIN</li> <li>14. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK</li> <li>15. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>16. SECONDARY DIAPHRAGM ASSY.</li> <li>17. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>17. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>18. SCREW &amp; LOCKWASHER (3)- SOLENOID</li> <li>19. O-RING-SOLENOID</li> <li>11. VALVE-COASTING VALVE</li> <li>10. O-RING-SOLENOID</li> <li>12. SPRING-CGASTING VALVE</li> <li>13. SCREW &amp; LOCKWASHER (2)- SOLENOID ASSYCOASTING</li> <li>14. CLAMP BRACKET</li> <li>15. LOCK-BANJO BOLT</li> <li>15. BONJO-FUEL INLET</li> <li>16. BOLT-BANJO</li> <li>17. MASHER-BANJO BOLTUPER)</li> <li>18. BANJO-FUEL INLET</li> <li>19. SCREM &amp; LOCKWASHER(2)- AIR HORN</li> <li>14. HORN ASSY.</li> <li>15. GASKET-AIR HORN</li> <li>15. GASKET-AIR HORN</li> <li>16. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>16. BOCKWASHER(2)- AIR HORN</li> <li>17. ALTE-PUMP</li> <li>18. ROEDLE-DUMP</li> <li>19. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>19. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>10. RALVE-COASTING NASY,</li> <li>11. BRACKET-BANJO</li> <li>12. SCREW &amp; LOCKWASHER(3)- AIR HORN ASSY.</li> <li>13. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>14. BRACKET-AIR HORN</li> <li>15. GASKET-AIR HORN</li> <li>16. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>17. CASKET-AIR HORN</li> <li>18. NEEDLE-IDLE ADJUSTING</li> <li>19. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>10. CASKET-AIR HORN</li> <li>10. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>11. BACKET-BANJO</li> <li>12. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>13. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>14. BROT-PUMP</li> <li>15. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>15. SCREW &amp;</li></ul>		BREAK 66. GASKET-PLUG
<ul> <li>17. SPRING-SEC. THROTTLE RETURN LEVER</li> <li>18. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>20. WASHER(2)-FAST IDLE ROD</li> <li>21. COTTER PIN-FAST IDLE ROD</li> <li>22. WASHER(2)-FAST IDLE ROD</li> <li>23. VACUUM BREAK DIAPHRAGM LINK</li> <li>24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK</li> <li>25. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>26. SECONDARY DIAPHRAGM ASSY.</li> <li>27. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>28. SCREW &amp; LOCKWASHER (3)- SOLENOID</li> <li>29. SOLENOID ASSYCOASTING VALVE</li> <li>29. SOLENOID ASSYCOASTING</li> <li>20. O-RING-SOLENOID</li> <li>21. VALVE-COASTING VALVE</li> <li>23. SCREW &amp; LOCKWASHER CALMP</li> <li>24. CLAMP BRACKET</li> <li>25. LOCK-BANJO BOLT</li> <li>26. BOLT-BANJO</li> <li>27. WASHER-BANJO BOLT</li> <li>28. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>44. POWER PISTON ASSY.</li> <li>45. GASKET-AIR HORN</li> <li>46. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>46. SCREW &amp; LOCKWASHER(2)- AIR HORN</li> <li>47. HATE PAIN.</li> <li>48. GOT-PUMP</li> <li>48. BOT-PUMP</li> <li>48. BOT-PUMP</li> <li>49. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>49. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>40. WASHER-BANJO (LOWER)</li> <li>41. HORN ASSY.</li> <li>43. AIR MORN ASSY.</li> <li>44. POWER PISTON ASSY.</li> <li>45. GASKET-AIR HORN</li> <li>46. SOT-PUMP</li> <li>47. PLATE-PUMP</li> <li>48. BODT-PUMP</li> <li>49. SPRING-IDLE ADJ. NEEDLE</li> <li>41. DCKWASHER(2)- PUMP PLATE</li> <li>42. DCKWASHER(2)- PUMP PLATE</li> <li>43. AIR MORN ASSY.</li> <li>44. POWER PISTON ASSY.</li> <li>45. GASKET-AIR HORN</li> <li>46. SOT-PUMP</li> <li>47. PLATE-PUMP</li> <li>48. BODT-PUMP</li> <li>48. BODT-PUMP</li> <li>49. SPRING-IDLE ADJ. NEEDLE</li> </ul>		
<ul> <li>18. SCREW &amp; LOCKWASHER-CHOKE HOUSING</li> <li>19. COTTER PIN-FAST IDLE ROD</li> <li>20. WASHER(2)-FAST IDLE ROD</li> <li>21. COTTER PIN-YACUUM BREAK</li> <li>22. WASHER(2)-VACUUM BREAK</li> <li>23. VACUUM BREAK ASSYMAIN</li> <li>24. COTTER PIN-SEC. DIAPHRAGM</li> <li>25. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>26. SECONDARY DIAPHRAGM ASSY.</li> <li>27. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>28. SCREW &amp; LOCKWASHER (3)- SOLENOID</li> <li>29. SOLENOID</li> <li>20RING-SOLENOID</li> <li>21. VALVE-COASTING VALVE</li> <li>30. O-RING-SOLENOID</li> <li>31. VALVE-COASTING VALVE</li> <li>33. SCREW &amp; LOCKWASHER-CLAMP</li> <li>34. CLAMP BRACKET</li> <li>35. LOCK-BANJO BOLT</li> <li>36. BOLT-BANJO</li> <li>37. WASHER-BANJO BOLTUPER)</li> <li>38. BANJO-FUEL INLET</li> <li>39. SCREM &amp; LOCKWASHER(3)- AIR MORN</li> <li>41. BRACKET-BANJO</li> <li>42. SCREM &amp; LOCKWASHER(3)- AIR MORN</li> <li>43. AIR MORN ASSY.</li> <li>44. POWER PISTON ASSY.</li> <li>45. GASKET-AIR HORN</li> <li>46. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>47. PLATE-PUMP</li> <li>48. BODT-PUMP</li> <li>49. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>49. BODT-PUMP</li> <li>41. BRACKET-BANJO</li> <li>42. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>43. AIR MORN</li> <li>44. POWER PISTON ASSY.</li> <li>45. GASKET-AIR HORN</li> <li>46. SCREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>47. PLATE-PUMP</li> <li>48. BODT-PUMP</li> <li>49. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>49. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>48. NEEDLE-IDLE ADJUSTING</li> <li>49. SPRING-IDLE ADJ. NEEDLE</li> </ul>	17. SPRING-SEC. THROTTL	
HOUSINGBLEED19. COTTER PIN-FAST IDLE ROD71. JET-SEC. SLOW20. WASHER(2)-FAST IDLE ROD72. JET-SEC. SLOW AIR21. COTTER PIN-VACUUM BREAK73. JET-DECELERATION AIR22. WASHER(2)-VACUUM BREAKBLEED73. VACUUM BREAK ASSYMAIN74. JET-DECELERATION24. COTTER PIN-SEC. DIAPHRAGM74. JET-DECELERATION25. SCREW & LOCKWASHER(3)-55. SCREW & LOCKWASHER(3)-26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.78. TUBE-PRI. VENTURI28. SCREW & LOCKWASHER (3)-79. GASKET-PRI. VENTURI29. SOLENOID ASSYCOASTING80. SCREW & WASHERS(3)-20. O-RING-SOLENOID81. SEC. VENTURI ASSY.23. SCREW & LOCKWASHER-CLAMP81. GASKET-SEC. VENTURI34. CLAMP BRACKET82. JET-SEC. AIR BLEED35. LOCK-BANJO BOLT83. GASKET-SEC. VENTURI36. BOLT-BANJO83. JET-PRI. MAIN37. WASHER-BANJO BOLT83. JET-PRI. MAIN38. BANJO-FUEL INLET80. PLUG-PRI. MAIN39. SCREW & LOCKWASHER(3)-83. JET-PRI. MAIN31. BANJO-FUEL INLET90. PLUG-SEC. MAIN34. AIR MORN94. SCREW & LOCKWASHER-34. AIR MORN94. SCREW & LOCKWASHER-34. AIR MORN94. SCREW & LOCKWASHER34. AIR MORN94. SCREW & LOCKWASHER34. GASKET-AIR MORN94. SCREW & LOCKWASHER35. CICK & LOCKWASHER(2)-94. SCREW & LOCKWASHER36. AJET-PRILATE95. SCREW & LOCKWASHER37. HURON94. SCREW & LOCKWASHER38. GASKET-AIR MORN94. SCREW & LOCKWASHER <td></td> <td></td>		
19. COTTER PIN-FAST IDLE ROD71. UET-SEC. SLOW20. WASHER(2)-FAST IDLE ROD71. UET-SEC. SLOW21. COTTER PIN-YACUUM BREAKBLEED22. WASHER(2)-VACUUM BREAK73. JET-DECELERATION AIR23. VACUUM BREAK ASSYMAIN74. JET-DECELERATION24. COTTER PIN-SEC. DIAPHRAGM75. SCREW & LOCKWASHER(3)-25. SCREW & LOCKWASHER(3)-76. PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.78. TUBE-PRI. EMULSION28. SCREW & LOCKWASHER (3)-79. GASKET-PRI. VENTURI29. SOLENOID79. GASKET-SEC. VENTURI30. O-RING-SOLENOID81. TUBE-SEC. EMULSION31. VALVE-COASTING84. GASKET-SEC. VENTURI32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT85. GASKET-SEC. VENTURI36. BANJO-FUEL INLET80. SECEN-FULG37. WASHER-BANJO BOLTUPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. FLUG-SEC. MAIN40. WASHER-BANJO BOLTUPER)89. JET-PRI. MAIN38. GASKET-SEC. VENTURI39. SCREW & LOCKWASHER(3)-41. BRACKET-BANJO42. SCREW & LOCKWASHER(3)-43. AIR MORN44. POWER PISTON ASSY.45. GASKET-AIR HORN46. SCREW & LOCKWASHER(2)-47. PLATE-PUMP48. BOOT-PUMP49. SPRING-IDLE ADJUSTING49. SPRING-IDLE ADJUSTING40. BOOT-PUMP		
20. WASHER(2)-FAST IDLE ROD72. JET-SEC. SLOW AIR21. COTTER PIN-VACUUM BREAKBLEED		
<ul> <li>21. COTTER PIN-VACUUM BREAK DIAPHRAGM LINK</li> <li>22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK</li> <li>23. VACUUM BREAK ASSYMAIN</li> <li>24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK</li> <li>25. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>26. SECONDARY DIAPHRAGM ASSY.</li> <li>27. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>28. SCREW &amp; LOCKWASHER (3)- SOLENOID</li> <li>29. SOLENOID ASSYCOASTING VALVE</li> <li>20. O-RING-SOLENOID</li> <li>21. VALVE-COASTING</li> <li>22. SPRING-COASTING VALVE</li> <li>23. SCREW &amp; LOCKWASHER-CLAMP</li> <li>24. CLAMP BRACKET</li> <li>25. LOCK-BANJO BOLT</li> <li>26. BOLT-BANJO</li> <li>27. WASHER-BANJO BOLT</li> <li>28. BANJO-FUEL INLET</li> <li>29. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>24. CAKET-BEANJO BOLT</li> <li>25. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>26. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>27. PIATE-PAIN. ASSY.</li> <li>28. CREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>29. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>20. GASKET-AIR HORN</li> <li>21. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>22. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>23. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>24. DOKWASHER(2)- PUMP PLATE</li> <li>25. CREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>26. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>27. PLATE-PUMP</li> <li>28. NEEDLE-IDLE ADJUSTING</li> <li>29. SPRING-IDLE ADJ. NEEDLE</li> </ul>		
DIAPHRAGM LINK73. JET-DECELERATION AIR22. WASHER(2)-VACUUM BREAKBLED_23. VACUUM BREAK ASSYMAIN74. JET-DECELERATION24. COTTER PIN-SEC. DIAPHRAGM75. SCREW & LOCKWASHER(3)-25. SCREW & LOCKWASHER(3)-76. PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED_27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)-79. GASKET-PRI. VENTURI29. SOLENOID79. GASKET-PRI. VENTURI30. O-RING-SOLENOID80. SCREW & WASHERS(3)-31. VALVE-COASTING80. SCREW & WASHERS(3)-32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP84. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. BANJO-FUEL INLET80. SCREW & LOCKWASHER(3)-36. BANJO-FUEL INLET80. SCREW & LOCKWASHER(3)-37. WASHER-BANJO BOLT87. PLUG-PRI. MAIN38. BANJO-FUEL INLET80. SCREW & LOCKWASHER(3)-39. SCREM & LOCKWASHER(3)-87. SCREW & LOCKWASHER41. BRACKET-BANJO92. JET-PRI. MAIN42. SCREM & LOCKWASHER(3)-93. SCREW & LOCKWASHER-43. AIR MORN94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY,94. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN94. SCREW & LOCKWASHER(2)-47. PLATE-PUMP99. SFRING-IDLE ADJ, NEEDLE48. BOOT-PUMP99. SFRINC-IDLE ADJ, NEEDLE		
22. WASHER(2)-VACUUM BREAK DIAPHRAGM LINK86 LEED24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK74. JET-DECELERATION25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.76. PRI. VENTURI PRI. VENTURI ASSY.26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.78. TUBE-PRI. EMULSION (SOLENOID29. SOLENOID VALVE79. GASKET-PRI. VENTURI SOLENOID20. O-RING-SOLENOID S1. VALVE81. SEC. VENTURI ASSY.23. SCREW & LOCKWASHER (3)- SOLENOID ASSYCOASTING VALVE81. SEC. VENTURI ASSY.24. CLAMP BRACKET S5. LOCK-BANJO BOLT85. JET-VACUUM 85. LOCKWASHER-CLAMP 36. BOLT-BANJO36. BOLT-BANJO S2. SCREW & LOCKWASHER(3)- AIR HORN 42. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY.84. GASKET-PLUG 89. JET-PRI. MAIN JET 85. SCREW & LOCKWASHER(2)- 71. GASKET-AIR HORN 44. POWER PISTON ASSY.47. PLATE-PUMP 48. BOOT-PUMP94. SCREW & LOCKWASHER(2)- THROTTLE BODY 47. PLATE-PUMP48. BOOT-PUMP95. SCREW & LOCKWASHER(2)- THROTTLE BODY 48. NEEDLE-IDLE ADJUSTING 49. SFRING-IDLE ADJ. NEEDLE		
DIAPHRAGM LINK74. JET-DECELERATION23. VACUUM BREAK ASSYMAIN75. SCREW & LOCKWASHER(2)- PRI. VENTURI24. COTTER PIN-SEC. DIAPHRAGM75. SCREW & LOCKWASHER(2)- PRI. VENTURI25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.76. PRI. VENTURI26. SECONDARY DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)- SOLENOID79. GASKET-PRI. VENTURI29. SOLENOID ASSYCOASTING VALVE80. SCREW & WASHERS(3)- SCC. VENTURI30. O-RING-SOLENOID 31. VALVE-COASTING 32. SPRING-COASTING VALVE 35. LOCK-BANJO BOLT81. GASKET-SEC. VENTURI34. CLAMP BRACKET 35. LOCK-BANJO BOLT85. GASKET-SEC. VENTURI36. BOLT-BANJO 37. WASHER-BANJO BOLT 38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER(3)- AIR HORN 42. SCREW & LOCKWASHER(3)- AIR HORN ASSY.89. JET-PRI. MAIN 92. JET-SEC. MAIN 92. JET-PRI. MAIN 93. SCREW & LOCKWASHER- 11. GASKET-LUG40. WASHER-BANJO (DWER) 44. POWER PISTON ASSY.94. SCREW & LOCKWASHER- 11. GASKET-LUG44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP95. SCREW & LOCKWASHER(2)- THROTTLE BODY 48. NEEDLE-IDLE ADJUSTING 49. SPRING-IDLE ADJ. NEEDLE		
<ul> <li>24. COTTER PIN-SEC. DIAPHRAGM ASSY. LINK</li> <li>25. SCREW &amp; LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.</li> <li>26. SECONDARY DIAPHRAGM ASSY.</li> <li>27. GASKET-SEC. DIAPHRAGM ASSY.</li> <li>28. SCREW &amp; LOCKWASHER (3)- SOLENOID</li> <li>29. SOLENOID ASSYCOASTING VALVE</li> <li>20. O-RING-SOLENOID</li> <li>21. VALVE-COASTING VALVE</li> <li>23. SCREW &amp; LOCKWASHER-CLAMP</li> <li>24. CLAMP BRACKET</li> <li>25. LOCK-BANJO BOLT</li> <li>26. BOLT-BANJO</li> <li>27. WASHER-BANJO BOLT</li> <li>28. BANJO-FUEL INLET</li> <li>29. SCREW &amp; LOCKWASHER-CLAMP</li> <li>20. WASHER-BANJO BOLT</li> <li>21. BANJO-FUEL INLET</li> <li>22. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>23. SCREW &amp; LOCKWASHER(3)- MIR HORN</li> <li>24. CLAMP BRACKET- SCREW &amp; LOCKWASHERCS</li> <li>25. LOCK-BANJO BOLT</li> <li>26. BOLT-BANJO</li> <li>27. GASKET-PLUG</li> <li>28. GASKET-PLUG</li> <li>29. SCREW &amp; LOCKWASHER(3)- AIR HORN</li> <li>20. GASKET-AIR HORN</li> <li>20. GASKET-AIR HORN</li> <li>20. CREW &amp; LOCKWASHER(2)- PUMP PLATE</li> <li>27. PLATE-PUMP</li> <li>28. NEEDLE-IDLE ADJU STING</li> <li>29. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>20. GASKET-AIR HORN</li> <li>20. CASKET-AIR HORN</li> <li>20. CASKET-AIR HORN</li> <li>21. CASKET-AIR HORN</li> <li>22. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>23. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>24. DOCKWASHER(2)- PUMP PLATE</li> <li>25. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>26. SCREW &amp; LOCKWASHER(2)- THROTTLE BODY</li> <li>27. CASKET-AIR HORN</li> <li>28. NEEDLE-IDLE ADJU STING</li> <li>29. SFRING-IDLE ADJU STING</li> <li>29. SFRING-IDLE ADJU STING</li> <li>29. SFRING-IDLE ADJU STING</li> </ul>		74. JET-DECELERATION
ASSY. LINK76. PRI. VENTURI ASSY.25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED_ (SOLID END)26. SECONDARY DIAPHRAGM ASSY. SCREW & LOCKWASHER (3)- SOLENOID ASSYCOASTING VALVE79. GASKET-PRI. VENTURI (SOLID END)29. SOLENOID ASSYCOASTING VALVE80. SCREW & WASHERS(3)- SCC. VENTURI SCREW & LOCKWASHER (3)- SCREW & LOCKWASHER-CLAMP 31. SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET81. SEC. VENTURI SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET36. BOLT-BANJO 37. WASHER-BANJO BOLT 38. BANJO-FUEL INLET 39. SCREW & LOCKWASHER(3)- AIR HORN 42. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY. 44. POWER PISTON ASSY.76. PRI. VENTURI ASSY. 79. GASKET-SEC. VENTURI 87. PLATE-PUMP 48. BOOT-PUMP40. MASHER-BAND 43. AIR HORN 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE77. PLATE-PUMP 99. SFRING-IDLE ADJ. STREM 99. SFRING-IDLE ADJ. SCREW & LOCKWASHER(2)- THROTTLE BODY 99. SFRING-IDLE ADJ. SCREW & LOCKWASHERE 99. SFRING-IDLE ADJ. NEEDLE		
25. SCREW & LOCKWASHER(3)- SEC. DIAPHRAGM ASSY.77. JET-PRI. AIR BLEED_ TWBE-PRI. EMULSION (SOLID END)27. GASKET-SEC. DIAPHRAGM ASSY. 		PHRAGM PRI. VENTURI
SEC. DIAPHRAGM ASSY.78. TÜBE-PRI. EMULSION26. SECONDARY DIAPHRAGM ASSY.(SOLID END)27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)-80. SCREW & WASHERS(3)-29. SOLENOID ASSYCOASTING81. SEC. VENTURI ASSY.29. SOLENOID ASSYCOASTING81. SEC. VENTURI ASSY.20. O-RING-SOLENOID81. SEC. VENTURI ASSY.31. VALVE-COASTING VALVE82. JET-SEC. AIR BLEED32. SPRING-CCASTING VALVE84. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT85. JET-VACUUM36. BOLT-BANJO89. JET-PRI. MAIN37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREW & LOCKWASHER(3)-92. JET-SEC. MAIN41. BRACKET-BANJO92. JET-SEC. MAIN42. SCREW & LOCKWASHER(3)-94. SCREW & LOCKWASHER-43. AIR MORN94. SCREW & LOCKWASHER-44. POWER PISTON ASSY.94. SCREW & LOCKWASHER-45. GASKET-AIR MORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-77. GASKET-HROTTLE BODY47. PLATE-PUMP99. SFRING-IDLE ADJ. NEEDLE48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		
26. SECONDARY DIAPHRAGM ASSY.(SOLID END)27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-PRI. VENTURI28. SCREW & LOCKWASHER (3)-80. SCREW & WASHERS(3)-29. SOLENOID80. SCREW & WASHERS(3)-30. O-RING-SOLENOID81. SEC. VENTURI31. VALVE-COASTING82. JET-SEC. AIR BLEED32. SPRING-COASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. BOLD-BANJO BOLT85. GASKET-SEC. VENTURI36. BOLT-BANJO BOLT87. PLUG-PRI. MAIN JET39. SCREM & LOCKWASHER-CLAMP89. JET-PRI. MAIN JET39. SCREM & LOCKWASHER(3)-90. PLUG-SEC. MAIN JET41. BRACKET BANJO BOLT UPPEN91. SGASKET-PLUG42. SCREM & LOCKWASHER(3)-92. JET-SEC. MAIN41. BRACKET-BANJO92. JET-SEC. MAIN42. SCREM & LOCKWASHER(3)-94. SCREW & LOCKWASHER-43. AIR MORN94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		
27. GASKET-SEC. DIAPHRAGM ASSY.79. GASKET-RI. VENTURI28. SCREW & LOCKWASHER (3)- SOLENOID80. SCREW & WASHERS(3)- SEC. VENTURI29. SOLENOID ASSYCOASTING VALVE81. SEC. VENTURI30. O-RING-SOLENOID81. SEC. VENTURI31. VALVE-COASTING VALVE82. JET-SEC. AIR BLEED32. SPRING-CGASTING VALVE 33. SCREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET 35. LOCK-BANJO BOLT 36. BOLT-BANJO84. GASKET-SEC. VENTURI 85. GASKET-SEC. VENTURI 85. GASKET-SEC. VENTURI 85. JET-VACUM 87. PLUG-PRI. MAIN JET 88. GASKET-PLUG 89. JET-PRI. MAIN JET 99. SCREEN-FUEL INLET 40. WASHER-BANJO (LOWER) 41. BRACKET-BANJO 42. SCREW & LOCKWASHER(3)- AIR HORN 44. POWER PISTON ASSY. 44. POWER PISTON ASSY. 45. GASKET-AIR HORN 46. SCREW & LOCKWASHER(2)- PUMP PLATE 47. PLATE-PUMP 48. BOOT-PUMP79. SCREW & LOCKWASHER(2)- THROTILE BODY 47. PLATE-PUMP47. PLATE-PUMP 48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		
28. SCREW & LOCKWASHER (3)- SOLENOID       80. SCREW & WASHERS(3)- SEC. VENTURI         29. SOLENOID ASSYCOASTING       81. SEC. VENTURI ASSY.         29. SOLENOID ASSYCOASTING       82. JET-SEC. AIR BLEED         30. O-RING-SOLENOID       83. SCREW & LOCKWASHER-CLAMP         31. VALVE-COASTING       84. GASKET-SEC. VENTURI         32. SPRING-COASTING VALVE       84. GASKET-SEC. VENTURI         33. SCREW & LOCKWASHER-CLAMP       85. GASKET-SEC. VENTURI         34. CLAMP BRACKET       85. GASKET-SEC. VENTURI         35. LOCK-BANJO BOLT       87. PLUG-PRI. MAIN JET         36. BOLT-BANJO       88. JET-VACUUM         37. WASHER-BANJO BOLT       89. JET-PRI. MAIN         38. BANJO-FUEL INLET       90. PLUG-SEC. MAIN JET         39. SCREW & LOCKWASHER(3)-       92. JET-SEC. MAIN JET         41. BRACKET-BANJO       92. JET-SEC. MAIN JET         42. SCREW & LOCKWASHER(3)-       92. JET-SEC. MAIN JET         43. AIR HORN       92. JET-SEC. MAIN JET         44. POWER PISTON ASSY.       94. SCREW & LOCKWASHER-         45. GASKET-AIR HORN       95. SCREW & LOCKWASHER(2)-         47. PLATE-PUMP       94. NEEDLE-IDLE ADJ.         48. BOOT-PUMP       99. SFRING-IDLE ADJ.		
29. SOLENOID ASSYCOASTING VALVE81. SEC. VENTURI ASSY. 82. JET-SEC. AIR BLEED_ 83. SEREW & LOCKWASHER-CLAMP 34. CLAMP BRACKET 35. LOCK-BANJO BOLT 36. BOLT-BANJO 		(3)- 80. SCREW & WASHERS(3)-
VALVEVALVE82. JET-SEC. AIR BLEED30. O-RING-SOLENOID82. JET-SEC. AIR BLEED31. VALVE-COASTING83. TUBE-SEC. EMULSION32. SPRING-COASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. BOLT-BANJO BOLT85. GASKET-SEC. VENTURI36. BOLT-BANJO BOLT87. PLUG-PRI. MAIN JET37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN JET38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN JET41. BRACKET-BANJO92. JET-SEC. MAIN JET42. SCREW & LOCKWASHER(3)-93. SCREW & LOCKWASHER-43. AIR HORN ASSY.94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP98. NEEDLE-IDLE ADJ.NING48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		SEC. VENTURI
30. O-RING-SOLENOID33. TUBE-SEC. EMULSION31. VALVE-COASTING43. TUBE-SEC. VENTURI32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT87. PLUG-PRI. MAIN JET36. BOLT-BANJO80. TUBE-SEC. MAIN JET37. WASHER-BANJO BOLT UPPEN89. JET-PRI. MAIN JET38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO (LOWER)92. JET-SEC. MAIN JET41. BRACKET-BANJO93. SCREW & LOCKWASHER-42. SCREW & LOCKWASHER(3)-74. RORN43. AIR MORN ASSY.94. SCREW & LOCKWASHER(2)-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		or see venour assi
31. VALVE-COASTING(OPEN END.)32. SPRING-COASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT87. PLUG-PRI. MAIN JET36. BOLT-BANJO80.TC-PULG37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN JET38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEN-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN JET41. BRACKET-BANJO92. JET-SEC. MAIN_ET42. SCREW & LOCKWASHER(3)-93. SCREW & LOCKWASHER-44. POWER PISTON ASSY.94. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.47. PLATE-PUMP99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		
32. SPRING-CGASTING VALVE84. GASKET-SEC. VENTURI33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT86. JET-VACUUM36. BOLT-BANJO87. PLUG-PRI. MAIN JET37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN41. BRACKET-BANJO93. SCREW & LOCKWASHER-42. SCREW & LOCKWASHER(3)-93. SCREW & LOCKWASHER-43. AIR HORN94. SCREW & LOCKWASHER44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-47. PLATE-PUMP98. NEEDLE-IDLE ADJUSTING48. BOOT-PUMP99. SFRING-IDLE ADJ. NEEDLE		
33. SCREW & LOCKWASHER-CLAMP85. GASKET-SEC. VENTURI34. CLAMP BRACKET85. GASKET-SEC. VENTURI35. LOCK-BANJO BOLT86. JET-VACUUM36. BOLT-BANJO87. PLUG-PRI. MAIN JET37. WASHER-BANJO BOLT UPPER)88. GASKET-PLUG38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO (LOWER)92. JET-PRI. MAIN41. BRACKET-BANJO92. JET-SEC. MAIN JET42. SCREW & LOCKWASHER(3)-92. JET-SEC. MAIN43. AIR MORN94. SCREW & LOCKWASHER-44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.97. PLATE99. SFRING-IDLE ADJ.48. BOOT-PUMP99. SFRING-IDLE ADJ.		
34. CLAMP BRACKET86. JET-VACUUM		
35.LOCK-BANJOBOLT36.BOLT-BANJOBOLT37.MASHER-BANJOBOLT(UPPER)38.BANJO-FUEL INLET90.39.SCREEN-FUEL INLET90.40.MASHER-BANJO (LOWER)41.BRACKET-BANJO42.SCREW & LOCKWASHER(3)-AIR HORN94.43.AIR HORN ASSY.44.POWER PISTON ASSY,45.SCREW & LOCKWASHER(2)-PUMP PLATE96.64.BOCKWASHER(2)-97.PLATE-PUMP98.BOOT-PUMP99.SRING-IDLE ADJ. NEEDLE		
36. BOLT-BANJO88. GASKET-PLUG37. WASHER-BANJO BOLT(UPPER)89. JET-PRI. MAIN38. BANJO-FUEL INLET90. PLUG-SEC. MAIN JET39. SCREEM-FUEL INLET91. GASKET-PLUG40. WASHER-BANJO(LOWER)92. JET-SEC. MAIN41. BRACKET-BANJO93. SCREW & LOCKWASHER-42. SCREW & LOCKWASHER(3)-74. KHORN43. AIR MORN ASSY.94. SCREW & LOCKWASHER-45. GASKET-AIR HORN95. SCREW & LOCKWASHER(2)-46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.97. PLATE97. GASKET-THROTTLE BODY48. BOOT-PUMP98. NEEDLE-IDLE ADJUSTING	35. LOCK-BANJO BOLT	
38. BANJO-FUEL INLET     90. PLUG-SEC. MAIN JET       39. SCREEN-FUEL INLET     91. GASKET-PLUG       40. WASHER-BANJO(LOWER)     92. JET-SEC. MAIN       41. BRACKET-BANJO     92. JET-SEC. MAIN       42. SCREW & LOCKWASHER(3)-     93. SCREW & LOCKWASHER-       43. AIR HORN ASSY.     94. SOCREW & LOCKWASHER(2)-       45. GASKET-AIR HORN     95. SCREW & LOCKWASHER(2)-       46. SCREW & LOCKWASHER(2)-     96. BOWL ASSY.       97. PLATE     97. GASKET-THROTTLE BODY       48. BOOT-PUMP     98. NEEDLE-IDLE ADJ. NEEDLE	36. BOLT-BANJO	88. GASKET-PLUG
39. SCREEN-FUEL INLET       91. GASKET-PLUG         40. WASHER-BANJO(LOWER)       92. JET-SEC. MAIN		
40. WASHER-BANJO(LOWER)       92. JET-SEC. MAIN		
41. BRACKET-BANJO       93. SCREW & LOCKWASHER- THROTTLE BODY         42. SCREW & LOCKWASHER(3)- AIR HORN       94. SCREW & LOCKWASHER- THROTTLE BODY(HOLLOW)         43. AIR HORN ASSY.       95. SCREW & LOCKWASHER(2)- THROTTLE BODY         45. GASKET-AIR HORN       96. BOWL ASSY.         46. SCREW & LOCKWASHER(2)- PUMP PLATE       96. BOWL ASSY.         97. PLATE-PUMP       98. NEEDLE-IDLE ADJUSTING         98. BOOT-PUMP       99. SFRING-IDLE ADJ. NEEDLE		
42. SCREW & LOCKWASHER(3)- AIR HORN       THROTTLE BODY         43. AIR HORN ASSY.       94. SCREW & LOCKWASHER- THROTTLE BODY(HOLLOW)         44. POWER PISTON ASSY.       95. SCREW & LOCKWASHER(2)- THROTTLE BODY         45. GASKET-AIR HORN       95. SCREW & LOCKWASHER(2)- THROTTLE BODY         46. SCREW & LOCKWASHER(2)- PUMP PLATE       96. BOWL ASSY.         47. PLATE-PUMP       98. NEEDLE-IDLE ADJUSTING         48. BOOT-PUMP       99. SFRING-IDLE ADJ. NEEDLE		
AIR HORN94. SCREW & LOCKWASHER-43. AIR HORN ASSY.THROTTLE BODY(HOLLOW)44. POWER PISTON ASSY.95. SCREW & LOCKWASHER(2)-45. GASKET-AIR HORNTHROTTLE BODY46. SCREW & LOCKWASHER(2)-96. BOWL ASSY.97. PLATE97. GASKET-THROTTLE BODY48. BOOT-PUMP98. NEEDLE-IDLE ADJUSTING48. BOOT-PUMP99. SPRING-IDLE ADJ. NEEDLE		
43. AIR HORN ASSY.       THROTTLE BODY(HOLLOW)         44. POWER PISTON ASSY.       95. SCREW & LOCKWASHER(2)-         45. GASKET-AIR HORN       95. SCREW & LOCKWASHER(2)-         46. SCREW & LOCKWASHER(2)-       96. BOWL ASSY.         97. PLATE       97. GASKET-THROTTLE BODY         48. BOOT-PUMP       98. NEEDLE-IDLE ADJUSTING         48. BOOT-PUMP       99. SPRING-IDLE ADJ. NEEDLE		
44. POWER PISTON ASSY,     95. SCREW & LOCKWASHER(2)- THROTTLE BODY       45. GASKET-AIR HORN     THROTTLE BODY       46. SCREW & LOCKWASHER(2)- PUMP PLATE     96. BOWL ASSY.       47. PLATE-PUMP     97. GASKET-THROTTLE BODY       48. BOOT-PUMP     99. SPRING-IDLE ADJ. NEEDLE		
46. SCREW & LOCKWASHER(2)- PUMP PLATE     96. BOWL ASSY.       97. GASKET-THROTTLE BODY     97. GASKET-THROTTLE BODY       48. BOOT-PUMP     98. NEEDLE-IDLE ADJUSTING       48. BOOT-PUMP     99. SPRING-IDLE ADJ. NEEDLE	44. POWER PISTON ASSY,	
PUMP PLATE     97. GASKET-THROTTLE BODY       47. PLATE-PUMP     98. NEEDLE-IDLE ADJUSTING       48. BOOT-PUMP     99. SPRING-IDLE ADJ. NEEDLE		THROTTLE BODY
47. PLATE-PUMP     98. NEEDLE-IDLE ADJUSTING       48. BOOT-PUMP     99. SPRING-IDLE ADJ. NEEDLE		
48. BOOT-PUMP 99. SPRING-IDLE ADJ. NEEDLE		
TUU, INKUITLE BODT ASST.		
	THE BASKET-FURE FLATE	100. INKUTTLE BOUT ASST.

#### CLEANING

CLEANING CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. <u>CAUTION</u>; DO NOT SOAK RUBBER PARTS (16), (48), (56): SOLENOIDS (7), (29); DIAPHRAGM UNITS (15), (23), (26); FLOAT (59); OR ELECTRIC CHOKE COVER ASSY. (11) IN ANY TYPE OF CLEANING SOLVENT.

### REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY, NOTE: SPECIAL INSTRUCTIONS AND ADJUSTMENTS.

### SPECIAL INSTRUCTIONS

IDLE ADJUSTING NEEDLE (98)-- TURN NEEDLE IN UNTIL LIGHTLY SEATED THEN BACK OUT 2-3 TURNS.

NEEDLE AND SEAT (60)--INSTALL GASKET (61) ON SERVICE NEEDLE AND SEAT BEFORE INSTALLING.

LEVEL GAUGE COVER SCREWS (53)-- TIGHTEN SCREWS DOWN EVENLY (DON'T OVERTIGHTEN).

POWER PISTON (44) -- AFTER INSTALLATION LIGHTLY RESTAKE CASTING AROUND WASHER.

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# ADJUSTMENTS

